



## H Bushing Installation Instructions

### Power Transmission Solutions

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## FORM

**9193E**  
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### **⚠ WARNING**

- Read and follow all instructions carefully.
- Disconnect and lock-out power before installation and maintenance. Working on or near energized equipment can result in severe injury or death.
- Do not operate equipment without guards in place. Exposed equipment can result in severe injury or death.

### Installation Instructions:

1. Put bushing loosely into hub. Start capscrews by hand, turning them just enough to engage the threads. Do not use a wrench at this time.
2. Slide assembly onto shaft. Line up driving and driven components.
3. Tighten capscrews progressively with a wrench until each has been tightened to 95 inch pounds torque.
4. For H 38mm, socket head capscrews are used and recommended capscrew torque is 200 inch pounds.

**NOTICE:** Lubricant on bushing barrel, hub or screws could lead to breakage.

**WARNING!** Do not attempt to pull bushing flange flush with hub end; some gap must remain between flange and hub after tightening.

### To Remove From Shaft:

Remove capscrews and insert them in tapped holes in bushing flange. Tighten progressively until bushing disengages. Remove assembly from shaft.