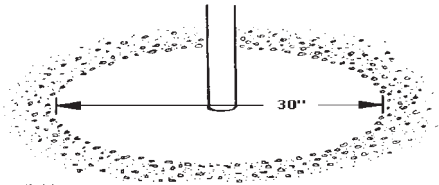




# Alumi-Flash Systems

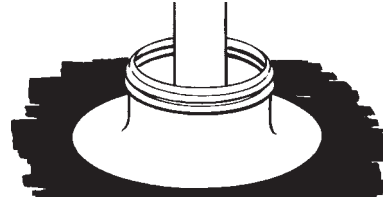
Technical Product Information

## Installation Instructions



### STEP 1

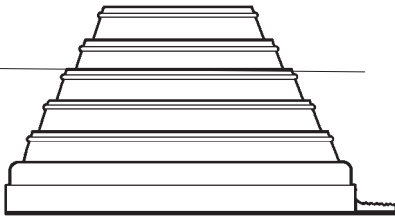
Scrape back gravel and prepare surface 15" in all directions from the penetration.



### STEP 2

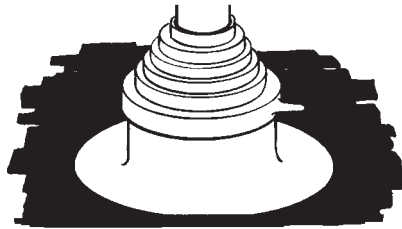
Clean and prime flange in accordance with roof manufacturer's recommendations. Spread mastic or adhesive over cleared area and place base over the pipe.

CUT



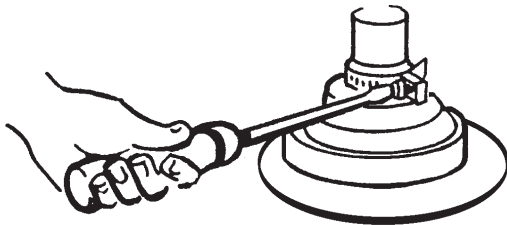
### STEP 3

Select proper step of the rubber cap and cut off above index ring. REMEMBER: When in doubt, cut the smaller size.



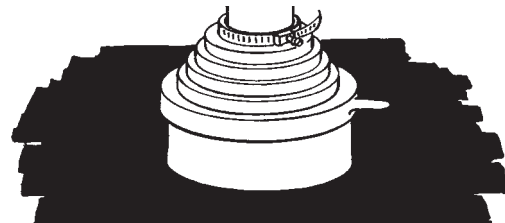
### STEP 4

Slip the cap down over the pipe and on to the collar. Press around edge to be sure cap is properly sealed. This will center the unit.



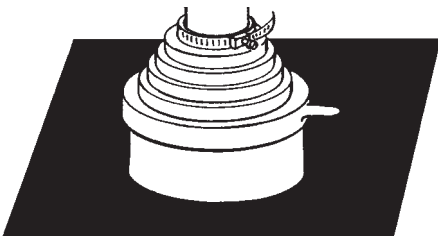
### STEP 5

Place clamp around pipe and rubber cap and tighten screw.



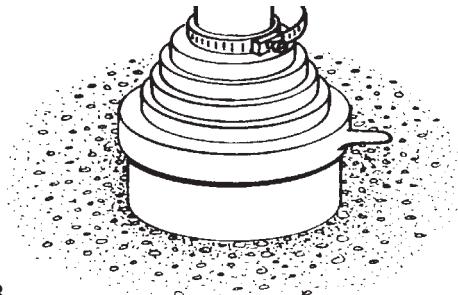
### STEP 6

Apply mastic or adhesive over top flange and cleared area of roof.



### STEP 7

Strip in with roofing material.



### STEP 8

Cover with ballast material.