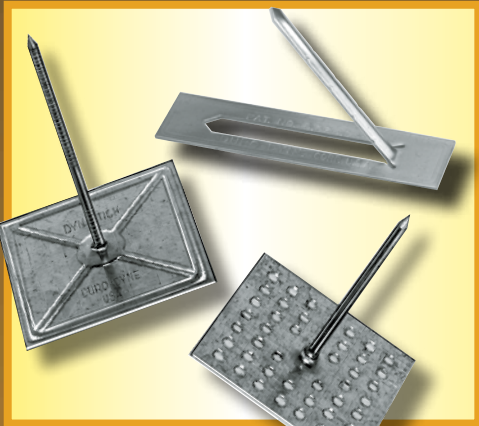


**DURO
DYNE**

THE SOURCE FOR INSULATION FASTENING

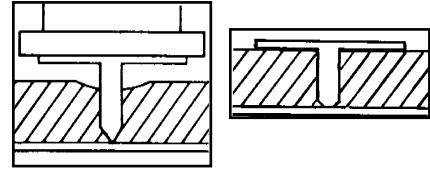


PRODUCT CATALOG



WELD TYPE FASTENERS

Duro Dyne Insulation Fasteners provide a means of securing duct liner to the duct work. They are available in a variety of styles, which all feature a precision formed point to insure constant penetration of the duct liner. Once the duct liner is pierced, the Fastener is in firm electrical contact with the duct work and the pinspotter current securely welds the fastener in place.



Duro Dyne Insulation Fasteners are for use with MF, PBF, FG, RH, FGMH, and HSMH pinspotters.

RIB PIN®



Duro Dyne Rib Pins (CP) have dished washers, ribbed nails for faster post weld cooling and precision points to assure uniform quality.

Item#	Bulk#	Code/Bulk Code	Pin Size	Duct Liner Size	Quantity
26023	26028	CP12/ CPB12	1/2in	1/2in	1M/5M
26024	26029	CP34/ CPB34	3/4in	1in	1M/5M
26025	26030	CP100/ CPB100	1in	1in HD	1M/5M
26032	26035	CP118/ CPB118	1-1/8in	1in HD	1M/3M
26026	26031	CP150/ CPB150	1-1/2in	1-1/2in	1M/3M
26027	26038	CP200/ CPB200	2in	2in	1M/3M
26140	26132	CP218/ CPB218	2-1/8in	2in HD	1M/3M

TARGET PINS®



Patent # 6,497,543

Target Pins are a patented insulation fastener designed with an aerodynamic embossed washer and a recessed nail head to improve the quilting contour of the secured duct liner.



*Sold in buckets

Item#	Code	Pin Size	Duct Liner Size	Quantity
26220	BDEP12	1/2in	1/2in	5M
26221	BDEP34	3/4in	1in	5M
26222	BDEP100	1in	1in HD	5M
26217	BDEP118	1-1/8in	1in HD	3M
26218	BDEP150	1-1/2in	1-1/2in	3M
26219	BDEP200	2in	2in	3M
26216	BDEP218	2-1/8in	2in HD	3M

SLOPE PINS®



Sloped Washer pins are low cost insulation fasteners designed to provide a strong mechanical anchor point for duct liner and a smooth transition from the insulation surface to the quilting depression.

Item#	Code	Pin Size	Duct Liner Size	Quantity
26228	CTC12	1/2in	1/2in	5M
26229	CTC34	3/4in	1in	5M
26230	CTC100	1in	1in HD	5M
26231	CTC118	1-1/8in	1in HD	3M
26232	CTC150	1-1/2in	1-1/2in	3M
26233	CTC200	2in	2in	3M

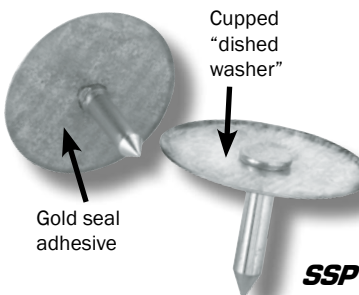
ECONO POINT



Econo Point FTC weld pins utilize a specially pointed nail to assure uniform welding.

Item#	Code	Pin Size	Duct Liner Size	Quantity
26072	FTC12	1/2in	1/2in	5M
26073	FTC34	3/4in	1in	5M
26074	FTC100	1in	1in HD	5M
26131	FTC118	1-1/8in	1in HD	3M
26226	FTC150	1-1/2in	1-1/2in	3M
26227	FTC200	2in	2in	3M

GOLD SEAL PINS SELF SEALING PIN



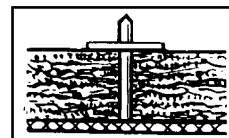
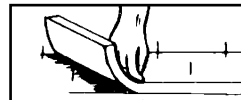
Gold Seal Pins are considered self sealing pins due to a heat activated gold adhesive on the underside of the washer which secures the pin to the liner facing during the welding process. Gold Seal Pins also feature "dished washers".

Item#	Bulk#	Code/Bulk Code	Duct Liner Size	Quantity
26198	26298	SSP38/ SSPB38	3/8in	1M/5M
26197	26297	SSP12/ SSPB12	1/2in	1M/5M
26194	26294	SSP34/ SSPB34	1in	1M/5M
26195	26295	SSP100/ SSPB100	1in HD	1M/5M
26199	26293	SSP1F/ SSPB1F	Foam	1M/5M
n/a	26299	SSPB118	1in HD	3M
n/a	26300	SSPB150	1-1/2in	3M
26196	26296	SSP200/ SSPB200	2in	1M/3M

WELD TYPE FASTENERS

SPOTTER PIN (PN & LN)

The spotter pin is welded to the sheet metal and the insulation is impaled over the nail. It is held in place with the addition of a galvanized steel washer.



After the pins are welded to the duct, (1 pin per sq. ft.), press the insulation onto the pins. Pins used should be 1/4" longer than the insulation thickness. Push clip over pin to hold insulation firmly in place.

PN SPOTTER PINS



PN

PN Spotter pins are manufactured with 14 gauge galvanized steel and are designed for use with LF Handheld Pinspotters. They can also be used with MF and PBF Portable Pinspotters with a TP-2 Tip.

Item#	Bulk#	Code/Bulk Code	Duct Liner Size	Quantity
26001	26005	PN34/PNB34	1/2in	1M/15M
26002	26006	PN114/PNB114	1in	1M/15M
26003	26007	PN200/PNB200	2in	1M/ 15M
26004	26008	PN250/PNB250	3in	1M/15M

LN SPOTTER PINS

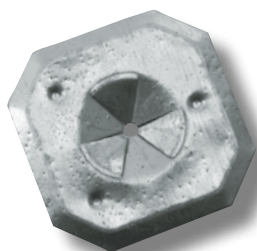


LN

LN Spotter Pins are manufactured with 16 gauge galvanized steel and are designed for use with Dyn-O-Lite and LF Handheld Pinspotters. They can also be used with MF and PBF Portable Pinspotters with a TP-2 Tip.

Item#	Bulk#	Code/Bulk Code	Nail Size	Quantity
26149	26153	LN34/LNB34	3/4in	1M/15M
26148	26154	LN150/LNB50	1-1/2in	1M/15M
26147	26155	LN250/LNB250	2-1/2in	1M/15M
26150	n/a	LN350	3-1/2in	1M
26151	n/a	LN450	4-1/2in	1M
26152	n/a	LN550	5-1/2in	1M

PC SPOTTER CLIPS

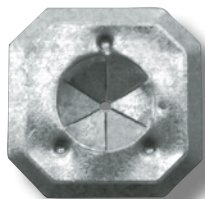


PC

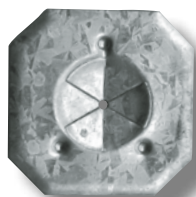
PC Spotter Clips are manufactured of 30 gauge galvanized steel and are used for securing insulation with PN spotter pins.

Item#	Bulk#	Code/Bulk Code	Quantity
26017	26019	PC1/PCB1	1M/15M

DYN-O-LITE® (LC) SPOTTER CLIPS



LC1



LC2

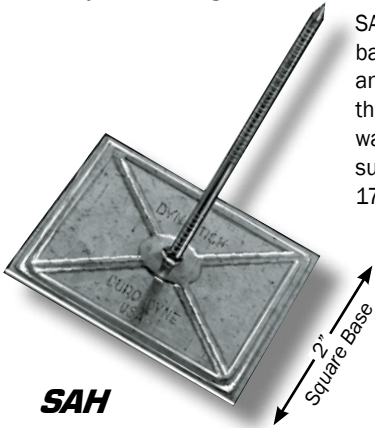
LC Spotter Clips are manufactured of 30 gauge galvanized clip and are used for securing insulation with LN spotter pins. Use LC1 for LN spotter pins up to 2-1/2 long. Use LC2 for LN spotter pins 3-1/2 inches and longer.

Item#	Bulk#	Code/Bulk Code	Quantity
26145	26146	LC1/LCB1	1M/15M
26141	26142	LC2/LCB2	1M/15M

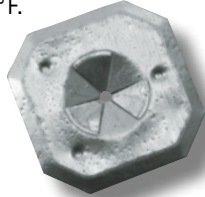
MECHANICAL TYPE FASTENERS

SAH DYNASTICK® SELF ADHESIVE INSULATION HANGER

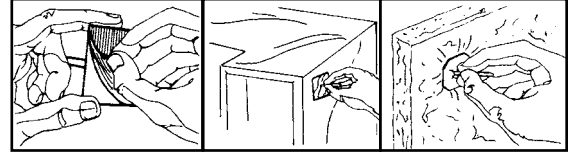
All Dynastick hangers are sold with a washer.



SAH Dynastick is an insulation hanger with a self-stick base. Just peel the release paper from the hanger base and firmly press the base to the clean duct surface. Impale the insulation over the hanger nail and slip on the locking washer. Self-stick hangers adhere to clean metal surfaces and withstand temperatures of up to 175°F.



LPC1
Galvanized Steel Washer



PEEL OFF PROTECTIVE PAPER

PRESS PIN FIRMLY TO SURFACE

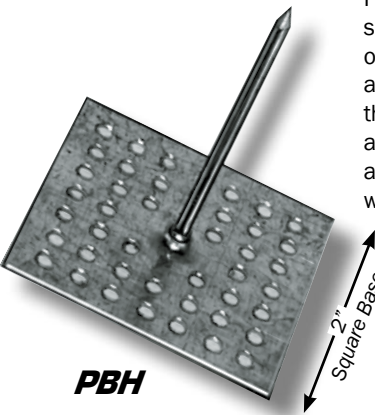
IMPALE THE INSULATION AND PRESS DOWN WASHER OVER PIN

SAH DYNASTICK WITH STEEL WASHER

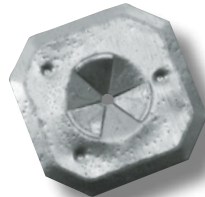
Item#	Bulk#	Code/Bulk Code	Hanger Size	Quantity
26067	26036	SAH34/ SAHB34	3/4in	1M/500
26068	26037	SAH114/ SAHB114	1-1/4in	1M/500
26069	26040	SAH134/ SAHB134	1-3/4in	1M/500
26070	26041	SAH200/ SAHB200	2in	1M/500
26071	26047	SAH250/ SAHB250	2-1/2in	1M/500
n/a	26126	SAHB350	3-1/2in	500
n/a	26127	SAHB450	4-1/2in	500

PBH DYNASTICK® INSULATION HANGER

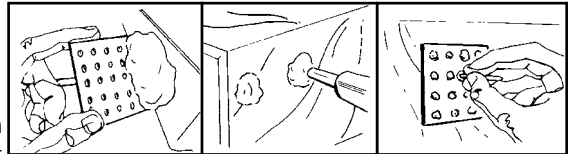
All Dynastick hangers are sold with a washer.



PBH Dynastick is a perforated base hanger for use with super strength PBA mastic. Simply place a small amount of PBA on a perforated base and firmly press the hanger against the duct surface. Allow the PBA mastic to dry, then, impale the insulation over the hanger nail and slip on a locking washer. Duro Dyne PBA adheres to concrete, metal or wood surfaces and withstands constant temperatures up to 180°F.



LPC1
Galvanized Steel Washer



APPLY ADHESIVE WITH FLAT EDGE

OR APPLY ADHESIVE WITH CAULKING GUN

PRESS PIN FIRMLY TO SURFACE

PBH DYNASTICK WITH STEEL WASHER

Item#	Bulk#	Code/Bulk Code	Hanger Size	Quantity
26075	26097	PBH34/ PBHB34	3/4in	1M/500
26076	26098	PBH114/ PBHB114	1-1/4in	1M/500
26077	26099	PBH134/ PBHB134	1-3/4in	1M/500
26078	26100	PBH200/ PBHB200	2in	1M/500
26079	26101	PBH250/ PBHB250	2-1/2in	1M/500
n/a	26128	PBHB350	3-1/2in	500

PBA DYNASTICK® ADHESIVE

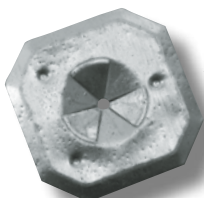


Duro Dyne PBA adheres to concrete, metal or wood surfaces and withstands constant temperatures up to 180°F.

DYNASTICK ADHESIVE

Item#	Code	Quantity
26049	PBA1	4 Gal/ctn

LPC1 GALVANIZED STEEL WASHER



LPC1

LPC1 washers are included with most mechanical type fasteners. However, they can also be purchased separately.

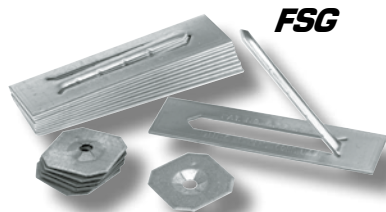
STEEL WASHER

Item#	Bulk#	Code/Bulk Code	Quantity
26115	26093	LPC1/ LPC1B	100/500

MECHANICAL TYPE FASTENERS

FLIPSTIX® SELF ADHESIVE INSULATION HANGER WITH THE UNIQUE "ONE PIECE" DESIGN

All Flipstix are sold with a galvanized steel or aluminum washer.



FSG

PATENT #5,325,964

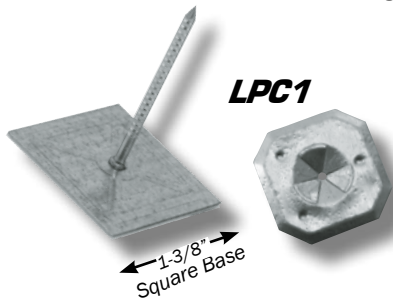
FSG-E

A unique insulation hanger with a self stick base. One fastener can be used for insulation up to 2" thick. Optional extension (FSG-E) allows for use on up to 6" thick insulation or wrap. It is the only fastener available in galvanized, aluminum and stainless steel. Insulation can be secured simply by bending the tip of the extended pin or using supplied washers. Flipstix can be used on any clean metal or painted surface and will withstand temperatures of up to 175 ° F.

Item#	Code	Description	Quantity
26055	FSG250	FlipStix Hanger Galvanized Steel	1M
26056	FSA250	FlipStix Hanger Aluminum	1M
26057	FSS250	FlipStix Hanger Stainless Steel	1M
FLIPSTIX EXTENSIONS			
26061	FSG-E	FlipStix Extension Galvanized Steel	1M
26054	FSA-E	FlipStix Extension Aluminum	1M
26063	FSS-E	FlipStix Extension Stainless Steel	1M

STIK-TAC SELF-ADHESIVE INSULATION FASTENER Available in 1-3/4" & 2-1/2" lengths.

All Stik-Tac fasteners are sold with a galvanized steel washer.



LPC1

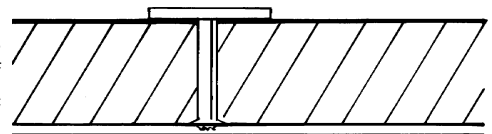
1-3/8" Square Base

Stik-Tac Insulation fasteners are an economical solution to self-stick insulation needs. Stik-Tacs have a 1-3/8 inch square base and high strength foam tape for superior holding power. Just peel off the protective backing and firmly press the base onto the cleaned duct surface. To complete the installation impale the insulation on the nail and secure with an LPC (galvanized steel) washer (supplied). Stik-Tacs can withstand temperatures up to 175 ° F.

Item#	Code	Hanger Size	Quantity
26192	Stik-Tac134B	1-3/4in	1M
26193	Stik-Tac250B	2-1/2in	1M

BANGER® IMPACT DRIVEN FASTENERS

Easy to install - place the liner over the sheet metal and drive the banger through the insulation. Upon impact, the jaws of the fastener penetrates the metal and locks securely within the thickness of the metal itself. (Always place a hardened steel block behind the sheet metal at the point of impact). Bangers can be installed with model DHH Double Headed Hammer or AB-5 Automatic Banger Setter.



TRIPOD®-BANGER®



TBG

Tripod Bangers feature three prong jaws for added stability when fastening the banger to the sheet metal. They are 10 gauge and zinc chromate plated.

Item#	Bulk#	Code/Bulk Code	Duct Liner Size/Weight	Quantity
26129	26133	TBG12/TBGB12	1/2in 2lb	1M/5M
26130	26134	TBG100/TBGB100	1in 1-1/2 lb	1M/5M
26135	26136	TBG10H/TBGB10H	1in 3 lb	1M/5M
26138	26137	TBGIVH/TBGBIVH	1in 4-6 lb	1M/5M
26181	26183	TBG118/TBGB118	1-1/8in 1-1/2 lb	1M/3M

STANDARD BANGER®



BG

Standard Bangers have two prong jaws to fasten to the sheet metal. They are 10 gauge and zinc chromate plated.

Item#	Bulk#	Code/Bulk Code	Duct Liner Size/Weight	Quantity
26033	26095	BGT12/BGB12	1/2in 2lb	1M/5M
26044	26096	BGT100/BGB100	1in 1-1/2lb	1M/5M

ADHESIVE APPLICATORS

MINI SPRAYFAST ADHESIVE APPLICATOR FOR USE WITH WIT & WSA ADHESIVES



The Mini-Sprayfast is lightweight; the complete unit weighs approximately 9 pounds. Its unique design allows it to be mounted in any position and it can be used with any size water-based adhesive container - 1 gallon, 5 gallon or 55 gallon. For ease of operation, it comes complete with a 10 foot hose and a spray gun.

Item#	Code	Description
39047	MSF	Mini Sprayfast

SUPER SPRAYFAST ADHESIVE APPLICATOR FOR USE WITH WIT & WSA ADHESIVES



The Super Sprayfast is an air powered adhesive spray system designed for use with 5 gallon or 55 gallon containers of Duro Dyne water based adhesives. The Super Sprayfast incorporates an Acetal/ Teflon diaphragm pump, circulating system and surge tank. It requires 60-70 PSI. The Super Spray fast comes with a 15 ft hose and a spray gun.

Item#	Code	Description
5150	SSF5	Super Sprayfast 5
5155	SSF55	Super Sprayfast 55
5105	SSFG	Super Sprayfast Replacement Gun Only

GBAC ADHESIVE APPLICATOR FOR USE WITH WSA & WIT ADHESIVES



The GBAC applies Duro Dyne WIT or WSA water base adhesive to insulation in preparation for application to sheet metal. It requires 110v service fused for 15 amps. A source of air is required. Please specify the direction of work flow when ordering.

**L TO R
SHOWN**

Item#	Code	Description
39171	GBAC	Roto Bonder w/Circulating Sys. - left to right flow
39250	GBAC	Roto Bonder w/Circulating Sys. - right to left flow

WIT INSULATION ADHESIVE



Water-based Insulation Adhesive specifically designed for Spray, Roller and Brush application. WIT is white in color when applied but dries clear for a clean look. WIT features good wet tack, is non-flammable both in the wet and dry state and is classified by UL (file#R5286). Available in 1 gallon pails, 5 gallon pails and 55 gallon drums.

Item#	Code	Description
5056	WIT1	High Viscosity Water Base Adhesive
5057	WIT5	High Viscosity Water Base Adhesive
5058	WIT55	55 gal High Viscosity Water Base Adhesive

WIT-LV INSULATION ADHESIVE



Duro Dyne WIT-LV is a non-flammable water-based duct liner adhesive specifically designed for automated coil line use, rotobonder, and sprayer applications. The LV factor provides a cost effective low viscosity product, with the aim of preventing clogs and providing easy clean up.

Item#	Code	Description
5106	WIT5LV	Low Viscosity Water Base Adhesive
5107	WIT50LV	50 gal Low Viscosity Water Base Adhesive

ADHESIVE CANISTERS

Gun, Hose and Gun Tips are sold separately.

PAB40 & PAB187 DUAL PURPOSE: LINER ADHESIVE & EDGE COATING!



PAB40 & PAB187 are web type, high solids, general purpose adhesives which bonds well to a wide variety of substrates, with one side or two side applications. This black liner adhesive can also be used as an effective edge coating. It has a quick tack, is flexible, non-wrinkling and waterproof. Use on a variety of surfaces including insulation, plastic, wood, ABS, FRP, foam, carpet, wall coverings, fiberglass, packaging, labeling and more.

Item#	Code	Description
5087	PAB40	Portable Adhesive Canister - Black Solvent Base
5108	PAB187	Portable Adhesive Canister - Black Solvent Base
5097	PAC12H	12 ft. Canister Hose
5098	PAC25H	25 ft. Canister Hose
5099	PAG	Canister Gun - TIP SOLD SEPARATELY
5101	PAGTS	Canister Gun Solvent Base Spray Tip
5060	PABT	PABT Edge Coat Tip

PAC40 LOW VOC & NO METHYLENE CHLORIDE (DICHLORALMETHANE)!



PAC40 is a web type, high solids, general purpose adhesive which bonds well to a wide variety of substrates, with one side or two side applications. It has a quick tack, is flexible, non-wrinkling and waterproof. Use on a variety of surfaces including insulation, plastic, wood, ABS, FRP, foam, carpet, wall coverings, fiberglass, packaging, labeling and more.

Item#	Code	Description
5094	PAC40	Portable Adhesive Canister - Clear Solvent Base
5097	PAC12H	12 ft. Canister Hose
5098	PAC25H	25 ft. Canister Hose
5099	PAG	Canister Gun - TIP SOLD SEPARATELY
5101	PAGTS	Canister Gun Solvent Base Spray Tip

PAW40 LEED COMPLIANT - NO ODS, NO VOC, NO CHLORINATED SOLVENTS

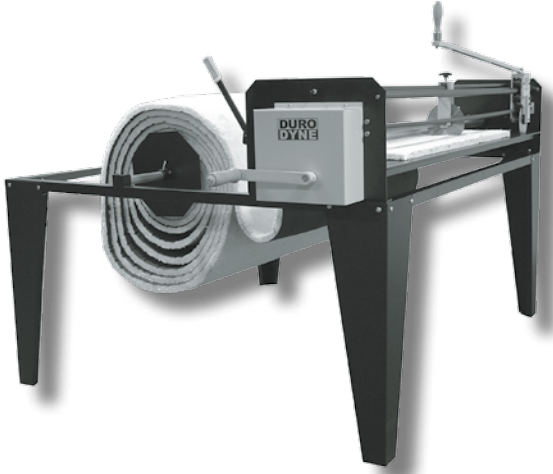


PAW40 is an acrylic water based, pressure sensitive adhesive specially formulated for duct liner applications. PAW40 has an aggressive tack, sprays on white and dries clear.

Item#	Code	Description
5091	PAW40	Portable Adhesive Canister - Clear Solvent Base
5097	PAC12H	12 ft. Canister Hose
5098	PAC25H	25 ft. Canister Hose
5099	PAG	Canister Gun - TIP SOLD SEPARATELY
5100	PAGTW	Canister Gun Water Base Spray Tip

INSULATION CUTTERS

LSU LINER SIZER FOR USE WITH 1/2 IN. TO 2 IN. LINER



The LSU Advance Liner Sizer will help size and cut duct liner more efficiently than ever thought possible with a hand operated machine. It's enhanced features, make it possible to cut cotton fiber insulations, filter media, rubberized products and other unusual materials. The cross cut and slitter blades are mechanically gear driven to spin while cutting. This spinning action shears the material to create precise cuts in the most difficult of substances.

Item#	Code	Description
28076	LSU	Advanced 5ft. Insulation Cutter w/ 1 Slitting Assembly

PLS AUTOMATIC INSULATION CUTTER FOR USE WITH 1/2 IN. TO 2 IN. LINER



**L TO R
SHOWN**

The PLS is used for production line cutting of fiberglass insulation. An electric eye controls the fully automatic "run-out" and the cutting of the insulation. It requires 110v power service fused for 15 amps. A source of compressed air is required. Please specify the direction of work flow when ordering.

Item#	Code	Description
39075	PLS	Automatic Insulation Cutter - left to right flow
39251	PLS	Automatic Insulation Cutter - right to left flow

PORTABLE PINSPOTTER MACHINES

LF 1000/2000 LN HAND HELD PINSPOTTER



The LF is a portable unit (9 lbs.) that welds 14 gauge PN style pins to duct work up to 22 gauge. Insert a PN Pin into the magnetic tip and depress the trigger. A timed burst of electricity fuses the pin to the steel. It can also weld LN style pins up to 5-1/2" long with the use of a TPL2 tip purchased separately. Available in 110v & 220v, 50 to 60hz; fuse for 15 amps.

Item#	Code	Description
27003	LF1000LN	110V Long Nose Hand Held Pinspotter w/ Timer
27004	LF2000LN	220V Long Nose Hand Held Pinspotter w/ Timer

MF-12A COMPACT PORTABLE PINSPOTTER FOR USE WITH 1/2 IN. - 2 IN. WELD PINS



Special design welding transformers allow the MF12A to deliver more power, precisely timed to the welding tip. The MF-12A will weld pins from 1/2 inch to 2 inches long on steel from 26 to 20 gauge. Proven solid-state weld control circuitry guarantees years of reliable, troublefree service in your shop.

Item#	Code	Description
27110	MF12A	Variable Capacity Compact Portable Pinspotter

PBF-510 HEAVY DUTY PINSPOTTER FOR USE WITH 1/2 IN. TO 2 IN. WELD PINS



The PBF-510 welds BDEP, CTC, SSP, CP, FTC, PN or LN type fasteners to duct work up to 18 gauge. It requires 220 volt, 50 to 60 hz service fused for 100 amps. Place a pin on the magnetic tip, insert the pin through the insulation, give the pin a 1/4 twist and depress the trigger switch. For LN type fasteners use a TPL2 tip. For PN type fasteners use a TP2 tip.

Item#	Code	Description
27372	PBF510	Hi-Capacity Portable Pinspotter

PINSPOTTER INSULATION MACHINES

FG MACH III

AUTOMATIC BULK FEED PINSPOTTER WITH FIVE FOOT THROAT



The FG Mach III Pinspotter was designed utilizing the best of current technologies to provide greater power and reliability for insulation fastening. The inherent minimal material handling and the use of welded pins will insure your shop a cost efficient, quality product. Our upgraded FG Mach III machine is capable of welding pins up to 4" to address the higher R-value insulation now being specified throughout the industry.

Item#	Code	Description
18004	FGMACHIII	Wide Mouth, High Capacity Bulk Feed Automatic Pinspotter

RH MACH IIA

ROLLING HEAD AUTOMATIC PINSPOTTER



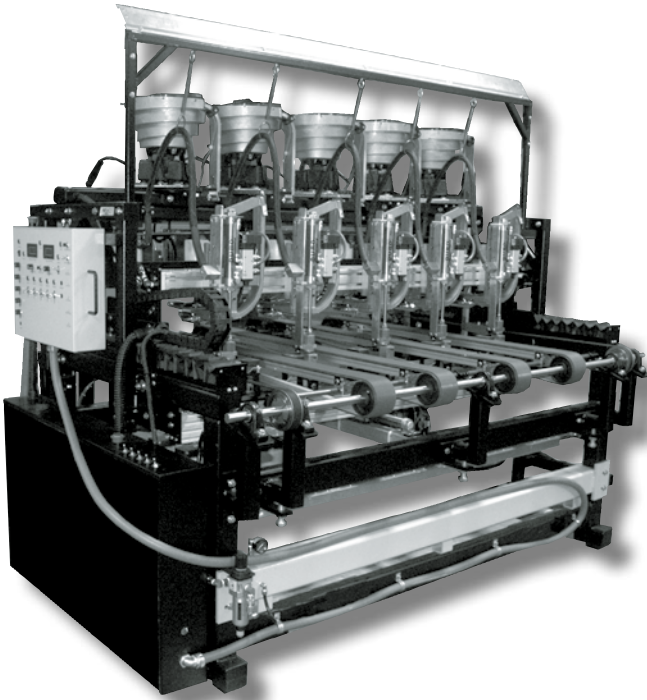
RH MACH IIA welds BDEP, CTC, SSP, CP & FTC type fasteners to duct work up to 18 gauge. It requires 220v, 50 to 60hz service, fused for 60 amps. A source of 85 psi air is required. Position a fastener over the insulation and depress the trigger switch. The machine inserts the fastener through the insulation and welds it to the steel. The ability to move the trolley instead of the duct work minimizes material handling. Precision polished and hardened tracks combined with ground bearings, assure trouble- free movement of the trolley assembly.

- Lifter blocks available in 2 in., 4 in., 6 in., and 8 in. increments.
- 60 AMP transformer allows new machine on same set up in shop as previous model.
- Vibrator sensor eliminates the need for air to control vibrator.
- Pin Feed button to easily change out pin size.
- Notch in lower ground bar for ease of measuring.
- Optional gun and ground cable to get into tight spaces.

Item#	Code	Description
18011	RH MACHIIA	Rolling Head Pinspotter Capable Of Welding 2-1/8" Pins To 18 Gauge TDC/TDF/TDX Notch Comes Standard On All Units

PINSPOTTER MACHINES

HIGH SPEED MULTIHEAD PINSPOTTER

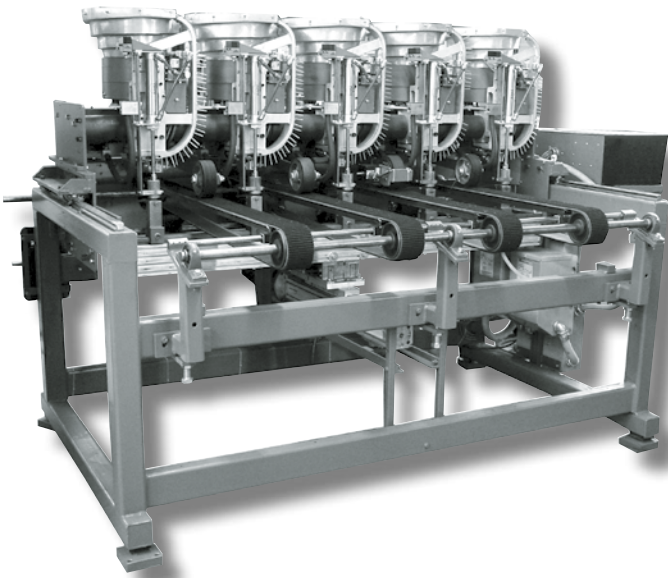


Trouble free service has always been the foundation on which all Duro Dyne Pinspotters are built. All components are designed for easy access for maintenance and service bringing even higher levels of reliability, serviceability and efficiency.

- Full production capacity from 1/2 inch pins on light gauge material all the way up to 10 foot sheets of 16 gauge material pinned with 2 inch pins at 6 inch centers at 50 feet per minute.
- Newly designed pin feed system accommodating 1/2 inch to 2-1/8 inch pins with no change of bowls required.
- Open Air design that allows operator a full view of material as it passes through the line.
- Ambidextrous Control Console with Umbilical cord allows operation from either side of fabrication line, to accommodate L to R and R to L work flow.
- Non-slip belts & magnetic hold downs to insure positive ground and stability during the weld cycle.
- Fold up gantry to allow easy replenishment of pins.
- Monitor pin level from the floor with the high mount mirror system

Item#	Code	Description
39071	HSMH6	6-Head Unit
39072	HSMH5	5-Head Unit

MULTIHEAD PINSPOTTER



The FGMH Multihead Pinspotter from Duro Dyne will provide maximum fastening quality with minimum maintenance. It is backed with Duro Dyne's 40+ years of pinspotting experience. The Floating carriage design of the FGMH eliminates the need for stopping the material for installation of fasteners and ensures speeds of 40 ft per minute. All Solid state components are easily reachable through simple access panels.

Item#	Code	Description
39073	FGMH6	6-Head Unit
39074	FGMH5	5-Head Unit

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www.durodyne.com
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