



HEATING VALVES





STEAM ANGLE RADIATOR VALVE

CAST BRONZE OR BRASS I.P.S.



MODEL T-431 **LEGEND MODEL T-431** steam angle radiator valves are constructed of heavy duty bronze. They have a screwed bonnet, rising stem and composition disc. **LEGEND MODEL T-431YB** (Yellow Brass) is the same heavy pattern as the T-431 except it is brass instead of bronze. Each valve is tested twice: air under water, in the open and closed position .

MATERIAL SPECIFICATION		
PART	MATERIAL	
HANDLE SCREW	STEEL	
HANDLE	PHENOLIC	
PACKING NUT	BRASS	
UNION NUT	BRONZE	
TAILPIECE	BRONZE	
PACKING	*TEFLON	
STEM	FORGED BRASS	
BONNET	BRONZE	
DISC HOLDER	BRONZE	
BODY	BRONZE	
DISC	EPDM	
DISC NUT	BRASS	

* DUPONT REG. T.M.

PRESSURE RATING 15 W.S.P. 60 HOT WATER NON SHOCK

	DIN	/ENSI	ONS II	N INCH	IES
	VALVE SIZE	А	В	С	D
	1/2"	2.28	2.99	2.66	2.31
	3/4"	2.54	3.18	2.74	2.31
	1"	2.85	3.61	2.95	2.31
	1 1/4"	3.22	3.82	3.26	2.31
A	1 1/2"	3.55	4.17	3.40	2.31
	2"	4.17	6.39	5.34	2.75

HOT WATER ANGLE VALVES





CAST BRONZE I.P.S. AND SWEAT

LEGEND MODEL T-437/S-437 hot water angle valves are constructed of heavy duty bronze. They have a screwed bonnet, rising stem and bronze disc. Each valve is tested twice: air under water, in the open and closed position.

THE 1", 11/4", AND 11/2" T-437 IS OUR STEAM ANGLE VALVE DRILLED FOR HOT WATER USE.

MATERIAL SPECIFICATION			
PART	MATERIAL		
HANDLE SCREW	STEEL		
HANDLE	PHENOLIC		
PACKING NUT	BRASS		
UNION NUT	BRONZE		
TAILPIECE	BRONZE		
PACKING	*TEFLON		
STEM	BRONZE		
BONNET	BRONZE		
BODY	BRONZE		
DISC	BRONZE AND EPDM		

* DUPONT REG. T.M.

PRESSURE RATING 60 HOT WATER NON SHOCK

		DIM	ENSIC	ONS IN	I INCH	ES
1	F	VALVE SIZE	Α	В	С	D
	OPENED	1/2" I.P.S.	2.14	2.86	2.44	2.31
	C CLO	³ /4" I.P.S.	2.44	2.97	2.45	2.31
<u>v</u> z						
to a		1/2 " S	2.14	2.88	2.34	2.31
A		³ /4" S	2.44	2.88	2.36	2.31



STEAM RADIATOR GATE VALVE

CAST BRONZE I.P.S.



MODEL

T-435

LEGEND MODEL T-435 steam radiator gate valves are constructed of heavy duty bronze. They have a screwover bonnet, non-rising stem, solid wedge disc, and integral seats. Each valve is tested twice: air under water, in the open and closed position.

MATERIAL SPECIFICATION		
PART	MATERIAL	
HANDLE SCREW	STEEL	
HANDLE	PHENOLIC	
PACKING NUT	BRASS	
UNION NUT	BRONZE	
TAILPIECE	BRONZE	
PACKING	* TEFLON	
STEM	FORGED BRASS	
BONNET	BRONZE	
BODY	BRONZE	
DISC	BRONZE	
LOCK NUT	BRASS	
GLAND	BRASS	
* D	UPONT REG. T.M.	

PRESSURE RATING 125 W.S.P.

200 W.O.G. NON SHOCK

·c	DIME	ENSION	S IN INC	HES
	VALVE SIZE	Α	В	С
	1/2"	307	3.34	2.31
	3/4"	3.47	3.63	2.31
	1"	3.94	4.33	2.31
	1 ¹ /4"	4.41	4.93	2.31
A	1 ¹ /2"	4.73	5.40	2.31

CONVECTOR STEAM ANGLE VALVE CAST BRONZE I.P.S.



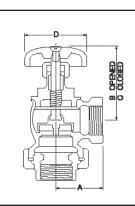
MODEL T-433

LEGEND MODEL T-433 convector steam angle valves are constructed of heavy duty bronze. They have a screwed bonnet, rising stem and composition disc. Each valve is tested twice: air under water, in the open and closed position.

MATERIAL SPECIFICATION			
PART	MATERIAL		
HANDLE SCREW	STEEL		
HANDLE	PHENOLIC		
PACKING NUT	BRASS		
UNION NUT	BRONZE		
TAILPIECE	BRONZE		
PACKING	* TEFLON		
STEM	FORGED BRASS		
BONNET	BRONZE		
DISC HOLDER	BRONZE		
BODY	BRONZE		
DISC	EPDM		
DISC NUT	BRASS		

* DUPONT REG. T.M.

PRESSURE RATING 125 W.S.P. 60 HOT WATER NON SHOCK



VALVE	A	DNS II B	C	D
1"	1.67	3.54	2.87	2.31
1 ¹ /4"	1.73	3.81	3.27	2.31



BALANCING VALVE

FORGED BRASS 1 BALL TYPE C

100% SHUT-OFF C x C

ISO-9002

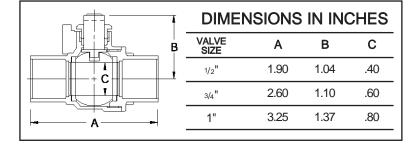


LEGEND MODEL S-439 balancing valves are constructed of heavy-duty forged brass. Due to their ball valve design they are far superior to conventional wafer style valves. They have a forged brass screwdriver slot and provide 100% shut-off.

MATERIAL SPECIFICATION		
PART MATERIAL		
SLOT	FORGED BRASS	
STEM PACKING	TEFLON*	
SEATS	TEFLON*	
STEM	BRASS	
BALL	CHROME PLATED BRASS	
BODY	FORGED BRASS	
END ADAPTER	FORGED BRASS	

*DUPONT REG T.M.

PRESSURE RATING 400 W.O.G. NON-SHOCK



PURGE AND BALANCING VALVE

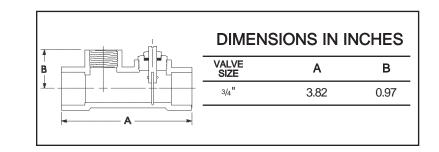
CAST BRONZE C x C



LEGEND MODEL S-464 purge and balancing valves are constructed of heavy-duty bronze. The balancing adjustment is by means of a screwdriver slot. A boiler drain is easily installed for blow-off.



PRESSURE RATING 80 W.O.G. NON-SHOCK





BALANCING AND CIRCULATOR VALVES

CAST BRONZE

circulator valves and straight-way fittings are constructed of heavy duty bronze. They have a male union, provide



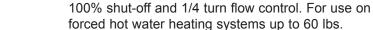
PRESSURE RATING 60 W.O.G. 15 W.S.P.

S-425

MATERIAL SPECIFICATION		
PART	MATERIAL	
BODY	BRONZE	
UNION NUT	BRONZE	
TAILPIECE	BRONZE	
PACKING	TEFLON*	
SEATS	TEFLON*	
BONNET	BRONZE	
BALL	BRASS	
STEM	BRASS	
HANDLE	PHENOLIC	
SLOT	BRASS	
*-		

*DUPONT REG T.M.

UNION ELBOWS



DIMENS	IONS	IN INC	HES
VALVE SIZE	А	В	С
^{1/2} " T-425	3.55	1.66	2.31
^{3/4} " T-425	4.06	1.97	2.31
1/2 " S-425	3.43	1.66	2.31
^{3/4} " S-425	4.14	1.97	2.31

CAST BRONZE I.P.S. AND SWEAT

LEGEND MODEL T-425/S-425 straight

LEGEND MODEL T-438/S-438 union elbows are constructed of heavy duty bronze. They have a male union and are available with a female pipe inlet or a female sweat connection. Each union elbow is tested air under water.



MATERIAL SPECIFICATION		
PART MATERIA		
ELBOW	BRONZE	
NUT	BRONZE	
NIPPLE	BRONZE	

PRESSURE RATING 60 HOT WATER NON-SHOCK 15 W.S.P.

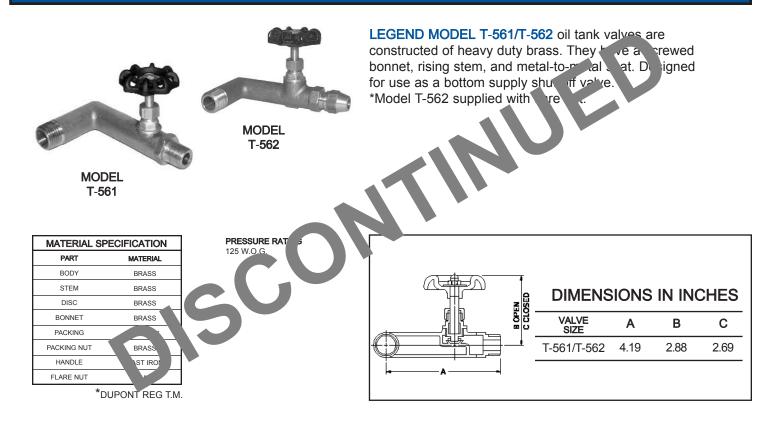
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VALVE SIZE	A (F.I.P.)	A (SWT)	B (F.I.P.)	B (SWT)
1/2 "	2.24	2.15	1.42	1.63
3/4"	2.56	2.41	1.31	2.00
1"	2.84		2.00	
1 1/4"	3.40		2.50	





OIL TANK VALVES



AUTOMATIC HOT WATER AIR VENT

FORGED BRASS I.P.S.

ISO-9002

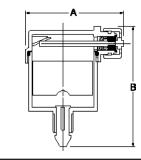


MODEL T-70 **LEGEND MODEL T-70** automatic hot water air vent is constructed of heavy duty forged brass. It features a low profile, compact body with side vent designed to fit anywhere. It removes air from tanks, baseboards, radiators, unit heaters and systems. It is used for continuous venting of hot water and chilled water systems.

MATERIAL SPECIFICATION				
PART	MATERIAL			
BODY	FORGED BRASS			
COVER	FORGED BRASS			
FLOAT	POLYETHYLENE			
O-RINGS	NITRILE RUBBER			
SPRING	STAINLESS STEEL			
STEM	ACETALIC RESIN			
CAP	ACETALIC RESIN			
TAIL	ACETALIC RESIN			

PRESSURE RATING 200 W.O.G.

MAXIMUM SERVICE TEMPERATURE 250 F



VALVE SIZE	Α	В	INSTALLED LENGTH
1/8"	1.88	1.99	1.60
1/4	1.88	1.99	1.60

HEATING SPECIALTIES

LEGEND MODELS T-75 manual adjustable air vent and **T-77** coin key air vent are designed for manual venting on baseboards, radiators and high points in piping systems.



MODEL T-75



MODEL T-77



MODEL T-570

LEGEND MODEL T-569 venturi tees and **MODEL T-570** mono-flow tees are constructed of cast bronze. The T-570 is a scoop design while T-569 is a venturi design.