

UNIVERSAL ELECTRONIC CONTACTOR UPGRADE – SURESWITCH™

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CONTACTORS

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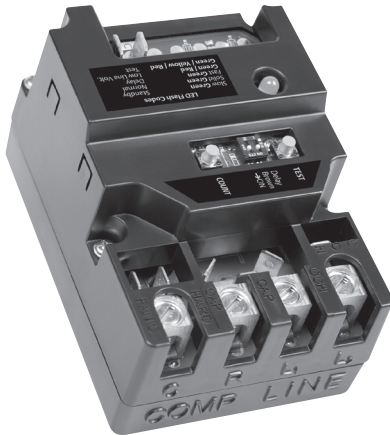
Description	Model(s)	Page(s)
Liquid Line Filter	96-TD	89
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Suction Line Driers	96-TSC	91
Bi-Directional Heat Pump Driers	96-TBF	92

REFRIGERATION CONTROLS INDEXED BY RANGE

Range Max.	Range Min.	Differential Max.	Differential Min.	Model	Electrical Rating *	Element	Capillary Length	Switch Action	Page Number
50°F	-20°F	25°F	3°F	1609-90	HH2C	Remote Bulb	8 feet	Close on Rise	87
50°F	-20°F	Manual Reset	Manual Reset	16A60-9	HH	Remote Bulb	10 feet	Close on Rise	88
90°F	-30°F	40°F	3.5°F	1609-101	FGH	Remote Bulb	5 feet	Close on Rise	87
90°F	-30°F	40°F	3.5°F	1609-103	FGH	Remote Bulb	10 feet	Close on Rise	87
90°F	-30°F	40°F	3.5°F	1609-104	FGH	Remote Bulb	20 feet	Close on Rise	87
90°F	-30°F	40°F	3.5°F	1609-105	FGH	Remote Bulb	5 feet	Close on Rise	87
90°F	-30°F	40°F	4.5°F	1687-9	SPDT	Remote Bulb	8 feet	SPDT	87
90°F	-30°F	20°F	3°F	201-20	FGH	Self Contained		Close on Rise	88
90°F	20°F	20°F	3°F	201-8	FGH	Self Contained		Close on Rise	88
200°F	-40°F	30°F	1°F	16E09-101	See Catalog page 86	Remote Bulb	7.5 feet extendable to 400 feet	SPDT	86

* See page 222 for full electrical ratings

U.S. Models only



SureSwitch™

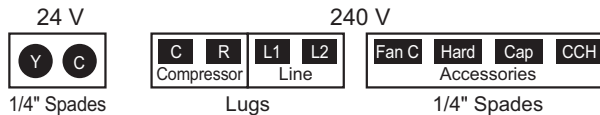
49P11-843 SURESWITCH™

Universal Electronic Upgrade for Mechanical Compressor Contactors.
5x Contactor Life, Sealed to Keep Out Ants and Debris

FEATURES

- Microprocessor controlled sealed compressor switching.
- Line voltage brownout protection, short cycle protection, tricolor LED displays.
- Heavy-duty lug connectors, zero chatter latching relay.
- Four-hole mounting matches mechanical contactors.
- Random start delay on power up and brownout recovery.
- Compressor test and cycle count by push-button.

TERMINAL DESIGNATIONS



SPECIFICATIONS

Electrical Ratings

Line Voltage Input. 240 VAC, 50/60 Hz
Full Load Amperes (FLA) 40A
Locked Rotor Amperes (LRA). 200A
Control (Coil) Voltage (Y,C) 24 VAC, 50/60 Hz

Recommended Terminal Torque – C, R, L1 and L2

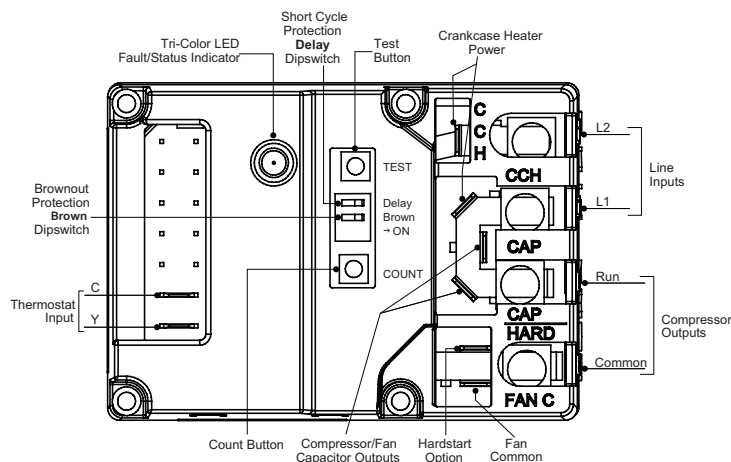
#4 – 6 AWG 45 in-lbs
#8 AWG 40 in-lbs
#10 - 14 AWG 35 in-lbs
24 VAC (Y, C) Terminals are 1/4" Male QC's accepting #12-24 AWG wire

Timings

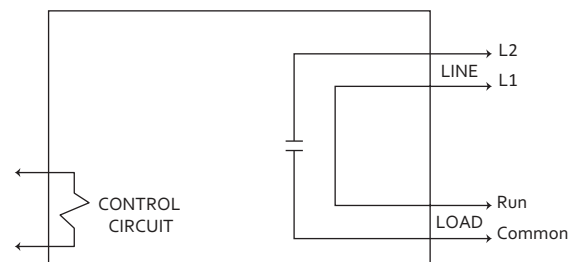
Anti-Short-Cycle Delay 0s or 180s (selectable) at 60 Hz
0s or 216s (selectable) at 50 Hz
Compressor Test 5s at 60 Hz, 6s at 50 Hz
Dimensions. 2³/₄"W x 2³/₈"H x 3⁷/₈"L
Operating Temperature Range -40° to 158°F (-40 to 70°C)
Humidity Range 5 to 95% relative Humidity (non-condensing)



Model Number	Coil	Line Voltage Input	Amp Rating	Poles
49P11-843	24 VAC	240 VAC	40 FLA, 200 LRA	1 or 1.5

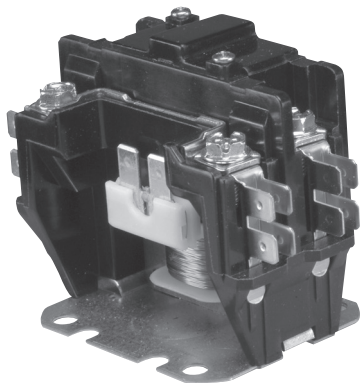


49P11-843 Terminals and Switches



Electrical Diagram

40 Amp Model
(with cover)



Approximate Overall Dimensions
3 1/4" x 2" x 2 1/2"

94-388 THRU 94-395 CONTACTORS –
WR/RBM TYPE 121

Straight-Through Wiring, Replaces 1½ Pole Devices Used Primarily
in Residential Central Air Conditioning

FEATURES

- Replaces many contactors used by OEM's.
- Universal style mounting bracket fits existing mounting holes.
- Screw terminals and 1/4" quick connect terminals for easy installation.

SPECIFICATIONS

Temperature Range	-40°F to 150°F
Mechanical Life (no load)	Conforms to UL and ARI specifications
Electrical Life	Conforms to ARI specifications
	94-388 thru 94-389 achieve 200,000 cycles, make LRA at .5 pf, break 125% of FLA at .75 pf at rated voltage, 10,000 cycles make and break LRA at .5 pf rated voltage
	94-394 thru 94-395 achieve 100,000 cycles, make LRA at .5 pf, break 125% of FLA at .75 pf at rated voltage, 6,000 cycles make and break LRA at .5 pf rated voltage
Weight (approximate)	7 oz.
Agency	U.L. file number E12139
Coils Frequency	50 / 60 Hz
Coil Insulation	Class B (130°C)
Termination	Screw and Double 1/4" Q.C.
Operate	85% of nominal coil voltage; 110% maximum safe operate
Duty Cycle	Continuous

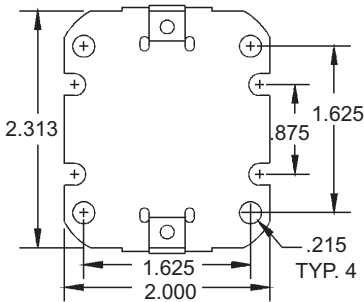
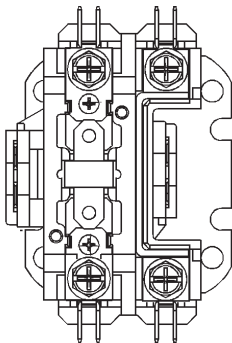
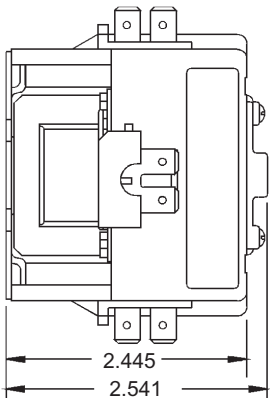
COIL DATA

Model Number		Voltage AC	Res DC OHMS	Current MA	Nominal VA	Max. Inrush VA
* 30 Amp	** 40 Amp					
94-388	94-394	24	16.5	208	5	20
94-389	94-395	120	420	42	5	20

* 30 amp models have no cover on top as in line drawing below
** 40 amp models have cover on top as in picture above

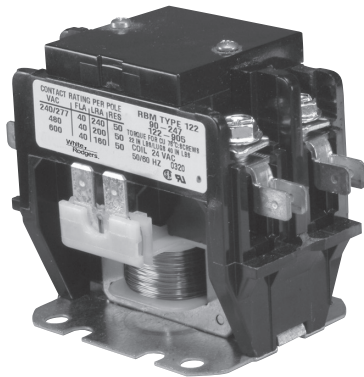
CONTACT RATINGS

Type	Voltage	FLA	LRA	RES
94-388 thru 94-390	277	30	150	40
	480	30	125	40
	600	30	100	40
94-394 thru 94-396	277	40	200	50
	480	40	160	50
	600	40	120	50



30 Amp Model (No Cover)

**40 Amp Model
(with cover)**



Approximate Overall Dimensions
3 1/4" x 2" x 2 5/8"



90-244 THRU 90-249 CONTACTORS – WR/RBM TYPE 122

Designed for Air Conditioning and Heating Equipment

FEATURES

- Low VA coil for cooler operation and increased life.
- Quiet operation.
- Universal style mounting bracket fits existing mounting holes.
- Double break contacts ensure positive make and break.
- Screw terminals or pressure connectors and double 1/4" quick connects provided on all models for easy installation.

SPECIFICATIONS

Insulating Material	Contact block and carrier are high quality electrical-grade thermosetting resin
Temperature Range	-40°F to 150°F
Mechanical Life	Conforms to UL and ARI specifications
Electrical Life	Conforms to UL and ARI specifications
Weight (approximate)	9.5 oz.
Agency	U.L. file number E12139
Coils Frequency	50 / 60 Hz
Coil Insulation	Class B (130°C)
Termination	Pressure Connectors and Double 1/4" Q.C.
Operate	85% of nominal coil voltage; 110% maximum safe operate
Duty Cycle	Continuous

COIL DATA

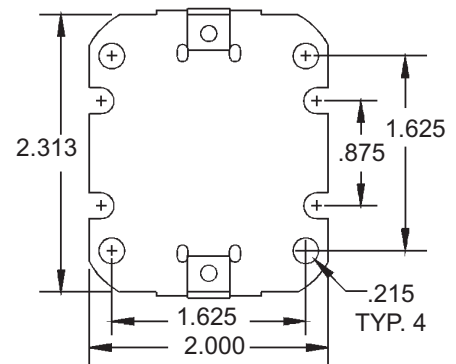
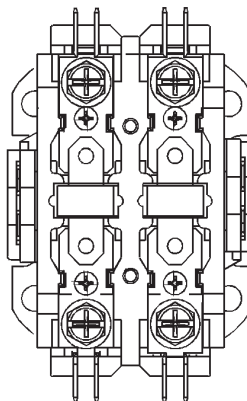
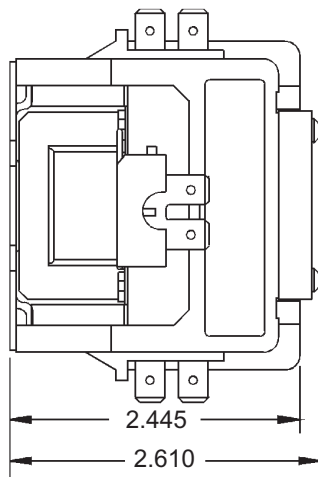
Model Number		Voltage AC	Res DC OHMS	Current MA	Nominal VA	Max. Inrush VA
* 30 Amp	** 40 Amp					
90-244	90-247	24	11	250	6	32
90-245	90-248	120	224	50	6	32
90-246	90-249	208 / 240	997	25	6	32

* 30 amp models have no cover on top as in line drawing below

** 40 amp models have cover on top as in picture above

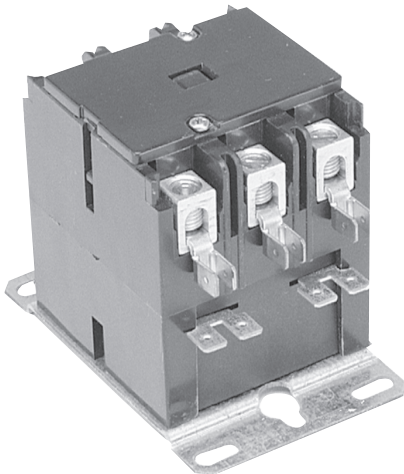
CONTACT RATINGS

Type	Voltage	FLA	LRA	RES
94-244 thru 94-246	277	30	150	40
	480	30	125	40
	600	30	100	40
94-247 thru 94-249	277	40	200	50
	480	40	160	50
	600	40	120	50



30 Amp Model (No Cover)

40 Amp with Cover



Approximate Overall Dimensions
3³/₄" x 2³/₈" x 3"

Pressure Connectors line and load sides for #14 thru #4 wire. 1/4" Double Quick Connect auxiliary and coil terminals.



**90-163 THRU 90-172 CONTACTORS –
WR/RBM TYPE 154**

Designed for Central Air Conditioning and Heating Equipment

FEATURES

- Any position mounting.
- Interchangeable mounting plate.
- Low wattage coil.
- Double break contacts ensure positive make and break.

SPECIFICATIONS

Insulating Material	Contact block and carrier are high quality electrical-grade thermosetting resin
Temperature Range	-40°F to 150°F
Mechanical Life	Conforms to UL and ARI specifications
Electrical Life	Conforms to UL and ARI specifications
Weight (approximate)	16 oz.
Agency	U.L. file number E12139
Coils Frequency	50 / 60 Hz
Coil Insulation	Class B (130°C)
	24 through 208 / 240 Volts AC
Termination	Pressure connector and Double 1/4" Q.C.
Operate	85% of nominal coil voltage; 110% maximum safe operate
Duty Cycle	Continuous

COIL DATA – 30 and 40 Amp, 600 Volt Three Pole Normally Open (3 P.N.O.)

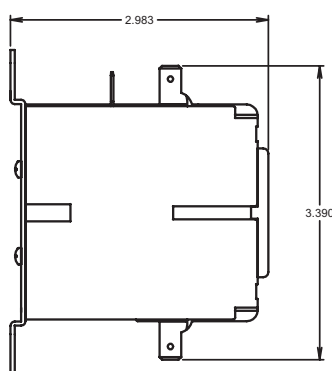
Model Number		Voltage AC	Res DC OHMS	Current MA	Nominal VA	Max. Inrush VA
30 Amp	40 Amp					
90-163	90-170	24	7.2	187	4.5	52
90-164	90-171	120	180	37	4.5	52
90-165	90-172	208/240	720	19	4.5	52

CONTACT RATINGS – 30 Amp, 600 Volt Three Pole Normally Open (3 P.N.O.)

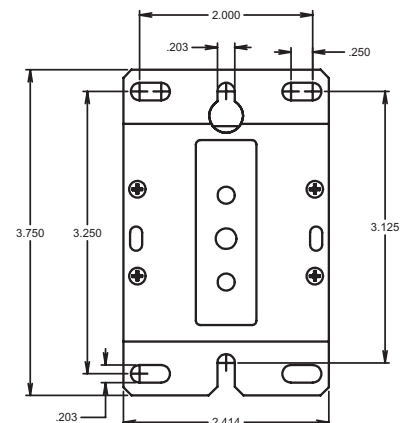
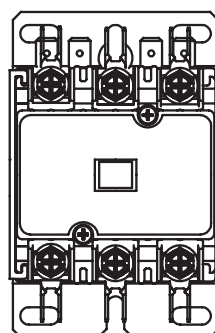
Type	Voltage	277 VAC	LRA	RES
90-163 thru 90-165	Full Load	30 A.	30 A.	30 A.
	Lock Rotor	180 A.	150 A.	120 A.
	Resistive	40 A.	40 A.	40 A.

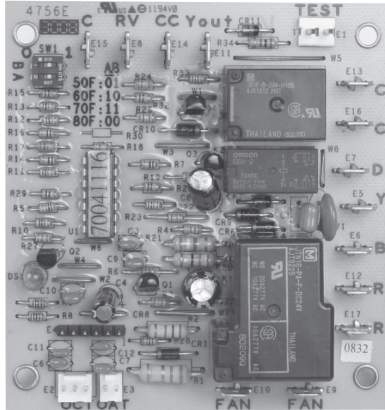
CONTACT RATINGS – 40 Amp, 600 Volt Three Pole Normally Open (3 P.N.O.)

Type	Voltage	277 VAC	LRA	RES
90-170 thru 90-172	Full Load	40 A.	40 A.	40 A.
	Lock Rotor	240 A.	200 A.	160 A.
	Resistive	50 A.	50 A.	50 A.



90-160 thru 90-172





47D Series

47D SERIES DEMAND DEFROST CONTROL

Microprocessor-Based Controls Designed to Detect Ice Build-Up on the Outdoor Coil in a Heat Pump System and Defrost the Coil by Reversing the Direction of Refrigerant Flow. Replaces Rheem Models

FEATURES

- Demand defrost algorithm “self-calibrates” to the heat pump system.
- Compressor contactor relay control for short-cycle protection, and noise reduction while reversing valve shifts.
- Dipswitch-selectable defrost termination temperature (50/60/70/80°F).
- Kits Include replaceable ambient and coil temperature sensors.
- LED diagnostic display.

SPECIFICATIONS

Electrical Ratings [@ 77°F (25°C)]:

Rated Voltage	24 VAC
Rated Voltage Range	18-30 VAC
Max. Power Consumption @ 24 VAC	4.08 VA
Nominal Frequency	50/60 Hz

Relay Load Ratings:

Compressor Contactor Relay (CC, only used in 47D40-801)	20 VA in rush, 6 VA holding
Reversing Valve Relay (RV)	24 VA
Auxiliary Heat Relay (D)	1 Amp. 0.6 P.F.
Operating Temperature Range	-40° to 150°F (-40o to 65°C)
Humidity Range	5% to 95% relative humidity (non-condensing)

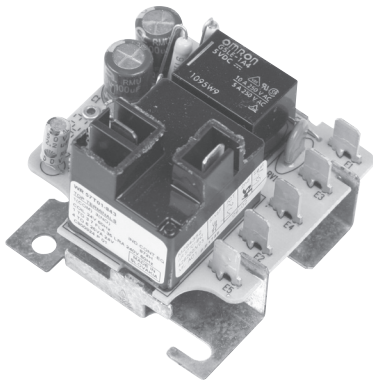
Timing Specifications @ 60Hz*	Nom.	Units
Defrost Lockout Time	34	Mins
Maximum Defrost Time	15	Mins.
Maximum Frosting Time	6	Hrs.
Short Cycle Lockout Time	5	Mins.
Noise Abatement Time	5	Sec.

NOTE: 50Hz Timings are 20% longer

Model Number	Hi/Lo Pressure Switch Inputs	Outdoor Fan Relay	Mounting	Dimensions
47D40-801	No	PSC 1-speed	Metal Standoffs	3.375" x 3.625"
47D43-811	Yes	PSC or ECM, 1-speed	Plastic Standoffs	3.5" x 5.5"

57T01-843 BLOWER TIME DELAY RELAY

White-Rodgers™



57T01-843

57T01-843 BLOWER TIME DELAY RELAY

The 57T01-843 Time Delay Relay is for Use in Air Handlers Installed in Compressor-Run Air Conditioning and Heat Pump Systems to Delay the Blower Shut-Off After the Compressor has Shut Off. Replaces Trane Part Numbers D155079P01 and RLY 2807

FEATURES

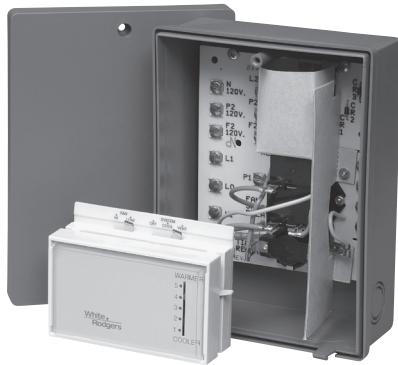
- Allows residual cooled air to be blown into the controlled space, increasing the efficiency of the system in cooling.
- Depending on electrical hookup in a heat pump system, delay of blower shut-off could also occur in heating.

SPECIFICATIONS

Electrical Ratings:

Model Number	Contact Ratings: Power Pole (Amperes per pole)-	
		208/240/277 VAC
57T01-843	Full Load	7
	Locked Rotor	36
	Resistive	15
	U.L. Approved Horsepower	³ / ₄ HP

Pilot Duty Pole 3 VA at 24 VAC (Minimum)
25V at 24 VAC (Maximum)
Input Voltage..... 24 VAC nominal
Total Power Consumption..... 0.5 VA (relay de-energized)
4.0 VA (relay energized)



21D28-6

EVAPORATIVE COOLING THERMOSTAT & CONTROL BOX

Functions as a Switching Device for the Thermostat to Provide an Even Level of Cooling Plus a Choice of High and Low Speed Control of the Fan on Evaporative Coolers

FEATURES

- Grey plastic case is lightweight, weather-resistant and meets all code requirements.
- Fully automatic, system designed with a fan delay (approximately 60 seconds) to pre-wet the cooler pads before the fan starts.
- Separate fan and pump relays. High or low fan speed selection.
- Relay panel is removable from enclosure to facilitate field wiring.
- Integral transformer 120 / 240 VAC to 24 VAC 60 Hz.

SPECIFICATIONS

Dimensions 1F51N-619	3 1/4" H x 4 1/2" W x 1 5/8" D
Dimensions 8A18Z-2	8" H x 6" W x 3" D
Electrical Rating 1F51N-619	24 VAC (30 VAC maximum) Fixed anticipator

Model Number	Package Consists of:
21D28-6	1F51N-619 / 8A18Z-2

Model Number	Color	Range	Differential	System Switch Positions	
				System	Fan
1F51N-619	Classic White	Scale 1-2-3-4-5 (55 to 95°F) ①	1°F	Off – Cool – Vent	Hi – Lo

① No thermometer

CONTACT RATINGS

Model Number	Input Voltage	Combined Relay Loads		Pump Relay		Fan Relay	
		Full Load	Locked Rotor	Full Load	Locked Rotor	Full Load	Locked Rotor
8A18Z-2 ①	120 VAC	16.0A	96.0A	10.0A	60.0A	12.0A	72.0A
	240 VAC	8.0A	48.0A	5.0A	30.0A	6.0A	36.0A

① U.L. listed

COOLING / REFRIGERATION



16E09-101

ELECTRONIC TEMPERATURE CONTROL

Superior Temperature Control and Accuracy for Both Refrigeration and Heating Applications

FEATURES

- Multiple Input Voltages (24/120/208/240 volts).
- No common wire required (electrical load must be greater than 2.5 amps and uninterrupted).
- Electronic temperature accuracy/digital display.
- Alarm output (with selectable delay - up to 99 minutes).
- Adjustable anti-short cycle delay.
- Setpoint locking function.
- Reduces inventory - replaces most competitive mechanical and electronic refrigeration controls.
- Multiple sensor option can be used with 1 or 4 sensors.

SPECIFICATIONS

Electrical Rating (Contacts):			
*Voltage	120 VAC	208VAC	240 VAC
*Full Load Amps	16 Amps	9.2 Amps	8 Amps
*Locked Rotor Amps.	96 Amps	55.2 Amps	48 Amps
*Non-inductive Amps	16 Amps	16 Amps	16 Amps
*Horsepower.	1 HP	1 HP	1 HP
*24 VAC	100 VA, 30 VAC Max. (Class 2)		
*Pilot Duty	125 VA, 24 to 240 VAC		
*Minimum Load.	1 Amp @ 24 VAC		
Alarm Relay (N.O. Contacts)	1 Amp (5 to 24 volts AC or DC)		
Setpoint Range.	-40° to 220°F (-40° to 104° C)		
Differential Range.	1° to 30°F (1° to 30° C)		
Operating Temperature.	-29°F to 140°F (-34° to 60°C)		
Storage Temperature	-40°F to 185° (-40° to 85°F)		
Operating Humidity.	0 to 95% Relative Humidity, Non-Condensing		
Maximum Dew Point.	85°F (29°C)		
Switch Action	SPDT		
NCT sensor, with a cable length of 7.5 can be extended up to 400 feet by splicing and adding cable wire (22 AWG or larger diameter) as needed.			
Can be connected to an existing PTC (positive temperature coefficient) sensor.			
Finish	Grey		
Cover and Case	NEMA 1 enclosure		
Flammability Rating	UL94VO		
Dimension.	6¾"H x 3"W x 2⅞"D"		
* For use on single phase circuits only			

Model Number	Range	Differential	Switch Action
16E09-101	-40° to 220°F	1° to 30°F	SPDT

PARTS AND ACCESSORIES See end of this section for additional parts and accessories

- F136-0114 — Replacement 7.5-ft NTC remote sensor



TECHNICAL HELP

Wiring and Operation See pages 199–200



1609-101

REFRIGERATION TEMPERATURE CONTROL

Provide Positive Control of Refrigeration Applications where Remote Control is Desired

FEATURES

- Hydraulic action element.
- Dustproof steel case with top and bottom knockouts.
- Temperature dial graduated in °F and °C and can be adjusted through cover.
- High electrical ratings allow operation of most equipment without use of relays or motor starters.
- Model 1609-90 — For use in zoning systems where all thermostats control a common compressor & a separate solenoid refrigerant valve in each zone.

SPECIFICATIONS

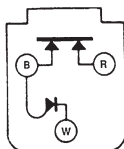
Dimensions.....	5 ³ / ₈ " H + 2 ⁵ / ₁₆ " W x 2 ⁹ / ₁₆ " D
Finish	Grey
Bulb Mounting.....	Clamp included with all models except 1609-90
Agency	U.L. listed and C.S.A. approved

PARTS AND ACCESSORIES

- F89-0027 Refrigeration Well
- F55-0088 Packing Nut

Model Number	Range	Differential	Capillary Length	Bulb Size	Switch Action	Full Electrical Rating	Motor Rating (Full Load)	
							120 VAC	240 VAC
1609-90	-20 to +50°F (-29 to +10°C)	Adj. 3 to 25°F (2 to 14°C)	8 ft.	5 ¹ / ₄ " x 3 ³ / ₈ "	Close on Rise	HH2C see page 222	7.4A	3.7A
1609-101	-30 to +90°F (-34 to +32°C)	Adj. 3.5 to 40°F (2 to 22°C)	5 ft.	5 ¹ / ₄ " x 3 ³ / ₈ "	Close on Rise	FGH see page 222	16.0A	8.0A
1609-103	-30 to +90°F (-34 to +32°C)	Adj. 3.5 to 40°F (2 to 22°C)	10 ft.	5 ¹ / ₄ " x 3 ³ / ₈ "	Close on Rise	FGH see page 222	16.0A	8.0A
1609-104	-30 to +90°F (-34 to +32°C)	Adj. 3.5 to 40°F (2 to 22°C)	20 ft.	5 ¹ / ₄ " x 3 ³ / ₈ "	Close on Rise	FGH see page 222	16.0A	8.0A
1609-105 ①	-30 to +90°F (-34 to +32°C)	Adj. 3.5 to 40°F (2 to 22°C)	5 ft.	5 ¹ / ₄ " x 3 ³ / ₈ "	Close on Rise	FGH see page 222	16.0A	8.0A
1687-9	-30 to +90°F (-34 to +32°C)	Adj. 4.5 to 40°F (2.5 to 22°C)	8 ft.	5 ¹ / ₄ " x 3 ³ / ₈ "	SPDT	SPDT see page 222	7.4A	3.7A

① Knob adjustment

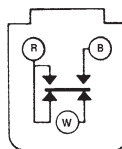


HH2C Contact Structure

HH2C Rated Controls

Switch Action

Double pole, single throw.
B terminal is common.
B-R and B-W contacts both close on a rise of temperature.



SPDT Contact Structure

SPDT Rated Controls

Switch Action

R-B Open on Rise
R-W Close on Rise



201-8

REFRIGERATION TEMPERATURE CONTROLS FOR WALK-IN BOXES

Designed for Use in Garages, Factories, Warehouses and Similar Commercial and Industrial Installations

FEATURES

- Dust, moisture and vermin resistant heavy metal case.
- Handles inductive and non-inductive loads.
- No leveling required — Mounts in any position.
- Quick response to temperature changes.
- Nickel plated element.

SPECIFICATIONS

Dimensions 5³/₈" H + 2¹/₂" coil x 2⁵/₁₆" W x 2⁹/₁₆" D
 Finish Grey
 Agency U.L. listed and C.S.A. approved

Model Number	Range	Differential	Switch Action	Full Electrical Rating	Motor Rating (Full Load)		Resistive (Non-Inductive)	
					120 VAC	240 VAC	120 VAC	240 VAC
201-8	20 to 90°F (-6 to 32°C)	Adj. 3 to 20°F (2 to 11°C)	Close on Rise	FGH See page 222	16.0A	8.0A	25.0A	22.0A
201-20	-30 to 90°F (-34 to 32°C)	Adj. 3 to 20°F (2 to 11°C)	Close on Rise	FGH See page 222	16.0A	8.0A	25.0A	22.0A



16A60-9

MANUAL RESET FREEZE PROTECTION CONTROL

Designed to Shut Down Cooling Equipment Before Undesirably Low Temperatures are Reached

FEATURES

- Temperature dial graduated in °F and °C scales.
- Adjustable dial stop to limit minimum setting — Shipped at 36°F (2°C).
- Dustproof steel case with top and bottom knockouts.
- Hydraulic action element — Unaffected by vibration — No leveling required.
- Equipped with special 1/2" packing nut assembly.

SPECIFICATIONS

Dimensions 5³/₈" H x 2⁵/₁₆" W x 2⁹/₁₆" D
 Finish Grey
 Thread Size (packing nut) 1/2" NPT
 Agency U.L. listed and C.S.A. approved

Model Number	Range	Differential	Capillary Length	Bulb Size	Switch Action	Full Electrical Rating	Motor Rating (Full Load)	
							120 VAC	240 VAC
16A60-9	-30 to 50°F (-34 to 10°C)	Manual Reset	10 ft.	5 ³ / ₄ " x 3/8"	Open on Fall see page 222	HH	7.4A	3.7A



96-TD

96-TD LIQUID LINE FILTER-DRIERS

Filter-Driers Designed to Offer Complete Protection to Your Refrigerant System. The 96-TD Series Removes Moisture, Acid and Foreign Materials to Protect the Compressor, Solenoid Valves, Expansion Valves, Capillary Tubes and Other Close Tolerance Parts of Your Refrigeration System

FEATURES

- Solid block desiccant core: a composite of molecular sieve and activated alumina.
- Provides high moisture, organic and inorganic acid removal.
- For use with HCFCs, CFCs and the lubricants that go with them.
- Nickel plated SAE flare and solid copper ODF fittings.
- Corrosion resistant paint.

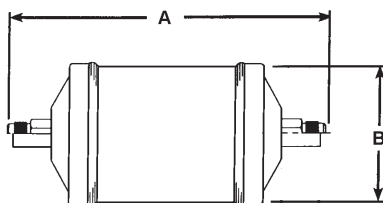
SPECIFICATIONS

Maximum Working Pressure 680 psig
Agency UL / CUL file number SA11002

INSTALLATION NOTE: The 96-TD liquid line filter-drier may be installed in any position. Best results are achieved when located as close as possible to the inlet of the expansion device. If using a liquid line solenoid or moisture indicator, locate the filter-drier upstream. This will provide protection to the solenoid valve and allow the moisture indicator to measure the drier effectiveness. Install the drier in as cold a location as possible in the direction of the flow arrow on the unit.

SELECTION NOTE: Given the proper liquid line size and connection type, the correct drier may be selected using the charts below. Choosing a unit size with sufficient water capacity to reduce moisture content of the system to a safe level should be considered.

**96-TD Series
Dimensional Drawing**



- ① All ratings in accordance with ARI standard 710-86:
86°F Liquid Refrigerant Temperature,
5°F Saturated Temperature,
4.0 lbs./min./ton for R-134a,
2.9 lbs./min./ton for R-22,
4.4 lbs./min./ton for R-404A/R-507

SELECTION

Model Number	Connection	Flow Capacity in Tons Refrigerant ¹ @ psi (For kW, Multiply Tons By 3.5) ²			
		R-134a	R-22	R-410A	R-404A/R507
96-TD032	1/4 SAE	1.7	1.9	1.9	1.2
96-TD032S	1/4 ODF	2.1	2.2	2.2	1.5
96-TD052	1/4 SAE	1.8	2.0	2.0	1.3
96-TD052S	1/4 ODF	2.6	2.8	2.9	1.9
96-TD053S	3/8 ODF	4.1	4.4	4.5	2.9
96-TD082S	1/4 ODF	2.8	3.0	3.1	2.0
96-TD083S	3/8 ODF	3.8	4.1	4.2	2.7
96-TD084S	1/2 ODF	7.0	7.6	7.6	5.1
96-TD163	3/8 SAE	4.0	4.3	4.4	2.9
96-TD163S	3/8 ODF	4.4	4.8	4.9	3.2
96-TD164S	1/2 ODF	7.7	8.4	8.6	5.6
96-TD165S	5/8 ODF	11.8	12.8	13.1	8.5
96-TD303S	3/8 ODF	5.7	6.1	6.2	4.1
96-TD304S	1/2 ODF	7.9	8.6	8.8	5.7
96-TD305S	5/8 ODF	13.1	14.1	14.4	9.5

¹ All Ratings in accordance with ARI standard 710-04 liquid refrigerant Temperature

5°F Saturated vapor temperature

3.1 lbs/min/ton R134a

2.9 lbs/min/ton R22 and R407C

4.0 lbs/min/ton R404A/507 and R-12

4.4 lbs/min/ton R502

2.7 lbs/min/ton R410A

² Example: 1.0 tons x 3.5 = 3.5 KW

CONNECTIONS, DIMENSIONS, FLOW CAPACITORS

Model Number	Connection	Dimension		Refrigeration Low Temperature & -Commercial Installations			Air Conditioning Field Replacement & Field Installations		Air Conditioning OEM Self Contained	
		A	B	R-134a	R-22	R-404A/R507	R-134a	R-22/R-407C/R-410A	R-134a	R-22/R-407C/R-410A
96-TD032	1/4 SAE	4.32	1.63	1/2	1/2	1/2	1	1 1/2	3/4	1
96-TD032S	1/4 ODF	3.76	1.63						1	1 1/2
96-TD052	1/4 SAE	4.88	2.50	3/4	3/4	1 1/2	3	4	2	3
96-TD052S	1/4 ODF	4.33	2.50						3	4
96-TD053S	3/8 ODF	4.53	2.50	1 1/2	2	1 1/2	4	5	3	4
96-TD082S	1/4 ODF	5.24	2.50	1	1	3/4	1 1/2	2	2	4
96-TD083S	3/8 ODF	5.43	2.50	2	3	2	4	5	3	4
96-TD163	3/8 SAE	6.89	2.50	3	5	3	4	5	4	7 1/2
96-TD163S	3/8 ODF	6.22	2.50				5	10	5	7 1/2
96-TD164S	1/2 ODF	6.27	2.50				7 1/2	12	7 1/2	10
96-TD165S	5/8 ODF	6.54	2.50				4	6	4	5
96-TD303S	3/8 ODF	8.90	3.00	4	7 1/2	4	7 1/2	10	7 1/2	9
96-TD304S	1/2 ODF	8.94	3.00				10	15	10	14
96-TD305S	5/8 ODF	9.21	3.00	7 1/2	10	5	10	15	10	14

¹ All Ratings in accordance with ARI standard 710-04 liquid refrigerant Temperature

5°F Saturated vapor temperature

² Example: 1.0 tons x 3.5 = 3.5 KW

2.9 lbs/min/ton R22 and R407C

4.0 lbs/min/ton R404A/507 and R-12

3.1 lbs/min/ton R134A

4.4 lbs/min/ton R502

2.7 lbs/min/ton R410A



96-TS

96-TS SUCTION LINE DRIERS

Driers Designed to Clean Up Your Refrigerant System After a Compressor Burnout has Occurred. Removes Solid Contaminants and Harmful Acids that are Created During a Motor Burnout. Another Application: The 96-TS Installed as a Suction Line Filter-Drier in Remote Systems with Long Refrigerant Lines. The Filter-Drier will Collect and Hold Any Dirt that is in the Evaporator or Suction Line at Start-Up

FEATURES

- Dual access valve on each end of the drier for accurate pressure drop readings across the drier.
- Solid block desiccant core effectively removes and holds a maximum amount of contaminants with minimal pressure drop.
- Provides high moisture, organic and inorganic acid removal.
- Binding material within the core protects the core from acid decomposition and allows the core to collect and hold the acids from a motor burnout.
- Inlet deflector spreads the refrigerant flow evenly across the molded core to provide full filtration capacity and to prevent erosion of the core.
- For use with HCFCs, CFCs and the lubricants that go with them.
- Nickel plated SAE flare and solid copper ODF fittings.
- Corrosion resistant paint.

SPECIFICATIONS

Maximum Working Pressure 500 psig
Minimum Burst Pressure 2500 psig
Agency UL/CUL file number SA11002

INSTALLATION NOTE: The 96-TS suction line filter-drier may be installed in any position in the suction line as close to the compressor as possible, ahead of the accumulator if there is one in the system.

In low temperature applications, the drier should be installed in a vertical position with the flow in a downward direction to prevent oil accumulation.

SELECTION NOTE: Given the proper suction line size, connection type and tonnage of the refrigerant system, the correct drier may be selected using the chart below.

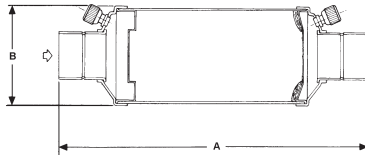
SELECTION: CONNECTIONS, DIMENSIONS, FLOW CAPACITIES^① IN REFRIGERANT TONS AT SELECTED EVAPORATOR TEMPERATURES

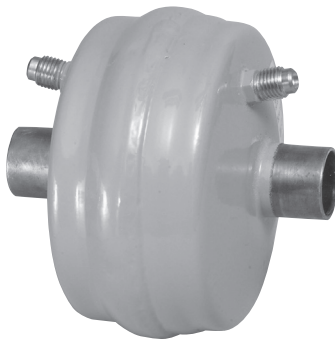
Model Number	Connection	Dimension	Flow Capacity in Tons Refrigerant ^① (For kW, Multiply Tons By 3.5) ^②																			
			R-134a					R-22					R-410A					R502				
			Evaporator Temperature (°F)					Evaporator Temperature (°F)					Evaporator Temperature (°F)					Evaporator Temperature (°F)				
			40	20	0	-20		40	20	0	-20	-40	40	20	0	-20	-40	40	20	0	-20	-40
			Pressure Drop (PSI)					Pressure Drop (PSI)					Pressure Drop (PSI)					Pressure Drop (PSI)				
		A	B	2	1.5	1	0.5	3	2	1.5	1	0.5	3	2	1.5	1	0.5	3	2	1.5	1	0.5
96-TS085S	5/8 ODF	5.74	2.5	2.4	1.6	1.0	0.5	3.8	2.5	1.7	1.1	0.6	3.9	2.6	1.7	1.1	0.6	2.5	1.6	1.1	0.7	0.4
96-TS164S	1/2 ODF	6.27	2.5	1.7	1.2	0.7	0.4	2.7	1.8	1.2	0.8	0.4	2.8	1.8	1.2	0.8	0.4	1.8	1.2	0.8	0.5	0.3
96-TS165S	5/8 ODF	6.54	2.5	2.2	1.5	0.9	0.5	3.4	2.2	1.5	1.0	0.5	3.5	2.2	1.5	1.0	0.5	2.2	1.4	1.0	0.6	0.3
96-TS166S	3/4 ODF	6.95	2.5	2.6	1.8	1.1	0.6	4.1	2.7	1.8	1.2	0.6	4.2	2.8	1.8	1.2	0.6	2.7	1.8	1.2	0.8	0.4
96-TS167S	7/8 ODF	7.13	2.5	2.6	1.8	1.1	0.6	4.1	2.7	1.8	1.2	0.6	4.2	2.8	1.8	1.2	0.6	2.7	1.8	1.2	0.8	0.4
96-TS306S	3/4 ODF	9.63	3.0	3.4	2.3	1.4	0.8	5.4	3.5	2.4	1.5	0.8	5.5	3.6	2.4	1.5	0.8	3.5	2.3	1.6	1.0	0.5
96-TS307S	7/8 ODF	9.80	3.0	3.8	2.5	1.6	0.8	5.9	3.9	2.6	1.7	0.9	6.0	4.0	2.6	1.7	0.9	3.8	2.5	1.7	1.1	0.6
96-TS309S	9/8 ODF	9.80	3.0	3.9	2.6	1.6	0.8	6.1	4.0	2.7	1.7	0.9	6.2	4.1	2.8	1.7	0.9	4.0	2.6	1.8	1.1	0.6

^① All Ratings in accordance with ARI standard 700-04

^② Example: 1.0 tons x 3.5 = 3.5 KW

**96-TS Series
Dimensional Drawing**





96-TSC

96-TSC COMPACT SUCTION LINE DRIERS

96-TSC Suction Line Filter-Driers are Designed for Use in Air-Conditioning, Heat Pump, and Refrigeration Systems in which the Available Space in the Suction Line is Limited. Especially Useful in Heat Pump Systems where the Drier Must be Placed Between the Reversing Valve and the Compressor

FEATURES

- High organic and inorganic acid removal.
- Dual access valves.
- Solid block desiccant core.
- For use with HCFCs, CFCs and the lubricants that go with them.
- Solid copper ODF fittings.
- Corrosion resistant paint.

SPECIFICATIONS

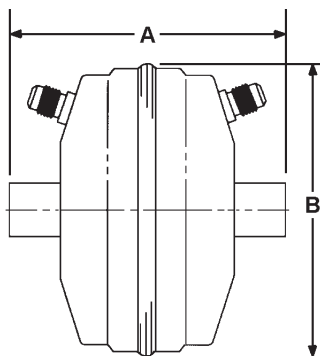
Maximum working pressure 400 psig
Minimum burst pressure 2000 psig
Agency UL/cUL listed file number SA11002

CONNECTIONS, DIMENSIONS, FLOW CAPACITIES® IN REFRIGERANT TONS AT SELECTED EVAPORATOR TEMPERATURES

Model Number	Connection	Dimension	Flow Capacity in Tons Refrigerant ¹ (For kW, Multiply Tons By 3.5) ²																			
			R-134a				R-22				R-410A				R502							
			Evaporator Temperature (°F)				Evaporator Temperature (°F)				Evaporator Temperature (°F)				Evaporator Temperature (°F)							
			40	20	0	-20	40	20	0	-20	-40	40	20	0	-20	-40	40	20	0	-20	-40	
			Pressure Drop (PSI)				Pressure Drop (PSI)				Pressure Drop (PSI)				Pressure Drop (PSI)							
96-TSC146S	5/8 ODF	4.49	4.57	2.3	1.5	0.9	0.5	3.6	2.5	2.4	1.0	0.5	3.7	2.4	1.6	1.0	0.5	2.6	1.7	1.1	0.7	0.3
96-TSC147S	1/2 ODF	4.55	4.57	3.3	2.2	1.4	0.7	5.2	3.4	2.3	1.5	0.8	5.3	3.5	2.3	1.5	0.8	3.6	2.3	1.5	0.9	0.5

¹ All Ratings in accordance with ARI standard 730-04

² Example: 1.0 tons x 3.5 = 3.5 KW



**96-TSC
Dimensional Drawing**



96-TBF

96-TBF BI-DIRECTIONAL HEAT PUMP DRIERS

Bi-Directional Driers Designed to Provide Complete Protection to Your Heat Pump or Reverse Cycle System. This Compact Design Filters Contaminants, Removes Moisture and Acids During the Cooling and Heating Cycles During Winter and Summer. Internal Check Valves Prevent the Release of Collected Contaminants when the Heat Pump Cycles from the Heating to Cooling Modes

FEATURES

- Proven, nylon internal check valves.
- Solid block desiccant core: a composite of molecular sieve and activated alumina.
- Provides high moisture, organic and inorganic acid removal.
- The addition of charcoal to the desiccant core allows for the removal of wax that may occur at low evaporator temperatures.
- Solid copper ODF fittings.
- Corrosion resistant paint.

SPECIFICATIONS

Maximum Working Pressure	680 psig
Minimum Burst Pressure	2500 psig
Agency	U.L. file number SA11002 C.S.A. file number LR100624

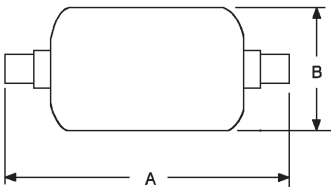
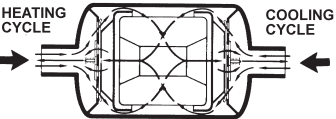
INSTALLATION NOTE: The drier may be installed in any position in the reversing liquid line.

SELECTION NOTE: Given the proper liquid line size, connection type and tonnage of the refrigerant system, the correct drier may be selected using the chart below. Choosing a unit size with sufficient water capacity to reduce moisture content of the system to a safe level should be considered.

SELECTION: CONNECTIONS, DIMENSIONS, FLOW CAPACITIES

Model Number	Connection	Dimension		Flow Capacity in Tons @ 1 PSI ΔP [#] (for kW, Multiply Tons By 3.5)		
		A	B	R-22	R-410A	R-407C
96-TBF083S	3/8 ODF	5.29	2.31	4.0	4.1	3.9
96-TBF163S	3/8 ODF	6.08	3.06	4.5	4.6	4.4
96-TBF164S	1/2 ODF	6.17	3.17	5.2	5.3	5.1
96-TBF165S	5/8 ODF	6.39	3.17	6.0	6.1	5.9

[#] All ratings in accordance with ARI standard 710-86. 86°F liquid refrigerant temperature
5°F Saturated vapor temperature
3.1 lbs/min./ton R-134a
2.9 lbs/min./ton R-22 and R-407C
4.0 lbs/min./ton R-404A/507 and R-12
4.4 lbs/min./ton R-502
2.7 lbs/min./ton R-410A
[§] for 2 PSI ΔP, multiply values by 1.4



96-TBF Series
Dimensional Drawing