SDS #: Z0003

Sid Harvey Parts:

HP62X24

HP62X100

R404AX24-ALT

Most Recent Revision Date:

03/20/2019

ARKEMA
INNOVATIVE CHEMISTRY

SAFETY DATA SHEET

FORANE® 404A

1. PRODUCT AND COMPANY IDENTIFICATION

Company

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Fluorochemicals

Customer Service Telephone Number: (800) 245-5858
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: FORANE® 404A
Synonyms: R-404A, HFC 404A, FORANE FX 70
Molecular formula: Complex mixture
Chemical family: Hydrofluorocarbon
Molecular weight: 97.6 g/mol
Product use: Refrigerant

2. HAZARDS IDENTIFICATION

Emergency Overview

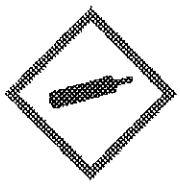
Color: Clear - colourless
Physical state: gaseous
Form: Liquefied gas
Odor: Slightly ether-like

***Classification of the substance or mixture:**
Gases under pressure, Liquefied gas, H280

*For the full text of the H-Statements mentioned in this Section, see Section 16.

GHS-Labelling

Hazard pictograms:



Signal word: **Warning**

Hazard statements:

H280 : Contains gas under pressure; may explode if heated.

Supplemental Hazard Statements:

Overheating or overpressurizing may cause gas release or violent cylinder bursting.
May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products.
May cause frostbite.
May cause headache, nausea, dizziness, drowsiness, loss of consciousness.
May cause cardiac sensitization/cardiac arrhythmia.
May displace oxygen and cause rapid suffocation.

Precautionary statements:

Storage:

P403 : Store in a well-ventilated place.
P410 : Protect from sunlight.

Supplemental information:

Potential Health Effects:

Liquid : Contact with liquid or refrigerated gas can cause cold burns and frostbite. Vapor: Gas/vapor is heavier than air and can cause suffocation by reducing oxygen available for breathing. If inhaled: Central nervous system effects: headache, nausea, dizziness, drowsiness, loss of consciousness. Stress induced heart effects: Inhalation may cause an increase in the sensitivity of the heart to adrenaline, which could result in irregular or rapid heartbeats and reduced heart function.

Medical conditions aggravated by overexposure:

Heart disease or compromised heart function.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Ethane, 1,1,1-trifluoro-	420-46-2	52 %	H220, H280
Ethane, pentafluoro-	354-33-6	44 %	H280
Ethane, 1,1,1,2-tetrafluoro-	811-97-2	4 %	H280

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1. Description of necessary first-aid measures:

Inhalation:
If inhaled, remove victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin:
If on skin, flush exposed skin with lukewarm water (not hot), or use other means to warm skin slowly. Get medical attention if frostbitten by liquid or if irritation occurs. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:
Immediately flush eye(s) with plenty of water.

Ingestion:
Ingestion is not applicable - product is a gas at ambient temperatures.

4.2. Most important symptoms/effects, acute and delayed:

For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information if applicable) and Section 11 (Toxicology Information) of this SDS.

4.3. Indication of immediate medical attention and special treatment needed, if necessary:

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

Notes to physician:
Do not give drugs from adrenaline-ephedrine group.

5. FIREFIGHTING MEASURES

Extinguishing media (suitable):
Use extinguishing measures to suit surroundings.

Protective equipment:
Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:
Fight fire with large amounts of water from a safe distance.
Stop the flow of gas if possible.
Water mist should be used to reduce vapor concentrations in air.
Cool closed containers exposed to fire with water spray.
Closed containers of this material may explode when subjected to heat from surrounding fire.
After a fire, wait until the material has cooled to room temperature before initiating clean-up activities.
Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:
May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products.
Liquid and gas under pressure, overheating or overpressurizing may cause gas release and/or violent cylinder bursting.
Container may explode if heated due to resulting pressure rise.
Some mixtures of HCFCs and/or HFCs, and air or oxygen may be combustible if pressurized and exposed to extreme heat or flame.
When burned, the following hazardous products of combustion can occur:
hydrofluoric acid
Carbon oxides
Carbonyl halides

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:
Prevent further leakage or spillage if you can do so without risk. Evacuate area of all unnecessary personnel. Eliminate all ignition sources. Use Halogen leak detector or other suitable means to locate leaks or check atmosphere. Keep upwind. Evacuate enclosed spaces and disperse gas with floor-level forced-air ventilation. Avoid breathing leaked material. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

Protective equipment:
Appropriate personal protective equipment is set forth in Section 8.

7. HANDLING AND STORAGE

Handling

General information on handling:
Avoid breathing gas.
Avoid contact with skin, eyes and clothing.
Keep away from heat, sparks and flames.
Wear cold-insulating gloves/face shield/eye protection.
Keep container closed.
Use only with adequate ventilation.
Use equipment rated for cylinder pressure.
Use a backflow preventative device in piping.
Wash thoroughly after handling.
Close valve after each use and when empty.
Do not enter confined spaces unless adequately ventilated.
DO NOT CUT, DRILL, GRIND, OR WELD ON OR NEAR THIS CONTAINER.
Emptied container retains vapor and product residue.
Observe all labeled safeguards until container is cleaned, reconditioned or destroyed.

Storage

General information on storage conditions:
Keep away from direct sunlight. Keep cylinders restrained. Store in cool, dry, well ventilated area away from sources of ignition such as flame, sparks and static electricity.

Storage stability – Remarks:
Do not apply direct flame to cylinder. Do not store cylinder in direct sun or expose it to heat above 120 F (48.9 C.).
Do not drop or refill this cylinder.

Storage incompatibility – General:
Store separate from:
Finely divided metals (aluminum, magnesium...)
Alkaline earth metals
Alkali metals
Strong bases
Strong oxidizing agents

Temperature tolerance – Do not store above:
118 °F (48 °C)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Guidelines:

Engineering controls:
Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above).If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Monitor carbon monoxide and oxygen levels in tanks and enclosed spaces.Consult ACGIH ventilation manual, NFPA Standard 91 and NFPA Standard 654 for design of exhaust system and safe handling.

Respiratory protection:
Avoid breathing gas. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components (full facepiece recommended). Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:
Wear appropriate chemical resistant protective clothing and chemical resistant gloves to prevent skin contact. Consult glove manufacturer to determine appropriate type glove material for given application. Rinse immediately if skin is contaminated. Wash contaminated clothing and clean protective equipment before reuse. Wash thoroughly after handling.

Eye protection:
Use good industrial practice to avoid eye contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Clear - colourless
Physical state:	gaseous
Form:	Liquefied gas
Odor:	Slightly ether-like
Odor threshold:	No data available
Flash point	Not applicable
Auto-ignition temperature:	No data available.
Lower flammable limit (LFL):	None.
Upper flammable limit (UFL):	None.
pH:	Not applicable
Density:	not determined
Specific Gravity (Relative density):	1.05 (77 °F(25 °C))
Vapor pressure:	8,445 mmHg (70.0 °F (21.1 °C))

	26475.00 mmHg (158 °F (70 °C))
Vapor density:	3.39 kg/m3
Boiling point/boiling range:	= -54.0 °F (-47.8 °C)
Melting point/range:	No data available.
Freezing point:	not determined
Evaporation rate:	No data available
Solubility in water:	negligible
Viscosity, dynamic:	No data available
% Volatiles:	100 %
Molecular weight:	97.6 g/mol
Oil/water partition coefficient:	(Not applicable)
Thermal decomposition:	No data available
Flammability:	See GHS Classification in Section 2 if applicable

10. STABILITY AND REACTIVITY

Stability:
This material is chemically stable under normal and anticipated storage, handling and processing conditions.

Hazardous reactions:
None known.

Materials to avoid:
Alkaline earth metals
Finely divided metals (aluminum, magnesium...)
Alkali metals
Strong bases
Strong oxidizing agents

Conditions / hazards to avoid:
Heat

Hazardous decomposition products:

Thermal decomposition giving toxic and corrosive products :
Hydrogen fluoride
Carbonyl halides
Carbon oxides

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

Data for Ethane, 1,1,1-trifluoro- (420-46-2)

Acute toxicity

Inhalation:
No deaths occurred. (Rat) 4 h LC0 (> 591000 ppm).

Sensitization:
Causes cardiac sensitization. Inhalation. (Dog) Stress induced heart effects: Stress induced heart effects: (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Repeated dose toxicity
Repeated inhalation administration to rat and guinea pig / affected organ(s): lung / signs: irritation, bronchitis, pneumonia

Chronic oral administration to rat / No adverse effects reported.

Carcinogenicity
Chronic oral administration to rat / No increase in tumor incidence was reported.

Genotoxicity

Assessment in Vitro:
No genetic changes were observed in laboratory tests using: bacteria, human cells

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: mice

Developmental toxicity
Exposure during pregnancy. Inhalation (rat and rabbit) / No birth defects were observed.

Data for Ethane, pentafluoro- (354-33-6)

Acute toxicity

Inhalation:
Practically nontoxic. (rat) 4 h LC0 (> 800000 ppm). (gas)

Sensitization:
Causes cardiac sensitization. inhalation. (dog) Stress induced heart effects: Stress induced heart effects: (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Repeated dose toxicity
Subchronic inhalation administration to rat / No adverse systemic effects reported.

Genotoxicity

Assessment in Vitro:
No genetic changes were observed in laboratory tests using: bacteria, animal cells, human cells

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: mice

Developmental toxicity
Exposure during pregnancy. inhalation (rat and rabbit) / No birth defects were observed.

Data for Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

Acute toxicity

Inhalation:
Practically nontoxic. (rat) 4 h LC50 (approximately 567000 ppm). (gas)

Signs/effects reported after acute exposure (mouse, dog, cat, monkey) signs: anesthetic effects

Skin Irritation:
Practically non-irritating. (Rabbit) Irritation Index: < 1 / 8. (24 h) (occluded exposure)

Eye Irritation:
Causes mild eye irritation. (Rabbit) (vapor)

Sensitization:
Causes cardiac sensitization. inhalation. (Dog) Stress induced heart effects: Stress induced heart effects: (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Skin Sensitization:
Not a sensitizer. Guinea pig maximization test. No skin allergy was observed

Repeated dose toxicity
Chronic inhalation administration to rat / No adverse systemic effects reported.

Carcinogenicity
Chronic inhalation administration to male rat / affected organ(s): testes / signs: tumors were benign. / Increase in tumor incidence was reported.

Chronic inhalation administration to female rat / No increase in tumor incidence was reported.

Chronic inhalation administration to mouse / No increase in tumor incidence was reported.

1 year oral gavage administration to rat / No increase in tumor incidence was reported.

Genotoxicity

Assessment in Vitro:

No genetic changes were observed in laboratory tests using: bacteria, animal cells, yeast, human cells

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: rats, mice

Developmental toxicity
Exposure during pregnancy. inhalation (rat, rabbit) / No birth defects were observed. (delays in development, at doses that produce effects in mothers)

Reproductive effects
Two-generation study. inhalation (rat) / No toxicity to reproduction.

12. ECOLOGICAL INFORMATION

Chemical Fate and Pathway
Data on this material and/or its components are summarized below.

Data for Ethane, 1,1,1-trifluoro- (420-46-2)

Biodegradation:
Not readily biodegradable. (28 d) biodegradation 3 - 10 % / similar material

Octanol Water Partition Coefficient:
log Pow: = 1.73(Method: calculated)

Global Warming Potential:
GWP 3,800 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:
ODP 0 (Ozone depletion potential; ODP; (R-11 = 1))

Data for Ethane, pentafluoro- (354-33-6)

Biodegradation:
Not readily biodegradable. (28 d) biodegradation 5 %

Octanol Water Partition Coefficient:
log Pow: = 1.48, at 77 °F (25 °C) pH = 6.4

Global Warming Potential:
GWP 0.84 (Halocarbon global warming potential; HGWP; (R-11 = 1))
GWP 3,450 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:
ODP 0 (Ozone depletion potential; ODP; (R-11 = 1))

Data for Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

Biodegradation:
Not readily biodegradable. (28 d) biodegradation 3 %

Octanol Water Partition Coefficient:
log Pow: = 1.06, at 77 °F (25 °C) pH = 6

Photodegradation:
Degradation in the atmosphere Half-life direct photolysis: 9.6 - 16.7 y
(in atmosphere)

Global Warming Potential:
GWP 0.3 (Halocarbon global warming potential.)
GWP 1,430 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:
ODP 0

Data for Hydrochloric acid (7647-01-0)

Octanol Water Partition Coefficient:
log Pow: = 0.25(Method: calculated)

Ecotoxicology
Data on this material and/or its components are summarized below.

Data for Ethane, 1,1,1-trifluoro- (420-46-2)

Aquatic toxicity data:
No adverse effects reported. Oncorhynchus mykiss (rainbow trout) 96 h LC0 >= 175 mg/l (Nominal concentration)

Aquatic invertebrates:
Practically nontoxic. Daphnia magna (Water flea) 48 h EC50 = 300 mg/l

Data for Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

Aquatic toxicity data:
Practically nontoxic. Oncorhynchus mykiss (rainbow trout) 96 h LC50 = 450 mg/l

Aquatic invertebrates:
Practically nontoxic. Daphnia magna (Water flea) 48 h EC50 = 980 mg/l

Microorganisms:
Practically nontoxic. Pseudomonas putida 16 h EC10 > 730 mg/l

13. DISPOSAL CONSIDERATIONS

Waste disposal:
Do not vent the container contents, or product residuals, to the atmosphere. Recover and reclaim unused contents or residuals as appropriate. Recovered/reclaimed product can be returned to an approved certified reclaimer or back to the seller depending on the material. Completely emptied disposable containers can be disposed of as recyclable steel. Returnable cylinders must be returned to seller. Dispose of in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT)

UN Number	:	3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Marine pollutant	:	no

International Maritime Dangerous Goods Code (IMDG)

UN Number	:	3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Marine pollutant	:	no

15. REGULATORY INFORMATION

Chemical Inventory Status

US. Toxic Substances Control Act	TSCA	The components of this product are all on the TSCA Inventory.
Canadian Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	Conforms to
Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	Conforms to
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Conforms to
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	Conforms to
Australia Inventory of Chemical Substances (AICS)	AICS	Conforms to

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:
The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:
Acute Health Hazard, Sudden Release of Pressure Hazard

SARA Title III – Section 313 Toxic Chemicals:
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

United States – State Regulations

New Jersey Right to Know

Chemical name	CAS-No.
Ethane, 1,1,1-trifluoro-	420-46-2

New Jersey Right to Know – Special Health Hazard Substance(s)

Chemical name	CAS-No.
Ethane, 1,1,1-trifluoro-	420-46-2

Pennsylvania Right to Know

Chemical name	CAS-No.
Ethane, pentafluoro-	354-33-6
Ethane, 1,1,1,2-tetrafluoro-	811-97-2
Ethane, 1,1,1-trifluoro-	420-46-2

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.
H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.

Latest Revision(s):

Reference number:	200005119
Date of Revision:	03/20/2019
Date Printed:	03/21/2019

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The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; **NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN.** The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations.

Arkema has implemented a Medical Policy regarding the use of Arkema products in Medical Devices applications that are in contact with the body or circulating bodily fluids (http://www.arkema.com/en/social-responsibility/responsible-product-management/medical-device-policy/index.html) Arkema has designated Medical grades to be used for such Medical Device applications. Products that have not been designated as Medical grades are not authorized by Arkema for use in Medical Device applications that are in contact with the body or circulating bodily fluids. In addition, Arkema strictly prohibits the use of any Arkema products in Medical Device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices , and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices.
It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.

SAFETY DATA SHEET

Freon™ 404A (R-404A) refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 09/04/2018
9.0	10/05/2018	1326336-00038	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name	:	Freon™ 404A (R-404A) refrigerant
Product code	:	D10118498
SDS-Identcode	:	130000000494

Manufacturer or supplier's details

Company name of supplier	:	The Chemours Company FC, LLC
Address	:	1007 Market Street Wilmington, DE 19899 United States of America (USA)
Telephone	:	1-844-773-CHEM (outside the U.S. 1-302-773-1000)
Emergency telephone	:	Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use	:	Refrigerant
Restrictions on use	:	For professional users only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Gases under pressure	:	Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms :

Signal Word	:	Warning
Hazard Statements	:	H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
Precautionary Statements	:	**Storage:** P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.
Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
1,1,1-Trifluoroethane*	420-46-2	52
Pentafluoroethane*	354-33-6	44
1,1,1,2-Tetrafluoroethane*	811-97-2	4

* Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed : May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitization
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness
Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Not applicable Will not burn
Unsuitable extinguishing media	:	Not applicable Will not burn
Specific hazards during fire fighting	:	Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.
Hazardous combustion products	:	Carbon oxides Fluorine compounds Hydrogen fluoride carbonyl fluoride
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Evacuate personnel to safe areas. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. Follow safe handling advice and personal protective equipment recommendations.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.
Methods and materials for containment and cleaning up	:	Ventilate the area. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation	:	Use only with adequate ventilation.
Advice on safe handling	:	Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.
Conditions for safe storage	:	Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations.
Materials to avoid	:	Do not store with the following product types: Self-reactive substances and mixtures Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures which in contact with water emit flammable gases Explosives Acutely toxic substances and mixtures Substances and mixtures with chronic toxicity
Recommended storage temperature	:	< 126 °F / < 52 °C

Storage period : > 10 y

Further information on storage stability : The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,1,1-Trifluoroethane	420-46-2	TWA	1,000 ppm	US WEEL
Pentafluoroethane	354-33-6	TWA	1,000 ppm	US WEEL
1,1,1,2-Tetrafluoroethane	811-97-2	TWA	1,000 ppm	US WEEL

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures	:	Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Liquefied gas
Color	:	colorless
Odor	:	slight, ether-like
Odor Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	-51.2 °F / -46.2 °C
Flash point	:	Not applicable
Evaporation rate	:	> 1 (CCL4=1.0)
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	Upper flammability limit Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	:	Lower flammability limit Method: ASTM E681 None.
Vapor pressure	:	12,546 hPa (77 °F / 25 °C)
Relative vapor density	:	No data available
Relative density	:	1.05 (77 °F / 25 °C)
Density	:	1.044 g/cm³ (77 °F / 25 °C) (as liquid)
Solubility(ies) Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available

Decomposition temperature	:	1342 °F / 728 °C
Viscosity		
Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions	:	Can react with strong oxidizing agents.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Components:

1,1,1-Trifluoroethane:

Acute inhalation toxicity	:	LC0 (Rat): > 591000 ppm Exposure time: 4 h Test atmosphere: gas

Pentafluoroethane:

Acute inhalation toxicity	:	LC0 (Rat): > 800000 ppm Exposure time: 4 h Test atmosphere: gas Method: OECD Test Guideline 403

1,1,1,2-Tetrafluoroethane:

Acute inhalation toxicity	:	LC50 (Rat): > 567000 ppm Exposure time: 4 h Test atmosphere: gas No observed adverse effect concentration (Dog): 40000 ppm Test atmosphere: gas Symptoms: Cardiac sensitization Lowest observed adverse effect concentration (Dog): 80000 ppm Test atmosphere: gas Symptoms: Cardiac sensitization Cardiac sensitisation threshold limit (Dog): 334,000 mg/m³ Test atmosphere: gas Symptoms: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Species	:	Rabbit
Result	:	No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Species	:	Rabbit
Result	:	No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Routes of exposure	:	Skin contact
Species	:	Guinea pig
Result	:	negative

Species	:	Rat
Result	:	negative

Germ cell mutagenicity

Not classified based on available information.

Components:

1,1,1-Trifluoroethane:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative Test Type: Chromosome aberration test in vitro Result: negative Test Type: In vitro mammalian cell gene mutation test Result: negative Remarks: Based on data from similar materials
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: inhalation (gas) Result: negative

Pentafluoroethane:

Genotoxicity in vitro	:	Test Type: Chromosome aberration test in vitro Method: OECD Test Guideline 473 Result: negative
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: inhalation (gas) Method: OECD Test Guideline 474 Result: negative

1,1,1,2-Tetrafluoroethane:

Germ cell mutagenicity - Assessment	:	Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

1,1,1-Trifluoroethane:

Species	:	Rat
Application Route	:	Ingestion
Exposure time	:	72 weeks
Result	:	negative

1,1,1,2-Tetrafluoroethane:

Carcinogenicity - Assessment	:	Weight of evidence does not support classification as a carcinogen

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

1,1,1-Trifluoroethane:

Effects on fertility	:	Test Type: Three-generation reproduction toxicity study Species: Rat Application Route: inhalation (gas) Result: negative Remarks: Based on data from similar materials
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative

Pentafluoroethane:

Effects on fertility	:	Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Result: negative Remarks: Based on data from similar materials
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative

1,1,1,2-Tetrafluoroethane:

Reproductive toxicity - Assessment	:	Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Assessment	:	No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

1,1,1-Trifluoroethane:

Species	:	Rat
NOAEL	:	> 40000 ppm
Application Route	:	inhalation (gas)
Exposure time	:	13 Weeks
Method	:	OECD Test Guideline 413

Pentafluoroethane:

Species	:	Rat
NOAEL	:	>= 50000 ppm
Application Route	:	inhalation (gas)
Exposure time	:	13 Weeks
Method	:	OECD Test Guideline 413

1,1,1,2-Tetrafluoroethane:

Species	:	Rat
NOAEL	:	50000 ppm
LOAEL	:	> 50000 ppm
Application Route	:	inhalation (gas)
Exposure time	:	90 d
Method	:	OECD Test Guideline 413
Remarks	:	No significant adverse effects were reported

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

1,1,1-Trifluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae	:	EC0 (Pseudokirchneriella subcapitata (green algae)): > 44

		mg/l Exposure time: 96 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials
Toxicity to microorganisms	:	EC0 (Pseudomonas putida): > 730 mg/l Exposure time: 6 h

Pentafluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l Exposure time: 96 h Method: Directive 67/548/EEC, Annex V, C.1. Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 980 mg/l Exposure time: 48 h Method: Directive 67/548/EEC, Annex V, C.2. Remarks: Based on data from similar materials
Toxicity to algae	:	EC50 (Pseudokirchneriella subcapitata (green algae)): > 114 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials

1,1,1,2-Tetrafluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 980 mg/l Exposure time: 48 h
Toxicity to algae	:	ErC50 (algae): 142 mg/l Exposure time: 96 h Remarks: Based on data from similar materials NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l Exposure time: 72 h Remarks: Based on data from similar materials

Persistence and degradability

Components:

1,1,1-Trifluoroethane:

Biodegradability	:	Result: Not inherently biodegradable.

Biodegradation: 3 %
Exposure time: 28 d
Remarks: Based on data from similar materials

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

1,1,1,2-Tetrafluoroethane:

Biodegradability : Result: Not readily biodegradable.

Bioaccumulative potential

Components:

1,1,1-Trifluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06 - < 1.35
Remarks: Based on data from similar materials

Pentafluoroethane:

Partition coefficient: n-octanol/water : Pow: 1.48 (77 °F / 25 °C)

1,1,1,2-Tetrafluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06

Mobility in soil

No data available

Other adverse effects

Product:

Results of PBT and vPvB assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT). This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2

IATA-DGR

UN/ID No.	:	UN 3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft)	:	200
Packing instruction (passenger aircraft)	:	200

IMDG-Code

UN number	:	UN 3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2
EmS Code	:	F-C, S-V
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	NON-FLAMMABLE GAS
ERG Code	:	126
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Gases under pressure
Simple Asphyxiant

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

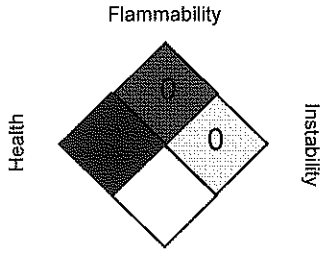
Pennsylvania Right To Know

1,1,1-Trifluoroethane	420-46-2
Pentafluoroethane	354-33-6
1,1,1,2-Tetrafluoroethane	811-97-2

SECTION 16. OTHER INFORMATION

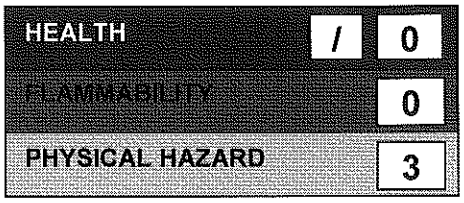
Further information

NFPA 704:



Special hazard.

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

Full text of other abbreviations

US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA	:	8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet	:	Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
Revision Date	:	10/05/2018

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and

shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8

ARKEMA
INNOVATIVE CHEMISTRY

SAFETY DATA SHEET

FORANE® 404A

1. PRODUCT AND COMPANY IDENTIFICATION

Company

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Fluorochemicals

Customer Service Telephone Number: (800) 245-5858
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: FORANE® 404A
Synonyms: R-404A, HFC 404A, FORANE FX 70
Molecular formula: Complex mixture
Chemical family: Hydrofluorocarbon
Molecular weight: 97.6 g/mol
Product use: Refrigerant

2. HAZARDS IDENTIFICATION

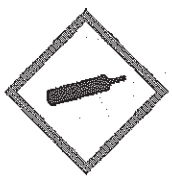
Emergency Overview
Color: Clear - colourless
Physical state: gaseous
Form: Liquefied gas
Odor: Slightly ether-like

***Classification of the substance or mixture:**
Gases under pressure, Liquefied gas, H280

*For the full text of the H-Statements mentioned in this Section, see Section 16.

GHS-Labelling

Hazard pictograms:



Signal word: **Warning**

Hazard statements:

H280 : Contains gas under pressure; may explode if heated.

Supplemental Hazard Statements:

Overheating or overpressurizing may cause gas release or violent cylinder bursting. May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products. May cause frostbite. May cause headache, nausea, dizziness, drowsiness, loss of consciousness. May cause cardiac sensitization/cardiac arrhythmia. May displace oxygen and cause rapid suffocation.

Precautionary statements:

Storage:

P403 : Store in a well-ventilated place.
P410 : Protect from sunlight.

Supplemental information:

Potential Health Effects:

Liquid : Contact with liquid or refrigerated gas can cause cold burns and frostbite. Vapor: Vapor is heavier than air and can cause suffocation by reducing oxygen available for breathing. If inhaled: Central nervous system effects: headache, nausea, dizziness, drowsiness, loss of consciousness. Stress induced heart effects: Inhalation may cause an increase in the sensitivity of the heart to adrenaline, which could result in irregular or rapid heartbeats and reduced heart function.

Medical conditions aggravated by overexposure:

Heart disease or compromised heart function.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Ethane, 1,1,1-trifluoro-	420-46-2	52 %	H220, H280
Ethane, pentafluoro-	354-33-6	44 %	H280

Ethane, 1,1,1,2-tetrafluoro-	811-97-2	4 %	H280

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1. Description of necessary first-aid measures:

Inhalation:
If inhaled, remove victim to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin:
If on skin, flush exposed skin with lukewarm water (not hot), or use other means to warm skin slowly. Get medical attention if frostbitten by liquid or if irritation occurs. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:
Immediately flush eye(s) with plenty of water.

Ingestion:
Ingestion is not applicable - product is a gas at ambient temperatures.

4.2. Most important symptoms/effects, acute and delayed:

For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information) and Section 11 (Toxicology Information) of this SDS.

4.3. Indication of immediate medical attention and special treatment needed, if necessary:

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

Notes to physician:
Do not give drugs from adrenaline-ephedrine group.

5. FIREFIGHTING MEASURES

Extinguishing media (suitable):
Use extinguishing measures to suit surroundings.

Protective equipment:
Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Fight fire with large amounts of water from a safe distance.
Stop the flow of gas if possible.
Water mist should be used to reduce vapor concentrations in air.
Cool closed containers exposed to fire with water spray.
Closed containers of this material may explode when subjected to heat from surrounding fire.
After a fire, wait until the material has cooled to room temperature before initiating clean-up activities.
Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:
May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products.
Liquid and gas under pressure, overheating or overpressurizing may cause gas release and/or violent cylinder bursting.
Container may explode if heated due to resulting pressure rise.
Some mixtures of HCFCs and/or HFCs, and air or oxygen may be combustible if pressurized and exposed to extreme heat or flame.
When burned, the following hazardous products of combustion can occur:
hydrofluoric acid
Carbon oxides
Carbonyl halides

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:
Prevent further leakage or spillage if you can do so without risk. Evacuate area of all unnecessary personnel. Eliminate all ignition sources. Use Halogen leak detector or other suitable means to locate leaks or check atmosphere. Keep upwind. Evacuate enclosed spaces and disperse gas with floor-level forced-air ventilation. Avoid breathing leaked material. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

Protective equipment:
Appropriate personal protective equipment is set forth in Section 8.

7. HANDLING AND STORAGE

Handling

General information on handling:
Avoid breathing gas.
Avoid contact with skin, eyes and clothing.
Keep away from heat, sparks and flames.
Wear cold-insulating gloves/face shield/eye protection.
Keep container closed.
Use only with adequate ventilation.
Use equipment rated for cylinder pressure.
Use a backflow preventative device in piping.
Wash thoroughly after handling.
Close valve after each use and when empty.
Do not enter confined spaces unless adequately ventilated.
DO NOT CUT, DRILL, GRIND, OR WELD ON OR NEAR THIS CONTAINER.
Emptied container retains vapor and product residue.
Observe all labeled safeguards until container is cleaned, reconditioned or destroyed.

Storage

General information on storage conditions:
Keep away from direct sunlight. Keep cylinders restrained. Store in cool, dry, well ventilated area away from sources of ignition such as flame, sparks and static electricity.

Storage stability – Remarks:
Do not apply direct flame to cylinder. Do not store cylinder in direct sun or expose it to heat above 120 F (48.9 C.). Do not drop or refill this cylinder.

Storage incompatibility – General:
Store separate from:

Finely divided metals (aluminium, magnesium, zinc...)

Strong bases

Alkali metals

Alkaline earth metals

Strong oxidizing agents

Temperature tolerance – Do not store above:
118 °F (48 °C)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Guidelines:

Ethane, 1,1,1-trifluoro- (420-46-2)

US. OARS. WEELs Workplace Environmental Exposure Level Guide

Time weighted average	1,000 ppm (3,400 mg/m3)
time weighted average	1,000 ppm (3,400 mg/m3)
Remarks:	Listed

Ethane, pentafluoro- (354-33-6)

US. OARS. WEELs Workplace Environmental Exposure Level Guide

Time weighted average	1,000 ppm (4,900 mg/m3)
Remarks:	Listed
Time weighted average	1,000 ppm (4,900 mg/m3)

Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

US. OARS. WEELs Workplace Environmental Exposure Level Guide

Time weighted average	1,000 ppm (4,240 mg/m3)
Remarks:	Listed

Only those components with exposure limits are printed in this section. Limits with skin contact designation above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required. Limits with a sensitizer designation above mean that exposure to this material may cause allergic reactions.

Engineering controls:
Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above).If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Monitor carbon monoxide and oxygen levels in tanks and enclosed spaces.Consult ACGIH ventilation manual, NFPA Standard 91 and NFPA Standard 654 for design of exhaust system and safe handling.

Respiratory protection:
Avoid breathing gas. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components (full facepiece recommended). Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:
Wear appropriate chemical resistant protective clothing and chemical resistant gloves to prevent skin contact. Consult glove manufacturer to determine appropriate type glove material for given application. Rinse immediately if skin is contaminated. Wash contaminated clothing and clean protective equipment before reuse. Wash thoroughly after handling.

Eye protection:
Use good industrial practice to avoid eye contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Clear - colourless
Physical state:	gaseous
Form:	Liquefied gas
Odor:	Slightly ether-like

Odor threshold:	No data available
Flash point	Not applicable
Auto-ignition temperature:	Not determined
Lower flammable limit (LFL):	None.
Upper flammable limit (UFL):	None.
pH:	Not applicable
Density:	not determined
Specific Gravity (Relative density):	1.05 (77 °F(25 °C))
Vapor pressure:	8,445 mmHg (70.0 °F (21.1 °C))
Vapor density:	3.39 kg/m3
Boiling point/boiling range:	-54.0 °F (-47.8 °C)
Melting point/range:	No data available.
Freezing point:	not determined
Evaporation rate:	No data available
Solubility in water:	negligible
Viscosity, dynamic:	No data available
% Volatiles:	100 %
Molecular weight:	97.6 g/mol
Oil/water partition coefficient:	Not applicable
Thermal decomposition	No data available
Flammability:	See GHS Classification in Section 2

10. STABILITY AND REACTIVITY

Stability:
This material is chemically stable under normal and anticipated storage, handling and processing conditions.

Hazardous reactions:
None known.

Materials to avoid:
Alkaline earth metals
Strong oxidizing agents
Finely divided metals (aluminium, magnesium, zinc...)
Alkali metals
Strong bases

Conditions / hazards to avoid:
Heat

Hazardous decomposition products:

Thermal decomposition giving toxic and corrosive products :
Hydrogen fluoride
Carbonyl halides
Carbon oxides

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

Data for Ethane, 1,1,1-trifluoro- (420-46-2)

Acute toxicity

Inhalation:
No deaths occurred. (Rat) 4 h LC0 > 591000 ppm.

Sensitization:
Causes cardiac sensitization. Inhalation. (Dog) Stress induced heart effects: irregular heart beat, rapid heart beat, in some cases, sudden death (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Repeated dose toxicity
Repeated inhalation administration to rat and guinea pig / affected organ(s): lung / signs: irritation, bronchitis, pneumonia

Chronic oral administration to rat / No adverse effects reported.

Carcinogenicity
Chronic oral administration to rat / signs: No increase in tumor incidence was reported.

Genotoxicity

Assessment in Vitro:
No genetic changes were observed in laboratory tests using: bacteria, human cells

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: mice

Developmental toxicity

Exposure during pregnancy. Inhalation (rat and rabbit) / No birth defects were observed.

Data for Ethane, pentafluoro- (354-33-6)

Acute toxicity

Inhalation:
Practically nontoxic. (Rat) 4 h LC50 > 800000 ppm. (Gas)

Sensitization:
Causes cardiac sensitization. inhalation. (Dog) Stress induced heart effects: irregular heart beat, rapid heart beat, in some cases, sudden death (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Repeated dose toxicity
Subchronic inhalation administration to Rat / No adverse systemic effects reported.

Genotoxicity

Assessment in Vitro:
No genetic changes were observed in laboratory tests using: bacteria, animal cells, human cells

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: mice

Developmental toxicity

Exposure during pregnancy. inhalation (rat and rabbit) / No birth defects were observed.

Data for Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

Acute toxicity

Inhalation:
Practically nontoxic. (Rat) 4 h LC50 approximately 567000 ppm.

Signs/effects reported after acute exposure (mouse, dog, cat, monkey) signs: anesthetic effects

Skin Irritation:
Practically non-irritating. (Rabbit) Irritation Index: < 1 / 8. (24 h) (occluded exposure)

Eye Irritation:

Causes mild eye irritation. (Rabbit) (vapor)

Sensitization:
Causes cardiac sensitization. inhalation. (Dog) Stress induced heart effects: irregular heart beat, rapid heart beat, in some cases, sudden death (Reaction may occur in response to stress (natural adrenaline release) or administration of epinephrine.)

Skin Sensitization:
Not a sensitizer. Guinea pig maximization test. No skin allergy was observed

Repeated dose toxicity
Chronic inhalation administration to Rat / No adverse systemic effects reported.

Carcinogenicity
Chronic inhalation administration to male rat / affected organ(s): testes / signs: tumors were benign., Increase in tumor incidence was reported.

Chronic inhalation administration to female rat / signs: No increase in tumor incidence was reported.

Chronic inhalation administration to Mouse / signs: No increase in tumor incidence was reported.

1 year oral gavage administration to Rat / signs: No increase in tumor incidence was reported.

Genotoxicity

Assessment in Vitro:
No genetic changes were observed in laboratory tests using: bacteria, animal cells, yeast, human cells

Genotoxicity

Assessment in Vivo:
No genetic changes were observed in laboratory tests using: rats, mice

Developmental toxicity

Exposure during pregnancy. inhalation (Rat) / No birth defects were observed. (delays in development, at doses that produce effects in mothers)
Exposure during pregnancy. inhalation (Rabbit) / No birth defects were observed.

Reproductive effects
Two-generation study. inhalation (Rat) / No toxicity to reproduction.

12. ECOLOGICAL INFORMATION

Chemical Fate and Pathway
Data on this material and/or its components are summarized below.

Data for Ethane, 1,1,1-trifluoro- (420-46-2)

Biodegradation:
Not readily biodegradable. (28 d) biodegradation 3 - 10 % / similar material

Octanol Water Partition Coefficient:
log Pow = 1.73 (calculated)

Global Warming Potential:
GWP 3,800 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:
ODP 0 (Ozone depletion potential; ODP; (R-11 = 1))

Data for Ethane, pentafluoro- (354-33-6)

Biodegradation:
Not readily biodegradable. (Closed Bottle test, 28 d) biodegradation 5 %

Octanol Water Partition Coefficient:
log Pow = 1.48

Global Warming Potential:
GWP 0.84 (Halocarbon global warming potential; HGWP; (R-11 = 1))
GWP 3,450 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:
ODP 0 (Ozone depletion potential; ODP; (R-11 = 1))

Data for Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

Biodegradation:
Not readily biodegradable. (28 d) biodegradation 3 %

Octanol Water Partition Coefficient:
log Pow = 1.06

Photodegradation:
Degradation in the atmosphere Half-life direct photolysis: 9.6 - 16.7 y

Global Warming Potential:
GWP 0.3 (Halocarbon global warming potential.)
GWP 1,320 (Global warming potential with respect to CO2 (time horizon 100 years))

Ozone Depletion Potential:
ODP 0

Data for Hydrochloric acid (7647-01-0)

Octanol Water Partition Coefficient:
log Pow = 0.25 (calculated)

Ecotoxicology
Data on this material and/or its components are summarized below.

Data for Ethane, 1,1,1-trifluoro- (420-46-2)

Aquatic toxicity data:
No adverse effects reported. Oncorhynchus mykiss (rainbow trout) 96 h LC0 >= 175 mg/l (Nominal concentration)

Aquatic invertebrates:

Practically nontoxic. Daphnia magna (Water flea) 48 h EC50 = 300 mg/l

Data for Ethane, 1,1,1,2-tetrafluoro- (811-97-2)

Aquatic toxicity data:
Practically nontoxic. Oncorhynchus mykiss (rainbow trout) 96 h LC50 = 450 mg/l

Aquatic invertebrates:
Practically nontoxic. Daphnia magna (Water flea) 48 h EC50 = 930 mg/l

Microorganisms:
Practically nontoxic. Pseudomonas putida 16 h EC10 > 730 mg/l

13. DISPOSAL CONSIDERATIONS

Waste disposal:
Do not vent the container contents, or product residuals, to the atmosphere. Recover and reclaim unused contents or residuals as appropriate. Recovered/reclaimed product can be returned to an approved certified reclaimer or back to the seller depending on the material. Completely emptied disposable containers can be disposed of as recyclable steel. Returnable cylinders must be returned to seller. Dispose of in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT)

UN Number	:	3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Marine pollutant	:	no

International Maritime Dangerous Goods Code (IMDG)

UN Number	:	3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Marine pollutant	:	no

15. REGULATORY INFORMATION

Chemical Inventory Status

EU. EINECS	EINECS	Conforms to
US. Toxic Substances Control Act	TSCA	The components of this product are all on the TSCA Inventory.

Australia. Industrial Chemical (Notification and Assessment) Act	AICS	Conforms to
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
Japan. Kashin-Hou Law List	ENCS (JP)	Conforms to
Korea. Existing Chemicals Inventory (KECI)	KECI (KR)	Conforms to
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	PICCS (PH)	Conforms to
China. Inventory of Existing Chemical Substances	IECSC (CN)	Conforms to

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:
Acute Health Hazard, Sudden Release of Pressure Hazard

SARA Title III – Section 313 Toxic Chemicals:
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

United States – State Regulations

New Jersey Right to Know

Chemical name	CAS-No.
Ethane, 1,1,1-trifluoro-	420-46-2

New Jersey Right to Know – Special Health Hazard Substance(s)

Chemical name	CAS-No.
Ethane, 1,1,1-trifluoro-	420-46-2

Pennsylvania Right to Know

Chemical name	CAS-No.
Ethane, 1,1,1,2-tetrafluoro-	811-97-2
Ethane, pentafluoro-	354-33-6
Ethane, 1,1,1-trifluoro-	420-46-2

California Prop. 65
This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.

Latest Revision(s):

Revised Section(s):	chapter 4 update
Reference number:	000000057859
Date of Revision:	05/06/2016
Date Printed:	05/10/2016

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It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.

SAFETY DATA SHEET

Freon™ 404A (R-404A) refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08/10/2017
7.0	09/11/2017	1326336-00034	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Freon™ 404A (R-404A) refrigerant, Freon™ 404A (R-404A) refrigerant

Product code : D10118485, D10118485

SDS-Identcode : 130000000494

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19899 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional users only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Gases under pressure : Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.

Precautionary Statements : **Storage:**
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Other hazards

Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.
Rapid evaporation of the product may cause frostbite.
Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
1,1,1-Trifluoroethane*	420-46-2	52
Pentafluoroethane*	354-33-6	44
1,1,1,2-Tetrafluoroethane	811-97-2	4

* Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed : Contact with liquid or refrigerated gas can cause cold burns and frostbite.
May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitization
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Not applicable Will not burn
Unsuitable extinguishing media	:	Not applicable Will not burn
Specific hazards during fire fighting	:	Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.
Hazardous combustion products	:	Carbon oxides Fluorine compounds Hydrogen fluoride carbonyl fluoride
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Evacuate personnel to safe areas. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. Follow safe handling advice and personal protective equipment recommendations.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.
Methods and materials for containment and cleaning up	:	Ventilate the area. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation	:	Use only with adequate ventilation.
Advice on safe handling	:	Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.
Conditions for safe storage	:	Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations.
Materials to avoid	:	Do not store with the following product types: Self-reactive substances and mixtures Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures which in contact with water emit flammable gases Explosives Acutely toxic substances and mixtures Substances and mixtures with chronic toxicity
Recommended storage temperature	:	< 52 °C

Storage period : > 10 y

Further information on storage stability : The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,1,1-Trifluoroethane	420-46-2	TWA	1,000 ppm	US WEEL
Pentafluoroethane	354-33-6	TWA	1,000 ppm	US WEEL
1,1,1,2-Tetrafluoroethane	811-97-2	TWA	1,000 ppm	US WEEL

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures	:	Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Liquefied gas
Color	:	colorless
Odor	:	slight, ether-like
Odor Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	-46.2 °C
Flash point	:	Not applicable
Evaporation rate	:	> 1 (CCL4=1.0)
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	Upper flammability limit Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	:	Lower flammability limit Method: ASTM E681 None.
Vapor pressure	:	12,546 hPa (25 °C)
Relative vapor density	:	No data available
Relative density	:	1.05 (25 °C)
Density	:	1.044 g/cm³ (25 °C) (as liquid)
Solubility(ies) Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available

Decomposition temperature	:	728 °C
Viscosity Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions	:	Can react with strong oxidizing agents.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Acute inhalation toxicity	:	LC0 (Rat): > 591000 ppm Exposure time: 4 h Test atmosphere: gas

Pentafluoroethane:

Acute inhalation toxicity	:	LC0 (Rat): > 800000 ppm Exposure time: 4 h Test atmosphere: gas Method: OECD Test Guideline 403

1,1,1,2-Tetrafluoroethane:

Acute inhalation toxicity : LC50 (Rat): > 567000 ppm
Exposure time: 4 h
Test atmosphere: gas

No observed adverse effect concentration (Dog): 40000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): 80000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): 334,000 mg/m³
Test atmosphere: gas
Symptoms: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Routes of exposure: Skin contact
Species: Guinea pig
Result: negative

Species: Rat
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: Chromosome aberration test in vitro
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Result: negative

Pentafluoroethane:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

1,1,1,2-Tetrafluoroethane:

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Species: Rat
Application Route: Ingestion
Exposure time: 72 weeks
Result: negative

1,1,1,2-Tetrafluoroethane:

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Effects on fertility	:	Test Type: Three-generation reproduction toxicity study Species: Rat Application Route: inhalation (gas) Result: negative Remarks: Based on data from similar materials
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative

Pentafluoroethane:

Effects on fertility	:	Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Result: negative Remarks: Based on data from similar materials
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative

1,1,1,2-Tetrafluoroethane:

Reproductive toxicity - Assessment	:	Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Assessment: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Ingredients:

1,1,1-Trifluoroethane:

Species: Rat
NOAEL: > 40000 ppm
Application Route: inhalation (gas)
Exposure time: 13 Weeks
Method: OECD Test Guideline 413

Pentafluoroethane:

Species: Rat
NOAEL: >= 50000 ppm
Application Route: inhalation (gas)
Exposure time: 13 Weeks
Method: OECD Test Guideline 413

1,1,1,2-Tetrafluoroethane:

Species: Rat
NOAEL: 50000 ppm
LOAEL: > 50000 ppm
Application Route: inhalation (gas)
Exposure time: 90 d
Method: OECD Test Guideline 413
Remarks: No significant adverse effects were reported

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

1,1,1-Trifluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae	:	EC0 (Pseudokirchneriella subcapitata (green algae)): > 44

mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

Toxicity to microorganisms : EC0 (Pseudomonas putida): > 730 mg/l
Exposure time: 6 h

Pentafluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l
Exposure time: 96 h
Method: Directive 67/548/EEC, Annex V, C.1.
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 980 mg/l
Exposure time: 48 h
Method: Directive 67/548/EEC, Annex V, C.2.
Remarks: Based on data from similar materials

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): > 114 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

1,1,1,2-Tetrafluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 980 mg/l
Exposure time: 48 h

Toxicity to algae : ErC50 (algae): 142 mg/l
Exposure time: 96 h
Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l
Exposure time: 72 h
Remarks: Based on data from similar materials

Persistence and degradability

Ingredients:

1,1,1-Trifluoroethane:

Biodegradability : Result: Not inherently biodegradable.

Biodegradation: 3 %
Exposure time: 28 d
Remarks: Based on data from similar materials

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

1,1,1,2-Tetrafluoroethane:

Biodegradability : Result: Not readily biodegradable.

Bioaccumulative potential

Ingredients:

1,1,1-Trifluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06 - < 1.35
Remarks: Based on data from similar materials

Pentafluoroethane:

Partition coefficient: n-octanol/water : Pow: 1.48 (25 °C)

1,1,1,2-Tetrafluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06

Mobility in soil

No data available

Other adverse effects

Product:

Results of PBT and vPvB assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT). This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2

IATA-DGR

UN/ID No.	:	UN 3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft)	:	200
Packing instruction (passenger aircraft)	:	200

IMDG-Code

UN number	:	UN 3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2
EmS Code	:	F-C, S-V
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	NON-FLAMMABLE GAS
ERG Code	:	126
Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Gases under pressure
Simple Asphyxiant

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

1,1,1-Trifluoroethane	420-46-2
Pentafluoroethane	354-33-6
1,1,1,2-Tetrafluoroethane	811-97-2

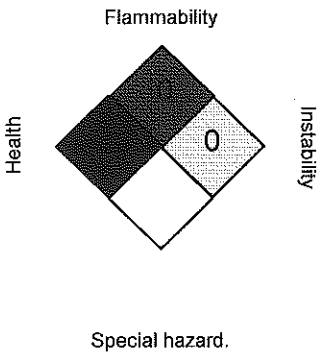
California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

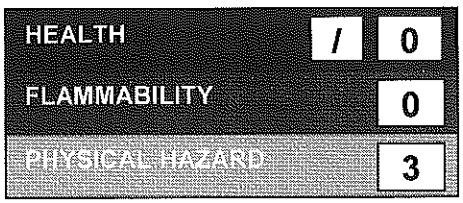
SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.
All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

Full text of other abbreviations

US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA	:	8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet	:	Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
Revision Date	:	09/11/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8

SAFETY DATA SHEET

Freon™ 404A (R-404A) refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 04/27/2017
5.0	05/19/2017	1326336-00032	Date of first issue: 02/27/2017

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.
Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
1,1,1-Trifluoroethane*	420-46-2	51.48
Pentafluoroethane*	354-33-6	43.956
1,1,1,2-Tetrafluoroethane	811-97-2	4

* Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed : Contact with liquid or refrigerated gas can cause cold burns and frostbite.
May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitization
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

SAFETY DATA SHEET

Freon™ 404A (R-404A) refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 04/27/2017
5.0	05/19/2017	1326336-00032	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : Freon™ 404A (R-404A) refrigerant, Freon™ 404A (R-404A) refrigerant

Product code : D10118485, D10118485

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19899 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional users only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Gases under pressure : Liquefied gas

Simple Asphyxiant

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.

Precautionary Statements : **Storage:**
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Local/Total ventilation	:	Use only with adequate ventilation.
Advice on safe handling	:	Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice. Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.
Conditions for safe storage	:	Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations.
Materials to avoid	:	Do not store with the following product types: Self-reactive substances and mixtures Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures which in contact with water emit flammable gases Explosives Acutely toxic substances and mixtures Substances and mixtures with chronic toxicity
Recommended storage temperature	:	< 52 °C
Storage period	:	> 10 y

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	None known.
Specific hazards during fire fighting	:	Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.
Hazardous combustion products	:	Carbon oxides Fluorine compounds Hydrogen fluoride carbonyl fluoride
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Avoid skin contact with leaking liquid (danger of frostbite). Follow safe handling advice and personal protective equipment recommendations.
Environmental precautions	:	Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.
Methods and materials for containment and cleaning up	:	Ventilate the area. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	Liquefied gas
Color	:	colorless
Odor	:	slight, ether-like
Odor Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	-46.2 °C
Flash point	:	Not applicable
Evaporation rate	:	> 1 (CCL4=1.0)
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	Upper flammability limit Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	:	Lower flammability limit Method: ASTM E681 None.
Vapor pressure	:	12,546 hPa (25 °C)
Relative vapor density	:	No data available
Relative density	:	1.05 (25 °C)
Density	:	1.044 g/cm³ (25 °C) (as liquid)
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available
Decomposition temperature	:	728 °C

Other data : The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,1,1-Trifluoroethane	420-46-2	TWA	1,000 ppm	US WEEL
Pentafluoroethane	354-33-6	TWA	1,000 ppm	US WEEL
1,1,1,2-Tetrafluoroethane	811-97-2	TWA	1,000 ppm	US WEEL

Engineering measures : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

Hygiene measures : Ensure that eye flushing systems and safety showers are

Test atmosphere: gas

No observed adverse effect concentration (Dog): 40000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): 80000 ppm
Test atmosphere: gas
Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): 334,000 mg/m³
Test atmosphere: gas
Symptoms: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Routes of exposure: Skin contact
Species: Guinea pig
Result: negative

Species: Rat
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Viscosity		
Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle size	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions	:	Can react with strong oxidizing agents.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Acute inhalation toxicity	:	LC0 (Rat): > 591000 ppm Exposure time: 4 h Test atmosphere: gas

Pentafluoroethane:

Acute inhalation toxicity	:	LC0 (Rat): > 800000 ppm Exposure time: 4 h Test atmosphere: gas Method: OECD Test Guideline 403

1,1,1,2-Tetrafluoroethane:

Acute inhalation toxicity	:	LC50 (Rat): > 567000 ppm Exposure time: 4 h

equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Effects on fertility	:	Test Type: Three-generation reproduction toxicity study Species: Rat Application Route: inhalation (gas) Result: negative Remarks: Based on data from similar materials
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative

Pentafluoroethane:

Effects on fertility	:	Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Result: negative Remarks: Based on data from similar materials
Effects on fetal development	:	Test Type: Embryo-fetal development Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414 Result: negative

1,1,1,2-Tetrafluoroethane:

Reproductive toxicity - Assessment	:	Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative
	:	Test Type: Chromosome aberration test in vitro Result: negative
	:	Test Type: In vitro mammalian cell gene mutation test Result: negative Remarks: Based on data from similar materials
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: inhalation (gas) Result: negative

Pentafluoroethane:

Genotoxicity in vitro	:	Test Type: Chromosome aberration test in vitro Method: OECD Test Guideline 473 Result: negative
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: inhalation (gas) Method: OECD Test Guideline 474 Result: negative

1,1,1,2-Tetrafluoroethane:

Germ cell mutagenicity - Assessment	:	Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Ingredients:

1,1,1-Trifluoroethane:

Species: Rat
Application Route: Ingestion
Exposure time: 72 weeks
Result: negative

1,1,1,2-Tetrafluoroethane:

Carcinogenicity - Assessment	:	Weight of evidence does not support classification as a carcinogen

IARC No ingredient of this product present at levels greater than or

		mg/l Exposure time: 96 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials
Toxicity to microorganisms	:	EC0 (Pseudomonas putida): > 730 mg/l Exposure time: 6 h

Pentafluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l Exposure time: 96 h Method: Directive 67/548/EEC, Annex V, C.1. Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 980 mg/l Exposure time: 48 h Method: Directive 67/548/EEC, Annex V, C.2. Remarks: Based on data from similar materials
Toxicity to algae	:	EC50 (Pseudokirchneriella subcapitata (green algae)): > 114 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials

1,1,1,2-Tetrafluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 980 mg/l Exposure time: 48 h
Toxicity to algae	:	ErC50 (algae): 142 mg/l Exposure time: 96 h Remarks: Based on data from similar materials NOEC (Pseudokirchneriella subcapitata (green algae)): 13.2 mg/l Exposure time: 72 h Remarks: Based on data from similar materials

Persistence and degradability

Ingredients:

1,1,1-Trifluoroethane:

Biodegradability	:	Result: Not inherently biodegradable.

Ingredients:

1,1,1,2-Tetrafluoroethane:

Assessment: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Ingredients:

1,1,1-Trifluoroethane:

Species: Rat
NOAEL: > 40000 ppm
Application Route: inhalation (gas)
Exposure time: 13 Weeks
Method: OECD Test Guideline 413

Pentafluoroethane:

Species: Rat
NOAEL: >= 50000 ppm
Application Route: inhalation (gas)
Exposure time: 13 Weeks
Method: OECD Test Guideline 413

1,1,1,2-Tetrafluoroethane:

Species: Rat
NOAEL: 50000 ppm
LOAEL: > 50000 ppm
Application Route: inhalation (gas)
Exposure time: 90 d
Method: OECD Test Guideline 413
Remarks: No significant adverse effects were reported

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

1,1,1-Trifluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae	:	EC0 (Pseudokirchneriella subcapitata (green algae)): > 44

If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2

IATA-DGR

UN/ID No.	:	UN 3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	Non-flammable Gas
Packing instruction (cargo aircraft)	:	200
Packing instruction (passenger aircraft)	:	200

IMDG-Code

UN number	:	UN 3337
Proper shipping name	:	REFRIGERANT GAS R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	2.2
EmS Code	:	F-C, S-V
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number	:	UN 3337
Proper shipping name	:	Refrigerant gas R 404A
Class	:	2.2
Packing group	:	Not assigned by regulation
Labels	:	NON-FLAMMABLE GAS
ERG Code	:	126
Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ	Calculated product RQ

Biodegradation: 3 %
Exposure time: 28 d
Remarks: Based on data from similar materials

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

1,1,1,2-Tetrafluoroethane:

Biodegradability : Result: Not readily biodegradable.

Bioaccumulative potential

Ingredients:

1,1,1-Trifluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06 - < 1.35
Remarks: Based on data from similar materials

Pentafluoroethane:

Partition coefficient: n-octanol/water : Pow: 1.48 (25 °C)

1,1,1,2-Tetrafluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06

Mobility in soil

No data available

Other adverse effects

Product:

Results of PBT and vPvB assessment : This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT). This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet	:	Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
Revision Date	:	05/19/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the

		(lbs)	(lbs)
Hydrochloric acid	7647-01-0	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Acute Health Hazard
Sudden Release of Pressure Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

1,1,1-Trifluoroethane	420-46-2
Pentafluoroethane	354-33-6
1,1,1,2-Tetrafluoroethane	811-97-2

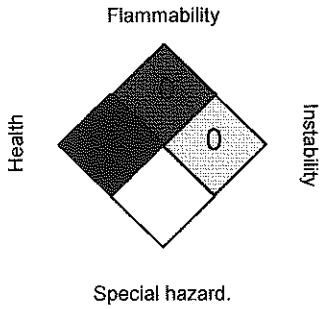
California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

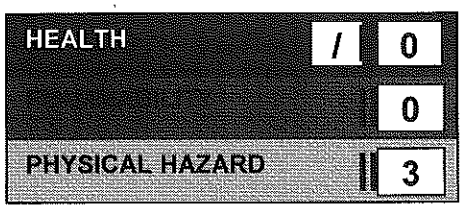
SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA	:	8-hr TWA

SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8

DuPont™ Suva® 404A Refrigerant

Version 2.0

Revision Date 03/13/2015 Ref. 130000000494

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	DuPont™ Suva® 404A Refrigerant
Tradename/Synonym	:	Suva HP62 404A
Product Grade/Type	:	ASHRAE Refrigerant number designation: R-404A
Product Use	:	Refrigerant, For professional users only.
Restrictions on use	:	Do not use product for anything outside of the above specified uses
Manufacturer/Supplier	:	DuPont 1007 Market Street Wilmington, DE 19898 United States of America
Product Information	:	+1-800-441-7515 (outside the U.S. +1-302-774-1000)
Medical Emergency	:	1-800-441-3637 (outside the U.S. 1-302-774-1139)
Transport Emergency	:	CHEMTREC: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

SECTION 2. HAZARDS IDENTIFICATION

Product hazard category

Gases under pressure Liquefied gas

Label content

Pictogram :

Signal word : Warning

Hazardous warnings : Contains gas under pressure; may explode if heated.

Hazardous prevention measures : Protect from sunlight. Store in a well-ventilated place.

Other hazards

Misuse or intentional inhalation abuse may lead to death without warning.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Rapid evaporation of the liquid may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No.	Concentration
1,1,1-Trifluoroethane (HFC-143a)	420-46-2	52 %
Pentafluoroethane (HFC-125)	354-33-6	44 %
1,1,1,2-Tetrafluoroethane (HFC-134a)	811-97-2	4 %

SECTION 4. FIRST AID MEASURES

General advice	:	Never give anything by mouth to an unconscious person. When symptoms persist or in all cases of doubt seek medical advice.
Inhalation	:	Remove from exposure, lie down. Artificial respiration and/or oxygen may be necessary. Call a physician.
Skin contact	:	Flush area with lukewarm water. Do not use hot water. If frostbite has occurred, call a physician.
Eye contact	:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.
Ingestion	:	Is not considered a potential route of exposure.
Most important symptoms/effects, acute and delayed	:	Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects. Other symptoms potentially related to misuse or inhalation abuse are: Anaesthetic effects Light-headedness dizziness, confusion, incoordination, drowsiness, or unconsciousness irregular heartbeat with a strange sensation in the chest, heart thumping, apprehension, feeling of fainting, dizziness or weakness
Protection of first-aiders	:	If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Notes to physician	:	Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	As appropriate for combustibles in area. Extinguishant for other burning material in area is sufficient to stop burning.
Unsuitable extinguishing media	:	No applicable data available.

Specific hazards	:	Cylinders are equipped with pressure and temperature relief devices, but may still rupture under fire conditions. Decomposition may occur. Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and colour of the torch flame. This flame effect will only occur in concentrations of product well above the recommended exposure limit. Therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames. This substance is not flammable in air at temperatures up to 100 deg. C (212 deg. F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes. Experimental data have also been reported which indicate combustibility of this substance in the presence of certain concentrations of chlorine.
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment. Wear neoprene gloves during cleaning up work after a fire.
Further information	:	Use water spray or fog to protect the fire fighters and to cool container. Self-contained breathing apparatus (SCBA) is required if containers rupture and contents are released under fire conditions. Water runoff should be contained and neutralized prior to release. Cool containers/tanks with water spray.

SECTION 6. ACCIDENTAL RELEASE MEASURES

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Safeguards (Personnel)	:	Ventilate area, especially low or enclosed places where heavy vapours might collect.

Environmental precautions	:	Should not be released into the environment. In accordance with local and national regulations.
Spill Cleanup	:	Evaporates. Ventilate area using forced ventilation, especially low or enclosed places where heavy vapors might collect.
Accidental Release Measures	:	Avoid open flames and high temperatures. Self-contained breathing apparatus (SCBA) is required if a large release occurs.

SECTION 7. HANDLING AND STORAGE

Handling (Personnel)	:	Avoid breathing vapours or mist. Avoid contact with skin, eyes and clothing. Provide sufficient air exchange and/or exhaust in work rooms. For personal protection see section 8. Handle in accordance with good industrial hygiene and safety practice.
Handling (Physical Aspects)	:	The product should not be mixed with air for leak testing or used with air for any other purpose above atmospheric pressure. Contact with chlorine or other strong oxidizing agents should also be avoided.
Dust explosion class	:	Not applicable
Storage	:	Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Never attempt to lift cylinder by its cap. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Keep at temperature not exceeding 52°C. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. see user defined free text The product has an indefinite shelf life when stored properly.
Storage period	:	> 10 yr
Storage temperature	:	< 52 °C (< 126 °F)

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls : Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places. Refrigerant Concentration monitors may be necessary to determine vapor concentrations in work areas prior to use of torches or other open flames, or if employees are entering enclosed areas.

Personal protective equipment

Respiratory protection : Under normal manufacturing conditions, no respiratory protection is required when using this product.

Hand protection : Material: Impervious gloves

Eye protection : Wear safety glasses with side shields. Additionally wear a face shield where the possibility exists for face contact due to splashing, spraying or airborne contact with this material.

Protective measures : Self-contained breathing apparatus (SCBA) is required if a large release occurs.

Exposure Guidelines

Exposure Limit Values

1,1,1-Trifluoroethane			
AEL *	(DUPONT)	1,000 ppm	8 & 12 hr. TWA
Pentafluoroethane			
AEL *	(DUPONT)	1,000 ppm	8 & 12 hr. TWA
1,1,1,2-Tetrafluoroethane			
AEL *	(DUPONT)	1,000 ppm	8 & 12 hr. TWA

* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance		
Physical state	:	gaseous
Form	:	Liquefied gas
Color	:	colourless
Odor	:	slight, ether-like
Odor threshold	:	No applicable data available.
pH	:	No applicable data available.
Melting point/freezing point	:	Melting point Not available for this mixture.
Boiling point/boiling range	:	Boiling point -46.2 °C (-51.2 °F)
Flash point	:	does not flash
Evaporation rate	:	> 1 (CCL4=1.0)
Flammability (solid, gas)	:	No applicable data available.
Upper explosion limit	:	Method: None per ASTM E681
Lower explosion limit	:	Method: None per ASTM E681
Vapor pressure	:	12,546 hPa at 25 °C (77 °F)
Vapor density	:	3.4 at 25°C (77°F) and 1013 hPa (Air=1.0)
Density	:	1.044 g/cm3 at 25 °C (77 °F) (as liquid)
Specific gravity (Relative density)	:	1.05 at 25 °C (77 °F)
Water solubility	:	not determined
Solubility(ies)	:	No applicable data available.

Partition coefficient: n-octanol/water	:	No applicable data available.
Auto-ignition temperature	:	No applicable data available.
Ignition temperature	:	no data available
Decomposition temperature	:	No applicable data available.
Viscosity, kinematic	:	No applicable data available.
Viscosity	:	No applicable data available.
% Volatile	:	100 %

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Decomposes on heating.
Chemical stability	:	Stable at normal temperatures and storage conditions.
Possibility of hazardous reactions	:	Polymerization will not occur.
Conditions to avoid	:	Avoid open flames and high temperatures.
Incompatible materials	:	Alkali metals Alkaline earth metals, Powdered metals, Powdered metal salts
Hazardous decomposition products	:	Decomposition products are hazardous., This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride., These materials are toxic and irritating., Avoid contact with decomposition products

SECTION 11. TOXICOLOGICAL INFORMATION

1,1,1-Trifluoroethane (HFC-143a)

Inhalation 4 h LC50	:	> 591000 ppm , Rat
Inhalation No Observed Adverse Effect Concentration	:	250000 ppm , Dog Cardiac sensitization
Inhalation Low Observed	:	300000 ppm , Dog

Adverse Effect Concentration (LOAEC)		Cardiac sensitization
Skin sensitization	:	Does not cause respiratory sensitisation., human
Repeated dose toxicity	:	Inhalation Rat - gas NOAEL: > 40000, Method: OECD Test Guideline 413 No toxicologically significant effects were found.
Carcinogenicity	:	Not classifiable as a human carcinogen. Animal testing did not show any carcinogenic effects.
Mutagenicity	:	Animal testing did not show any mutagenic effects. Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Reproductive toxicity	:	No toxicity to reproduction No effects on or via lactation Animal testing showed no reproductive toxicity.
Teratogenicity	:	Animal testing showed no developmental toxicity.
Further information	:	Cardiac sensitisation threshold limit : 862068.97 mg/m3

Pentafluoroethane (HFC-125)

Inhalation 4 h LC50	:	> 800000 ppm , Rat
Inhalation No Observed Adverse Effect Concentration	:	100000 ppm , Dog Cardiac sensitization
Inhalation Low Observed Adverse Effect Concentration (LOAEC)	:	75000 ppm , Dog Cardiac sensitization
Skin sensitization	:	Does not cause respiratory sensitisation., human
Repeated dose toxicity	:	Inhalation Rat - gas NOAEL: > 50000, No toxicologically significant effects were found.

Carcinogenicity	:	Not classifiable as a human carcinogen. Overall weight of evidence indicates that the substance is not carcinogenic.
Mutagenicity	:	Animal testing did not show any mutagenic effects. Evidence suggests this substance does not cause genetic damage in cultured mammalian cells. Did not cause genetic damage in cultured bacterial cells.
Reproductive toxicity	:	No toxicity to reproduction Animal testing showed no reproductive toxicity.
Teratogenicity	:	Animal testing showed no developmental toxicity.
Further information	:	Cardiac sensitisation threshold limit : 490000 mg/m3

1,1,1,2-Tetrafluoroethane (HFC-134a)

Inhalation 4 h LC50	:	> 567000 ppm , Rat
Inhalation No Observed Adverse Effect Concentration	:	40000 ppm , Dog Cardiac sensitization
Inhalation Low Observed Adverse Effect Concentration (LOAEC)	:	80000 ppm , Dog Cardiac sensitization
Skin irritation	:	No skin irritation, Rabbit
Eye irritation	:	No eye irritation, Rabbit
Skin sensitization	:	Does not cause skin sensitisation., Guinea pig Does not cause respiratory sensitisation., Rat
Repeated dose toxicity	:	Inhalation Rat - gas NOAEL: 50000, No toxicologically significant effects were found.
Carcinogenicity	:	Not classifiable as a human carcinogen. Overall weight of evidence indicates that the substance is not carcinogenic.

Mutagenicity	:	Animal testing did not show any mutagenic effects. Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Reproductive toxicity	:	No toxicity to reproduction No effects on or via lactation Animal testing showed no reproductive toxicity.
Teratogenicity	:	Animal testing showed no developmental toxicity.
Further information	:	Cardiac sensitisation threshold limit : 334000 mg/m3

Carcinogenicity

The carcinogenicity classifications for this product and/or its ingredients have been determined according to HazCom 2012, Appendix A.6. The classifications may differ than those listed in the National Toxicology Program (NTP) Report on Carcinogens (latest edition) or those found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs (latest edition).

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

SECTION 12. ECOLOGICAL INFORMATION

Aquatic Toxicity

1,1,1-Trifluoroethane (HFC-143a)

96 h LC50	:	Oncorhynchus mykiss (rainbow trout) > 40 mg/l OECD Test Guideline 203
96 h ErC50	:	Pseudokirchneriella subcapitata (green algae) > 44 mg/l OECD Test Guideline 201
48 h EC50	:	Daphnia magna (Water flea) 300 mg/l OECD Test Guideline 202

Pentafluoroethane (HFC-125)

96 h LC50	:	Oncorhynchus mykiss (rainbow trout) 450 mg/l Information given is based on data obtained from similar substances.
96 h ErC50	:	Algae 142 mg/l Information given is based on data obtained from similar substances.
72 h NOEC	:	Pseudokirchneriella subcapitata (green algae) 13.2 mg/l

Information given is based on data obtained from similar substances.

48 h EC50 : Daphnia magna (Water flea) 980 mg/l
Information given is based on data obtained from similar substances.

1,1,1,2-Tetrafluoroethane (HFC-134a)

96 h LC50 : Oncorhynchus mykiss (rainbow trout) 450 mg/l

96 h ErC50 : Algae 142 mg/l
Information given is based on data obtained from similar substances.

72 h NOEC : Pseudokirchneriella subcapitata (green algae) 13.2 mg/l
Information given is based on data obtained from similar substances.

48 h EC50 : Daphnia magna (Water flea) 980 mg/l

Environmental Fate

1,1,1-Trifluoroethane (HFC-143a)

Bioaccumulation : Information given is based on data obtained from similar substances.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste disposal methods - Product : Can be used after re-conditioning. Recover by distillation or remove to a permitted waste disposal facility. Comply with applicable Federal, State/Provincial and Local Regulations.

Contaminated packaging : Empty pressure vessels should be returned to the supplier.

SECTION 14. TRANSPORT INFORMATION

DOT	UN number	: 3337
	Proper shipping name	: Refrigerant gas R 404A
	Class	: 2.2
	Labelling No.	: 2.2
IATA_C	UN number	: 3337

	Proper shipping name	:	Refrigerant gas R 404A
	Class	:	2.2
	Labelling No.	:	2.2
IMDG	UN number	:	3337
	Proper shipping name	:	REFRIGERANT GAS R 404A
	Class	:	2.2
	Labelling No.	:	2.2

SECTION 15. REGULATORY INFORMATION

TSCA	:	On the inventory, or in compliance with the inventory
SARA 313 Regulated Chemical(s)	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
California Prop. 65	:	Chemicals known to the State of California to cause cancer, birth defects or any other harm: none known

SECTION 16. OTHER INFORMATION

Suva is a registered trademark of E. I. du Pont de Nemours and Company
® DuPont's registered trademark
Before use read DuPont's safety information.
For further information contact the local DuPont office or DuPont's nominated distributors.

Revision Date : 03/13/2015

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Significant change from previous version is denoted with a double bar.

DuPont™ Suva® 404A Refrigerant

Version 2.0

Revision Date 03/13/2015 Ref. 130000000494

Dynatemp 404A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 04/12/2016 Version: 1.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Product name : Dynatemp 404A

Other means of identification : R404A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Refrigerant

1.3. Details of the supplier of the safety data sheet

Dynatemp International, Inc.
100 Sterling Parkway, Suite 111
Mechanicsburg, PA 17050
Phone: 1-800-791-9232, (outside the U.S.: +1-717-249-0157)
Fax: 717-249-9043
www.Dynatempintl.com
Email: info@dynatempintl.com

1.4. Emergency telephone number

Emergency number : Contact Chemtrec at 800.424.9300 (24 hours)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS-US)

Liquified gas H280

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :

GHS04

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : H280 - Contains gas under pressure; may explode if heated

Precautionary statements (GHS-US) : P410+P403 - Protect from sunlight. Store in a well-ventilated place

2.3. Other hazards

Non-flammable material. Overexposure may cause dizziness and loss of concentration. At higher levels, CNS depression and cardiac arrhythmia may result from exposure. Vapors displace air and can cause asphyxiation in confined spaces. At higher temperatures, (>250°C), decomposition products may include hydrofluoric acid (HF) and carbonyl halides such as phosgene. Rapid evaporation of the liquid may cause frostbite.

2.4. Unknown acute toxicity (GHS-US)

None of the ingredients are of unknown toxicity.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable – this product is a mixture.

3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
Ethane, 1,1,1-trifluoro-	(CAS No) 420-46-2	52	Liquefied gas, H280
Ethane, pentafluoro-	(CAS No) 354-33-6	44	Liquefied gas, H280
1,1,1,2-Tetrafluoroethane	(CAS No) 811-97-2	4	Liquefied gas, H280

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation : Allow victim to breathe fresh air. Allow the victim to rest.

First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.

First-aid measures after eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

Notes to physician: Because of the possible disturbances of cardiac rhythm, catecholamine drugs such as epinephrine should be used with special caution and only insituations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand. Use agent that is most appropriate for type of surrounding fire.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Cylinders are equipped with pressure and temperature relief devices but may still rupture under fire conditions. Decomposition may occur. This substance is not flammable in air at temperatures up to 100ºC (212ºF) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	:	Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.
Incompatible products	:	Strong bases. Strong acids.
Incompatible materials	:	Sources of ignition. Direct sunlight.
Storage area	:	Store in a well-ventilated place. Protect cylinder and its fittings from physical damage. Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ethane, pentafluoro- (354-33-6)		
WEEL (AIHA)	Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)	1000 ppm

1,1,1,2-Tetrafluoroethane (811-97-2)		
WEEL (AIHA)	Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)	1000 ppm

Ethane, 1,1,1-trifluoro- (420-46-2)		
WEEL (AIHA)	Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)	1000 ppm

8.2. Exposure controls

Personal protective equipment	:	Avoid all unnecessary exposure.
Hand protection	:	Wear protective gloves.
Eye protection	:	Chemical goggles or safety glasses.
Respiratory protection	:	Not required under normal conditions. If concentrations exceed exposure limits, use NIOSH approved respirator.
Other information	:	Do not eat, drink or smoke during use.
Engineering Controls	:	Ensure adequate ventilation, especially in confined areas. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquefied gas
Appearance	:	Clear, colorless gas at ambient temperatures.
Molecular mass	:	120 g/mol
Color	:	Clear, colorless
Odor	:	Faint ethereal odor
Odor threshold	:	No data available
pH	:	No data available
Relative evaporation rate (CCl_4=1)	:	> 1
Melting point	:	No data available
Freezing point	:	No data available
Boiling point	:	-47.8 °C
Flash point	:	No data available
Auto-ignition temperature	:	< 750 °C
Decomposition temperature	:	No data available
Flammability (solid, gas)	:	No data available
Vapor pressure 54 °C	:	370.9 psia
Vapor pressure at 21 °C	:	182.9 psia
Relative vapor density (air=1)	:	3.43

Relative density at 21.1 °C (water=1)	:	1.08
Solubility	:	No data available
Log Pow	:	No data available
Log Kow	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Explosive limits	:	No data available

9.2. Other information

VOC content	:	0
Gas group	:	Liquified gas

SECTION 10: Stability and reactivity

10.1. Reactivity

Decomposes on heating

10.2. Chemical stability

Stable at normal temperatures and storage conditions. Do not mix with oxygen or air above atmospheric pressure. Any source of high temperature, such as lighted cigarettes, flames, hot spots or welding may yield toxic and/or corrosive decomposition products.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Halogens, halogen acids and possibly carbonyl halides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Ethane, pentafluoro- (354-33-6)	
LC50 inhalation rat (mg/l)	2910 g/m³ (Exposure time: 4 h)

Ethane, 1,1,1-trifluoro- (420-46-2)	
LC50 inhalation rat (mg/l)	> 54 lb/h (Exposure time: 4 h)

1,1,1,2-Tetrafluoroethane (811-97-2)	
LC50 inhalation rat (mg/l)	1500 g/m³ (Exposure time: 4 h)

Skin corrosion/irritation	:	Not classified
Serious eye damage/irritation	:	Not classified
Respiratory or skin sensitization	:	Not classified
Germ cell mutagenicity	:	Not classified
Carcinogenicity	:	Not classified
Reproductive toxicity	:	Not classified
Specific target organ toxicity (single exposure)	:	Not classified
Specific target organ toxicity (repeated exposure)	:	Not classified
Aspiration hazard	:	Not classified
Potential Adverse human health effects and symptoms	:	Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

Dynatemp 404A	
Persistence and degradability	Not established.

Ethane, pentafluoro- (354-33-6)	
Persistence and degradability	Not established.

Ethane, 1,1,1-trifluoro- (420-46-2)	
Persistence and degradability	Not established.

1,1,1,2-Tetrafluoroethane (811-97-2)	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

Dynatemp 404A	
Bioaccumulative potential	Not established.

Ethane, pentafluoro- (354-33-6)	
Bioaccumulative potential	Not established.

Ethane, 1,1,1-trifluoro- (420-46-2)	
Bioaccumulative potential	Not established.

1,1,1,2-Tetrafluoroethane (811-97-2)	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local, state and federal regulations. Cylinder can be re-used after re-conditioning. Recover, reclaim by distillation or remove to a permitted waste disposal facility. Comply with applicable federal, state/provincial and local regulations. Empty pressure vessels should be returned to the supplier.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with DOT

Transport document description : UN3337 Refrigerant gas R 404A, 2.2

UN-No.(DOT) : 3337

DOT NA no. : UN3337

Proper Shipping Name (DOT) : Refrigerant gas R 404A

Hazard Classes (DOT) : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115

Hazard labels (DOT) : 2.2 - Non-flammable gas

DOT Special Provisions (49 CFR 172.102) : T50 - When portable tank instruction T50 is referenced in Column (7) of the 172.101 Table, the applicable liquefied compressed gases are authorized to be transported in portable tanks in accordance with the requirements of 173.313 of this subchapter.

DOT Packaging Exceptions (49 CFR 173.xxx) : 306

DOT Packaging Non Bulk (49 CFR 173.xxx) : 304

DOT Packaging Bulk (49 CFR 173.xxx)	:	314;315
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	75 kg
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	150 kg
DOT Vessel Stowage Location	:	A - The material may be stowed ‘‘on deck’’ or ‘‘under deck’’ on a cargo vessel and on a passenger vessel.

ADR

No additional information available

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Dynatemp 404A	
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard Sudden release of pressure hazard

Ethane, pentafluoro- (354-33-6)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

Ethane, 1,1,1-trifluoro- (420-46-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Ethane, pentafluoro- (354-33-6)	
Listed on the Canadian DSL (Domestic Sustances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria

Ethane, 1,1,1-trifluoro- (420-46-2)	
Listed on the Canadian DSL (Domestic Sustances List)	
WHMIS Classification	Class A - Compressed Gas Class B Division 1 - Flammable Gas

1,1,1,2-Tetrafluoroethane (811-97-2)	
Listed on the Canadian DSL (Domestic Sustances List)	
WHMIS Classification	Class A - Compressed Gas

EU-Regulations

Ethane, pentafluoro- (354-33-6)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Ethane, 1,1,1-trifluoro- (420-46-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]

No additional information available

Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

No additional information available

15.2.2. National regulations

Ethane, pentafluoro- (354-33-6)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

Ethane, 1,1,1-trifluoro- (420-46-2)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

1,1,1,2-Tetrafluoroethane (811-97-2)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

No additional information available

SECTION 16: Other information

Other information : None.

Full text of H-phrases:

Compressed gas	Gases under pressure Compressed gas
Liquefied gas	Gases under pressure Liquefied gas
H280	Contains gas under pressure; may explode if heated

SDS US (GHS HazCom 2012)

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

R-404A Material Safety Data Sheet

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: R-404A

EMERGENCY CONTACT: Chemtrec: 1-800-424-9300

2. COMPOSITION / INFORMATION ON INGREDIENTS

INGREDIENT NAME	CAS NUMBER	WEIGHT %
Pentafluoroethane (HFC-125)	354-33-6	44
1,1,1-Trifluoroethane (HFC-143a)	420-46-2	52
1,1,1,2-Tetrafluoroethane (HFC-134a)	811-97-2	4

Trace impurities and additional material names not listed above may also appear in Section 15 toward the end of the MSDS. These materials may be listed for local “Right-To-Know” compliance and for other reasons.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Colorless, volatile liquid with ethereal and faint sweetish odor. Non-flammable material. Overexposure may cause dizziness and loss of concentration. At higher levels, CNS depression and cardiac arrhythmia may result from exposure. Vapors displace air and can cause asphyxiation in confined spaces. At higher temperatures, (>250°C), decomposition products may include Hydrofluoric Acid (HF) and carbonyl halides.

POTENTIAL HEALTH HAZARDS

SKIN: Irritation would result from a defatting action on tissue. Liquid contact could cause frostbite.

EYES: Liquid contact can cause severe irritation and frostbite. Mist may irritate.

INHALATION: R-404A is low in acute toxicity in animals. When oxygen levels in air are reduced to 12-14% by displacement, symptoms of asphyxiation, loss of coordination, increased pulse rate and deeper respiration will occur. At high levels, cardiac arrhythmia may occur.

INGESTION: Ingestion is unlikely because of the low boiling point of the material. Should it occur, discomfort in the gastrointestinal tract from rapid evaporation of the material and consequent evolution of gas would result. Some effects of inhalation and skin exposure would be expected.

DELAYED EFFECTS: None known.

Ingredients found on one of the OSHA designated carcinogen lists are listed below.

INGREDIENT NAME, NTP STATUS, IARC STATUS, OSHA LIST

No ingredients listed in this section

4. FIRST AID MEASURES

SKIN: Promptly flush skin with water until all chemical is removed. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. Get medical attention if symptoms persist.

EYES: Immediately flush eyes with large amounts of water for at least 15 minutes (in case of frostbite water should be lukewarm, not hot) lifting eyelids occasionally to facilitate irrigation. Get medical attention if symptoms persist.

INHALATION: Immediately remove to fresh air. If breathing has stopped, give artificial respiration. Use oxygen as required, provided a qualified operator is available. Get medical attention. Do not give epinephrine (adrenaline).

INGESTION: Ingestion is unlikely because of the physical properties and is not expected to be hazardous. Do not induce vomiting unless instructed to do so by a physician.

ADVICE TO PHYSICIAN: Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT: Gas, not applicable per DOT regulations

FLASH POINT METHOD: Not applicable

AUTOIGNITION TEMPERATURE: <750°C

UPPER FLAME LIMIT (volume % in air): None*

LOWER FLAME LIMIT (volume % in air): None*

*Based on ASHRAE Standard 34 with match ignition

FLAME PROPAGATION RATE (solids): Not applicable

OSHA FLAMMABILITY CLASS: Not applicable

EXTINGUISHING MEDIA: Use any standard agent – choose the one most appropriate for type of surrounding fire (material itself is not flammable)

UNUSUAL FIRE AND EXPLOSION HAZARDS: R-404A is not flammable at ambient temperatures and atmospheric pressure. However, this material will become combustible when mixed with air under pressure and exposed to strong ignition sources. Contact with certain reactive metals may result in formation of explosive or exothermic reactions under specific conditions (e.g. very high temperatures and/or appropriate pressures).

SPECIAL FIRE FIGHTING PRECAUTIONS/INSTRUCTIONS: Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool.

6. ACCIDENTAL RELEASE MEASURES IN CASE OF SPILL OR OTHER RELEASE:

(Always wear recommended personal protective equipment.) Evacuate unprotected personnel. Protected personnel should remove ignition sources and shut off leak, if without risk, and provide ventilation. Unprotected personnel should not return until air has been tested and determined safe, including low-lying areas. Spills and releases may have to be reported to Federal and/or local authorities. See Section 15 regarding reporting requirements.

7. HANDLING AND STORAGE

NORMAL HANDLING: (Always wear recommended personal protective equipment.) Avoid breathing vapors and liquid contact with eyes, skin or clothing. Do not puncture or drop cylinders, expose them to open flame or excessive heat. Use authorized cylinders only. Follow standard safety precautions for handling and use of compressed gas cylinders. R-404A should not be mixed with air above atmospheric pressure for leak testing or any other purpose.

STORAGE RECOMMENDATIONS: Store in a cool, well-ventilated area of low fire risk and out of direct sunlight. Protect cylinder and its fittings from physical damage. Storage in subsurface locations should be avoided. Close valve tightly after use and when empty.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Provide local ventilation at filling zones and areas where leakage is probable. Mechanical (general) ventilation may be adequate for other operating and storage areas.

PERSONAL PROTECTIVE EQUIPMENT

SKIN PROTECTION: Skin contact with refrigerant may cause frostbite. General work clothing and gloves (leather) should provide adequate protection. If prolonged contact with the liquid or gas is anticipated, insulated gloves constructed of PVA, neoprene or butyl rubber should be used. Any contaminated clothing should be promptly removed and washed before reuse.

EYE PROTECTION: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear chemical safety goggles.

RESPIRATORY PROTECTION: None generally required for adequately ventilated work situations. For accidental release or non-ventilated situations, or release into confined space, where the concentration may be above the PEL of 1,000 ppm, use a self-contained, NIOSH-approved breathing apparatus or supplied air respirator. For escape: use the former or a NIOSH-approved gas mask with organic vapor canister.

ADDITIONAL RECOMMENDATIONS: Where contact with liquid is likely, such as in a spill or leak, impervious boots and clothing should be worn. High dose-level warning signs are recommended for areas of principle exposure. Provide eyewash stations and quick-drench shower facilities at convenient locations. For tank cleaning operations, see OSHA regulations, 29 CFR 1910.132 and 29 CFR 1910.133.

EXPOSURE GUIDELINES

INGREDIENT NAME	ACGIH TLV	OSHA PEL	OTHER LIMIT
Pentafluoroethane	None	None	*1000 ppm TWA (8hr)
1,1,1-Trifluoroethane	None	None	*1000 ppm TWA (8hr)
1,1,1,2-Tetrafluoroethane	None	None	*1000 ppm TWA (8hr)

* = Workplace Environmental Exposure Level (AIHA)

OTHER EXPOSURE LIMITS FOR POTENTIAL DECOMPOSITION PRODUCTS:

Hydrogen Fluoride: ACGIH TLV: 3 ppm ceiling

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Clear, colorless liquid and vapor

PHYSICAL STATE: Gas at ambient temperatures

MOLECULAR WEIGHT: 120

CHEMICAL FORMULA: CHF2CF3, CH3CF3, CH2FCF3

ODOR: Faint ethereal odor

SPECIFIC GRAVITY (water = 1.0): 1.08 @ 21.1°C (70°F)

SOLUBILITY IN WATER (weight %): Unknown

pH: Neutral

BOILING POINT: -47.8°C (-54.0°F)

FREEZING POINT: Not Determined

VAPOR PRESSURE: 182.9 psia @ 70°F 370.9 psia @ 130°F

VAPOR DENSITY (air = 1.0): 3.43

EVAPORATION RATE: >1

COMPARED TO: CC14= 1

% VOLATILES: 100

FLASH POINT: Not applicable

(Flash point method and additional flammability data are found in Section 5.)

10. STABILITY AND REACTIVITY

NORMALLY STABLE? (CONDITIONS TO AVOID): The product is stable. Do not mix with oxygen or air above atmospheric pressure. Any source of high temperature, such as lighted cigarettes, flames, hot spots or welding may yield toxic and/or corrosive decomposition products.

INCOMPATIBILITIES: (Under specific conditions: e.g. very high temperatures and/or appropriate pressures) – Freshly abraded aluminum surfaces (may cause strong exothermic reaction). Chemically active metals: potassium, calcium, powdered aluminum, magnesium and zinc.

HAZARDOUS DECOMPOSITION PRODUCTS: Halogens, halogen acids and possibly carbonyl halides.

HAZARDOUS POLYMERIZATION: Will not occur.

11. TOXICOLOGICAL INFORMATION

IMMEDIATE (ACUTE) EFFECTS:

HFC-125: LC50: 4 hr. (rat) - > 800,000 ppm / Cardiac Sensitization threshold (dog) 75,000 ppm

HFC-143a: LC50: 4hr. (rat) - > 540,000 ppm / Cardiac Sensitization threshold (dog) > 250,000 ppm

HFC-134a: LC50: 4hr. (rat) - > 500,000 ppm / Cardiac Sensitization threshold (dog) > 80,000 ppm

DELAYED (SUBCHRONIC AND CHRONIC) EFFECTS:

HFC-125: Teratogenic NOEL (rat and rabbit) – 50,000 ppm

Subchronic inhalation (rat) NOEL - >50,000 ppm / Chronic NOEL – 10,000 ppm

HFC-143a: Teratogenic NOEL (rat and rabbit) – 50,000 ppm

Subchronic inhalation (rat) NOEL - >50,000 ppm

HFC-134a: Teratogenic NOEL (rat and rabbit) – 40,000 ppm

Subchronic inhalation (rat) NOEL – 50,000 ppm / Chronic NOEL – 10,000 ppm

OTHER DATA:

HFC-125, HFC-134a: Not active in four genetic studies

HFC-143a: Not active in two genetic studies

12. ECOLOGICAL INFORMATION

DEGRADABILITY (BOD): R-404A is a gas at room temperature; therefore, it is unlikely to remain in water.

Octanol Water Partition Coefficient: Unknown for mixture

13. DISPOSAL CONSIDERATIONS

RCRA: Is the unused product a RCRA hazardous waste if discarded? Not a hazardous waste. If yes, the RCRA ID number is: Not applicable.

OTHER DISPOSAL CONSIDERATIONS: Disposal must comply with federal, state, and local disposal or discharge laws. R-404A is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling. The information offered here is for the product as shipped. Use and/or alterations to the product such as mixing with other materials may significantly change the characteristics of the material and alter the RCRA classification and the proper disposal method.

14. TRANSPORT INFORMATION

US DOT PROPER SHIPPING NAME: Refrigerant gas R 404A

US DOT HAZARD CLASS: 2.2

US DOT PACKING GROUP: Not applicable

US DOT ID NUMBER: UN3337

For additional information on shipping regulations affecting this material, contact the information number found in Section 1.

15. REGULATORY INFORMATION

TOXIC SUBSTANCES CONTROL ACT (TSCA)

TSCA INVENTORY STATUS: Components listed on the TSCA inventory

OTHER TSCA ISSUES: None

SARA TITLE III / CERCLA

"Reportable Quantities" (RQs) and/or "Threshold Planning

Quantities" (TPQs) exist for the following ingredients.

INGREDIENT NAME	SARA / CERCLA RQ (lb.)	SARA EHS TPQ (lb.)

No ingredients listed in this section

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center [(800) 424-8802] and to your Local Emergency Planning Committee.

SECTION 311 HAZARD CLASS: IMMEDIATE PRESSURE

SARA 313 TOXIC CHEMICALS: The following ingredients are SARA 313 "Toxic Chemicals". CAS numbers and weight percents are found in Section 2.

INGREDIENT NAME	COMMENT

No ingredients listed in this section

STATE RIGHT-TO-KNOW

In addition to the ingredients found in Section 2, the following are listed for state right-to-know purposes.

INGREDIENT NAME	WEIGHT %	COMMENT

No ingredients listed in this section

ADDITIONAL REGULATORY INFORMATION:

R-404A is subject to U.S. Environmental Protection Agency Clean Air Act Regulations at 40 CFR Part 82.

WARNING: Contains Pentafluoroethane (HFC-125), 1,1,1-trifluoroethane, tetrafluoroethane, greenhouse gases which may contribute to global warming. Do not vent to the atmosphere. To comply with provisions of the U.S. Clean Air Act, any residual must be recovered.

WHMIS CLASSIFICATION (CANADA):

This product has been evaluated in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

FOREIGN INVENTORY STATUS:

EU – EINECS # 2065578 – HFC-125

2069965 – HFC-143a

223770 – HFC-134a

16. OTHER INFORMATION

CURRENT ISSUE DATE: December, 2008

PREVIOUS ISSUE DATE: August, 2008

OTHER INFORMATION:

HMIS Classification: Health – 1, Flammability – 1, Reactivity – 0

NFPA Classification: Health – 2, Flammability – 1, Reactivity – 0

ANSI / ASHRAE 34 Safety Group – A1

Regulatory Standards:

1. OSHA regulations for compressed gases: 29 CFR 1910.101

2. DOT classification per 49 CFR 172.101

Toxicity information per PAFT Testing

17. DISCLAIMER

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Genetron® 404A

000000009893

Version 2.6 Revision Date 06/04/2014 Print Date 07/13/2016

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	Genetron® 404A
MSDS Number	:	000000009893
Product Use Description	:	Refrigerant
Manufacturer or supplier's details	:	Honeywell International Inc. 115 Tabor Road Morris Plains, NJ 07950-2546
For more information call	:	800-522-8001 +1-973-455-6300 (Monday-Friday, 9:00am-5:00pm)
In case of emergency call	:	**Medical: 1-800-498-5701 or +1-303-389-1414**
	:	**Transportation (CHEMTREC): 1-800-424-9300 or +1-703-527-3887**
	:	
	:	(24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Form	:	Liquefied gas
Color	:	colourless
Odor	:	weak

Classification of the substance or mixture

Classification of the substance or mixture	:	Gases under pressure, Liquefied gas Simple Asphyxiant

GHS Label elements, including precautionary statements

Symbol(s) :

Signal word : Warning

Hazard statements : Contains gas under pressure; may explode if heated.
May displace oxygen and cause rapid suffocation.

Precautionary statements : **Storage:**
Protect from sunlight. Store in a well-ventilated place.

Hazards not otherwise classified : May cause cardiac arrhythmia.
May cause frostbite.
May cause eye and skin irritation.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Mixture

Chemical Name	CAS-No.	Concentration
1,1,1-Trifluoroethane	420-46-2	52.00 %
Pentafluoroethane	354-33-6	44.00 %
1,1,1,2-Tetrafluoroethane	811-97-2	4.00 %

SECTION 4. FIRST AID MEASURES

Inhalation	:	Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group.
Skin contact	:	After contact with skin, wash immediately with plenty of water. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. If symptoms persist, call a physician.
Eye contact	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be lukewarm, not hot. If symptoms persist, call a physician.
Ingestion	:	Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

Treatment	:	Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions. Treat frost-bitten areas as needed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	The product is not flammable. ASHRAE 34 Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Specific hazards during firefighting	:	Contents under pressure. This product is not flammable at ambient temperatures and atmospheric pressure. However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.

Container may rupture on heating.
Cool closed containers exposed to fire with water spray.
Do not allow run-off from fire fighting to enter drains or water courses.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
In case of fire hazardous decomposition products may be produced such as:
Hydrogen fluoride
Carbon monoxide
Carbon dioxide (CO2)
Carbonyl halides

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes.
Wear self-contained breathing apparatus and protective suit.
No unprotected exposed skin areas.

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Immediately evacuate personnel to safe areas.
Keep people away from and upwind of spill/leak.
Wear personal protective equipment. Unprotected persons must be kept away.
Remove all sources of ignition.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
After release, disperses into the air.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Avoid accumulation of vapours in low areas.
Unprotected personnel should not return until air has been tested and determined safe.
Ensure that the oxygen content is >= 19.5%.

Environmental precautions : Prevent further leakage or spillage if safe to do so.
The product evapourates readily.

Methods for cleaning up : Ventilate the area.

SECTION 7. HANDLING AND STORAGE

Handling

Handling	:	Handle with care. Avoid inhalation of vapour or mist. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Follow all standard safety precautions for handling and use of compressed gas cylinders. Use authorized cylinders only. Protect cylinders from physical damage. Do not puncture or drop cylinders, expose them to open flame or excessive heat. Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material. Do not remove screw cap until immediately ready for use. Always replace cap after use.
Advice on protection against fire and explosion	:	The product is not flammable. Can form a combustible mixture with air at pressures above atmospheric pressure.

Storage

Requirements for storage areas and containers	:	Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Keep containers tightly closed in a dry, cool and well-ventilated place. Storage rooms must be properly ventilated. Ensure adequate ventilation, especially in confined areas. Protect cylinders from physical damage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures	:	Do not breathe vapour. Do not get in eyes, on skin, or on clothing.

Ensure that eyewash stations and safety showers are close to the workstation location.

Engineering measures : General room ventilation is adequate for storage and handling. Perform filling operations only at stations with exhaust ventilation facilities.

Eye protection : Wear as appropriate:
Safety glasses with side-shields
If splashes are likely to occur, wear:
Goggles or face shield, giving complete protection to eyes

Hand protection : Leather gloves
In case of contact through splashing:
Protective gloves
Neoprene gloves
Polyvinyl alcohol or nitrile- butyl-rubber gloves

Skin and body protection : Avoid skin contact with leaking liquid (danger of frostbite).
Wear cold insulating gloves/ face shield/ eye protection.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.
Wear a positive-pressure supplied-air respirator.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
For rescue and maintenance work in storage tanks use self-contained breathing apparatus.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Ensure adequate ventilation, especially in confined areas.
Do not get in eyes, on skin, or on clothing.
Remove and wash contaminated clothing before re-use.
Keep working clothes separately.

Exposure Guidelines

Components	CAS-No.	Value	Control parameters	Update	Basis
1,1,1-Trifluoroethane	420-46-2	TWA : time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.

1,1,1-Trifluoroethane	420-46-2	TWA : time weighted average	3,400 mg/m3 (1,000 ppm)	2007	WEEL:US. AIHA Workplace Environmental Exposure Level (WEEL) Guides
Pentafluoroethane	354-33-6	TWA : time weighted average	4,900 mg/m3 (1,000 ppm)	2007	WEEL:US. AIHA Workplace Environmental Exposure Level (WEEL) Guides
Pentafluoroethane	354-33-6	TWA : time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
1,1,1,2-Tetrafluoroethane	811-97-2	TWA : time weighted average	4,240 mg/m3 (1,000 ppm)	2007	WEEL:US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	:	Liquefied gas
Color	:	colourless
Odor	:	weak
pH	:	Note: neutral

Melting point/freezing point	:	Note: no data available
Boiling point/boiling range	:	-47.8 °C
Flash point	:	Note: not applicable
Evaporation rate	:	> 1 Method: Compared to CCl4.
Lower explosion limit	:	Note: None
Upper explosion limit	:	Note: None
Vapor pressure	:	12,610 hPa at 21.1 °C(70.0 °F) 25,572 hPa at 54.4 °C(129.9 °F)
Vapor density	:	3.43 Note: (Air = 1.0)
Density	:	1.08 g/cm3 at 21.1 °C
Water solubility	:	Note: Very slightly soluble in cold water, hot water.
Partition coefficient: n-octanol/water	:	log Pow: 1.06 Test substance: 1,1,1,2-tetrafluoroethane (HFC-134a)
Ignition temperature	:	< 750 °C
Decomposition temperature	:	> 250 °C

Global warming potential (GWP)	:	3,784
Ozone depletion potential (ODP)	:	0

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Hazardous polymerisation does not occur.
Conditions to avoid	:	Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C. Decomposes under high temperature. Some risk may be expected of corrosive and toxic decomposition products. Can form a combustible mixture with air at pressures above atmospheric pressure. Do not mix with oxygen or air above atmospheric pressure.
Incompatible materials to avoid	:	Potassium Calcium Powdered metals Finely divided aluminium Magnesium Zinc
Hazardous decomposition products	:	In case of fire hazardous decomposition products may be produced such as: Gaseous hydrogen fluoride (HF). Carbonyl halides Carbon monoxide Carbon dioxide (CO2)

SECTION 11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity 1,1,1-Trifluoroethane	:	LC50: > 540000 ppm Exposure time: 4 h Species: rat

LC50: > 106 mg/l
Exposure time: 4 h
Species: rat

Pentafluoroethane : > 769000 ppm
Exposure time: 4 h
Species: rat

1,1,1,2-Tetrafluoroethane : LC50: > 500000 ppm
Exposure time: 4 h
Species: rat

Sensitisation
1,1,1-Trifluoroethane : Cardiac sensitization
Species: dogs
Note: 1,1,1,2-tetrafluoroethane (HFC-134a): Cardiac sensitisation threshold (dog): 80000 ppm.

Pentafluoroethane : Cardiac sensitization
Species: dogs
Note: No-observed-effect level
75 000 ppm
Lowest observable effect level
100 000 ppm

1,1,1,2-Tetrafluoroethane : Cardiac sensitization
Species: dogs
Note: No-observed-effect level
50 000 ppm
Lowest observable effect level
75 000 ppm

Repeated dose toxicity
1,1,1-Trifluoroethane : Species: rat
Application Route: Inhalation
Exposure time: (90 d)
NOEL: 40000 ppm
Subchronic toxicity

Pentafluoroethane : Species: rat
Application Route: Inhalation
Exposure time: (4 Weeks)

NOEL: 50000 ppm
Subchronic toxicity

1,1,1,2-Tetrafluoroethane : Species: rat
NOEL: 40000 ppm

Genotoxicity in vitro
1,1,1-Trifluoroethane : Test Method: Ames test
Result: negative

Pentafluoroethane : Test Method: Ames test
Result: negative

1,1,1,2-Tetrafluoroethane : Note: In vitro tests did not show mutagenic effects

: Cell type: Human lymphocytes
Result: negative

: Cell type: Human lymphocytes
Result: negative

: Cell type: Chinese Hamster Ovary Cells
Result: negative

Genotoxicity in vivo
1,1,1-Trifluoroethane : Species: mouse
Cell type: Bone marrow
Application Route: Inhalation
Result: negative

Teratogenicity
1,1,1-Trifluoroethane : Species: rat
Application Route: Inhalation exposure
NOAEL,Teratog: 40,000 ppm
NOAEL,Maternal: 40,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Species: rabbit
Application Route: Inhalation exposure
NOAEL,Teratog: 40,000 ppm

NOAEL,Maternal: 40,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Pentafluoroethane : Species: rabbit
Application Route: Inhalation exposure
NOAEL,Teratog: 50,000 ppm
NOAEL,Maternal: 50,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Species: rat
Application Route: Inhalation exposure
NOAEL,Teratog: 50,000 ppm
NOAEL,Maternal: 50,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Further information : Note: Acute Health Hazard Ethane, pentafluoro- (HFC-125): Cardiac sensitisation threshold (dog): 75000 ppm. 1,1,1-trifluoroethane (HFC-143a): Cardiac sensitisation threshold (dog): >250000 ppm. 1,1,1,2-tetrafluoroethane (HFC-134a): Cardiac sensitisation threshold (dog): 80000 ppm. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Irritating to eyes and skin. Rapid evapouration of the liquid may cause frostbite. Avoid skin contact with leaking liquid (danger of frostbite). May cause cardiac arrhythmia. Chronic Health Hazard 1,1,1-trifluoroethane (HFC-143a): Not mutagenic in AMES Test.

SECTION 12. ECOLOGICAL INFORMATION

Biodegradability
Pentafluoroethane : Result: Not readily biodegradable.
Value: 5 %
Method: OECD 301 D

Further information on ecology

Additional ecological information : This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations at 40 CFR Part 82.
This product contains greenhouse gases which may contribute to global warming. Do NOT vent to the atmosphere.
To comply with provisions of the U.S. Clean Air Act, any

residual must be recovered.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods	:	Observe all Federal, State, and Local Environmental regulations.
Note	:	This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling.

SECTION 14. TRANSPORT INFORMATION

DOT	UN/ID No.	:	UN 3337
	Proper shipping name	:	REFRIGERANT GAS R 404A
	Class		2.2
	Packing group		
	Hazard Labels		2.2
IATA	UN/ID No.	:	UN 3337
	Description of the goods	:	REFRIGERANT GAS R 404A
	Class	:	2.2
	Hazard Labels	:	2.2
	Packing instruction (cargo aircraft)	:	200
	Packing instruction (passenger aircraft)	:	200
IMDG	UN/ID No.	:	UN 3337
	Description of the goods	:	REFRIGERANT GAS R 404A
	Class	:	2.2
	Hazard Labels	:	2.2
	EmS Number	:	F-C, S-V
	Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION

Inventories

US. Toxic Substances Control Act	:	On TSCA Inventory
Australia. Industrial Chemical (Notification and Assessment) Act	:	On the inventory, or in compliance with the inventory
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL)	:	All components of this product are on the Canadian DSL.
Japan. Kashin-Hou Law List	:	On the inventory, or in compliance with the inventory
Korea. Toxic Chemical Control Law (TCCL) List	:	On the inventory, or in compliance with the inventory
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	:	On the inventory, or in compliance with the inventory
China. Inventory of Existing Chemical Substances	:	On the inventory, or in compliance with the inventory
NZIOC - New Zealand	:	On the inventory, or in compliance with the inventory

National regulatory information

SARA 302 Components	:	SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
SARA 313 Components	:	SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
SARA 311/312 Hazards	:	Acute Health Hazard Sudden Release of Pressure Hazard

California Prop. 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

New Jersey RTK : 1,1,1-Trifluoroethane 420-46-2

WHMIS Classification : A: Compressed Gas
This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

Global warming potential : 3,784

Ozone depletion potential (ODP) : 0

SECTION 16. OTHER INFORMATION

		HMIS III	NFPA
Health hazard	:	1	2
Flammability	:	1	1
Physical Hazard	:	0	
Instability	:		0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a

guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.
Previous Issue Date: 08/16/2012
Prepared by Honeywell Performance Materials and Technologies Product Stewardship Group

R-404A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision Date: 03/20/2015 Date of issue: 0 3 /20/2015 Version: 1.0

SECTION 1: IDENTIFICATION

Product Identifier

Product Form: Mixture

Product Name: R-404A

Intended Use of the Product

Refrigerant

Name, Address, and Telephone of the Responsible Party

Company

ICOR International
10640 E 59th St.
Indianapolis, IN 46236
800-497-6805 (Monday-Friday, 7:30 am-4:30 pm ET)

Emergency Telephone Number

Emergency number : CHEMTREC 800-424-9300 (24 Hours/Day, 7 Days/Week)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Simple Asphyxiant
Liquefied gas H280

Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US) :

GHS04

Signal Word (GHS-US) : Warning

Hazard Statements (GHS-US) : H280 - Contains gas under pressure; may explode if heated
May displace oxygen and cause rapid suffocation

Precautionary Statements (GHS-US) : P410+P403 - Protect from sunlight. Store in a well-ventilated place

Other Hazards

Other Hazards Not Contributing to the Classification: Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. Liquid contact with eyes or skin may cause frostbite.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substances: Mixture

Name	Product identifier	% (w/w)	Classification (GHS-US)
1,1,1-Trifluoroethane (HFC-143a)	(CAS No) 420-46-2	52	Simple Asphyxiant Liquefied gas, H280
Pentafluoroethane (HFC-125)	(CAS No) 354-33-6	44	Simple Asphyxiant Liquefied gas, H280
1,1,1,2-Tetrafluoroethane (HFC-134a)	(CAS No) 811-97-2	4	Simple Asphyxiant Liquefied gas, H280

Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

Description of First Aid Measures

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.
Skin Contact: Rinse immediately with plenty of lukewarm water. Obtain medical attention if irritation develops or persists.
Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
Ingestion: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms and Effects Both Acute and Delayed

General: Vapors are heavier than air and may cause asphyxia by reduction of the oxygen content.
Inhalation: May cause respiratory irritation.
Skin Contact: May cause skin irritation. Liquid contact may cause frostbite.
Eye Contact: May cause eye irritation.
Ingestion: Ingestion is likely to be harmful or have adverse effects.
Chronic Symptoms: None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.
Unsuitable Extinguishing Media: None known.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: R-404A is not flammable at ambient temperatures and atmospheric pressure. R-404A can become combustible with high concentrations of air at elevated pressure and/or temperature and in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). For example, do not mix R-404A with air under pressure for leak detection purposes.
Explosion Hazard: Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.
Firefighting Instructions: Use water spray or fog for cooling exposed containers.
Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.
Hazardous Combustion Products: Carbon oxides (CO, CO_2). Halogenated hydrocarbons. Hydrogen Fluoride (HF).

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid all contact with skin, eyes, or clothing. Avoid breathing vapors. Remove ignition sources.

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).
Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Stop leak if safe to do so. Ventilate area. Ensure that oxygen content is > 19.5%

Environmental Precautions

Avoid release to the environment.

Methods and Material for Containment and Cleaning Up

For Containment: Ventilate area. Gas evaporates quickly.

Methods for Cleaning Up: Isolate area until gas has dispersed. Avoid accumulation of vapors in confined areas.

Reference to Other Sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Additional Hazards When Processed: Ruptured cylinders may rocket.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers. Chlorine.

Storage Area: Store in a well-ventilated place. Protect from sunlight and do not expose to temperatures exceeding 50 °C .

Specific End Use(s)

Refrigerant.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

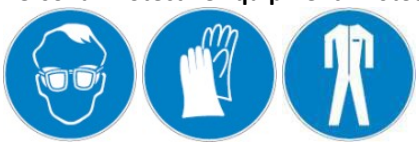
Control Parameters

1,1,1-Trifluoroethane (HFC-143a) (420-46-2)		
AIHA WEEL	OEL 8 hr TWA	1000 ppm
Pentafluoroethane (HFC125) (354-33-6)		
AIHA WEEL	OEL 8 hr TWA	1000 ppm
1,1,1,2-Tetrafluoroethane (HFC-134a) (811-97-2)		
AIHA WEEL	OEL 8 hr TWA	1000 ppm

Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment: Protective goggles. Gloves. Protective clothing.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Impervious butyl rubber gloves.

Eye Protection: Chemical goggles or safety glasses.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Environmental Exposure Controls: Do not allow the product to be released into the environment.

Consumer Exposure Controls: Do not eat, drink or smoke during use

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	:	Liquefied Gas
Appearance	:	Colorless
Odor	:	Slightly ethereal
Odor Threshold	:	Not available
pH	:	Neutral
Evaporation Rate	:	>1 **Compared To:** $CC1_4$ = 1
% Volatiles:	:	100
Melting Point	:	Not available
Freezing Point	:	Not available
Boiling Point	:	-47.8 °C (-54.0 °F)
Flash Point	:	Not available
Auto-ignition Temperature	:	> 750 °C
Decomposition Temperature	:	> 250 °C
Flammability (solid, gas)	:	Not available
Lower Flammable Limit	:	Not available
Upper Flammable Limit	:	Not available
Vapor Pressure	:	@ 21.1 °C (70 °F) 182.9 psia @ 54.4°C (129.9 °F) 370.9 psia
Vapor Density	:	3.43 (Air = 1.0)
Density	:	1.08g/cm3 at 21.1 °C
Specific Gravity	:	Not available
Solubility	:	Not available
Partition coefficient: n-octanol/water	:	Log Pow: 1.06 Test substance 1,1,1- Tetrafluorethane
Viscosity	:	Not available

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.

Chemical Stability: Stable under recommended handling and storage conditions (see section 7).

Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials. Do not mix with oxygen or air above atmospheric pressure. Can form a combustible mixture with air at pressures above atmospheric pressure.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers. Potassium, calcium, powdered metals, finely divided aluminum, magnesium, zinc.

Hazardous Decomposition Products: In case of fires hazardous decomposition may occur **-** Halogenated hydrocarbons. Hydrogen Fluoride (HF). Carbon monoxide and carbon dioxide.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified

LD50 and LC50 Data: Not available

Skin Corrosion/Irritation: Not classified

Serious Eye Damage/Irritation: Not classified

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Teratogenicity: Not available

Carcinogenicity: Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May cause respiratory irritation.

Symptoms/Injuries After Skin Contact: May cause skin irritation. Liquid contact may cause frostbite.

Symptoms/Injuries After Eye Contact: May cause eye irritation.

Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

Information on Toxicological Effects - Ingredient(s)

IMMEDIATE (ACUTE) EFFECTS:

HFC-125: LC50 : 4 hr. (rat) - > 800,000 ppm / Cardiac Sensitization threshold (dog) >75,000 ppm

HFC-143a: LC50 : 4hr. (rat) - > 540,000 ppm / Cardiac Sensitization threshold (dog) > 250,000 ppm

HFC-134a: LC50 : 4hr. (rat) - > 500,000 ppm / Cardiac Sensitization threshold (dog) > 80,000 ppm

DELAYED (SUBCHRONIC AND CHRONIC) EFFECTS:

HFC-125: Teratogenic NOEL (rat and rabbit) – 50,000 ppm

Sub chronic inhalation (rat) NOEL - > 50,000 ppm / Chronic NOEL – 10,000 ppm

HFC-143a: Teratogenic NOEL (rat and rabbit) – 50,000 ppm

Sub chronic inhalation (rat) NOEL - > 50,000 ppm

HFC-134a: Teratogenic NOEL (rat and rabbit) – 40,000 ppm

Sub chronic inhalation (rat) NOEL – 50,000 ppm / Chronic NOEL – 10,000 ppm

CARCINOGENICITY: None of the ingredients of this product are listed on the NTP, IARC, or OSHA.

SECTION 12: ECOLOGICAL INFORMATION

Toxicity: Not classified

Aquatic Toxicity:

Accumulation in aquatic organisms is unlikely due to its gaseous state at ambient temperatures and atmospheric pressure.

Persistence and Degradability: Not available

Mobility in Soil: Not available

Other Adverse Effects:

This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling. This product contains greenhouse gases which may contribute to global warming. Do NOT vent to the atmosphere. To comply with provisions of the U.S. Clean Air Act, any residual must be recovered.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, and international regulations. This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling. Contact a certified reclaimer for recovery/reclamation of this product.

Ecology – Waste Materials: Avoid release to the environment. Recover, reclaim or recycle.

SECTION 14: TRANSPORT INFORMATION

14.1 In Accordance with DOT

Proper Shipping Name : **Refrigerant gas R 404A**

Hazard Class : **2.2**

Identification Number : **UN3337**

Label Codes : **2.2**

ERG Number : **126**

14.2 In Accordance with IMDG

Proper Shipping Name : **Refrigerant gas R 404A**

Hazard Class : **2.2**

Identification Number : **UN3337**

Label Codes : **2.2**

EmS-No. (Fire) : **F-C**

EmS-No. (Spillage) : **S-V**

14.3 In Accordance with IATA

Proper Shipping Name : **Refrigerant gas R 404A**

Identification Number : **UN3337**

Hazard Class : **2.2**

Label Codes : **2.2**

ERG Code (IATA) : **2L**

14.4 In Accordance with TDG

Proper Shipping Name : **Refrigerant gas R 404A**

Hazard Class : **2.2**

Identification Number : **UN3337**

Label Codes : **2.2**

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

R-404A	
U.S. Toxic Substances Control Act (TSCA) –All components listed on TSCA Inventory	
SARA Section 302 Title III/CERCLA – No component of this product is subject to the reporting requirements of SARA III Section 302.	
SARA Section 313 Hazard Classes - No component of this product is subject to the reporting requirements of SARA III Section 313.	
SARA Section 311/312 Hazard Classes	Sudden release of pressure hazard
R-404A	
EPA Clean Air Act	This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82

US State Regulations

California Proposition 65 – This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproduction harm.

Canadian Regulations

R-404A - Act (CEPA). Domestic Substances List (DSL):	All components of this product are on the Canadian DSL.
WHMIS Classification	Class A - Compressed Gas

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

CURRENT ISSUE DATE: March, 2015

PREVIOUS ISSUE DATE: October 2006

OTHER INFORMATION: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

HMIS Classification: HMIS Classification: Health – 1, Flammability – 1, Reactivity – 0
NFPA Classification: Health – 2, Flammability – 1, Reactivity – 0 ANSI / ASHRAE 34 Safety Group – A1

Regulatory Standards:
1. OSHA regulations for compressed gases: 29 CFR 1910.101
2. DOT classification per 49 CFR 172.101

GHS Full Text Phrases:

H280	Contains gas under pressure; may explode if heated
Liquefied gas	Gases under pressure Liquefied gas
Simple Asphyxiant	Simple Asphyxiant

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS US 2012 & WHMIS