

# COMBUSTION CHAMBER KITS

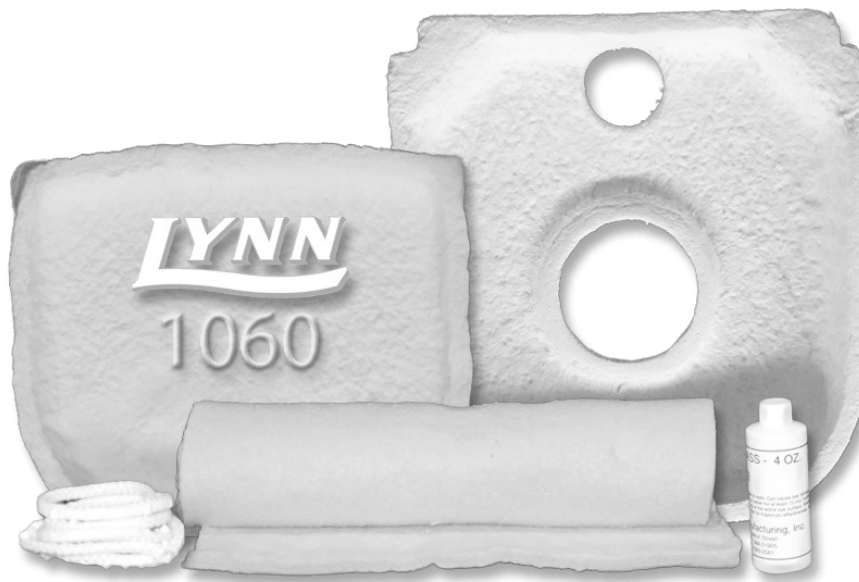
# LYNN

Rev 16.7

BOARD BLANKET PAPER STRIP ROPE GASKET CEMENT

www.lynnmfg.com

## High Temperature Insulation



**Same Day Shipment on FedEx & UPS orders** - 2:30 EST cut off time



**Extensive Inventory**  
Everything in catalog is stocked

**Perfect Fit Replacement Kits**  
500+ makes & models of boiler/furnaces



**Technical Support**  
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TechSupport@LynnMfg.com



# KITS & COMBUSTION CHAMBER REPAIR SOLUTIONS

## Replacement Chamber Kits

- Perfect fit molded chambers
- Everything you need for the job in one box
- Kits for 500+ makes and models
- New kits added every year
- Excellent technical support available

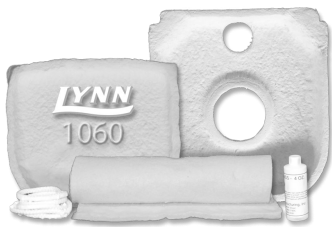
Our **Ready Reference List** contains kit recommendations for over 500 boilers & furnaces. An abbreviated version is included on the back page of this catalog. The full list can be found at [www.LynnMfg.com](http://www.LynnMfg.com)

Don't see what your looking for? Please call for technical support. 781-593-2500



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### Wet Base Boilers



#### Kit Contains (if required)

- Molded ceramic fiber front & rear insulation
- Dry ceramic fiber floor blanket
- Waterglass
- Hardware
- Rope or Copeseal
- Complete instructions

### Warm Air Furnaces



#### Kit Contains (if required)

- Molded ceramic fiber combustion chamber
- Hardware
- Gaskets
- Complete instructions

### Dry Base Boilers



#### Kit Contains (if required)

- Molded ceramic fiber combustion chamber
- Furnace cement
- Hardware
- Complete instructions

## Universal Combustion Chambers

- Universal design, fits many makes and models
- Many sizes available
- Time Savers have separate base and can be cut in half vertically for installation
- Complete fit information available in our ready reference sheet

### Quickies



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### Time Savers



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## Custom Builds and Repairs

- Materials to build a custom chamber or make a temporary repair

### Boards



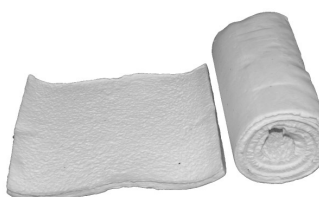
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### Dry Blankets



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### Wet Blankets



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### Cements



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# UNIVERSAL COMBUSTION CHAMBERS

## Quickies

Designed for wet base boilers. Vacuum cast chamber made of pure 2300F ceramic fiber. Absorbs sound for quiet combustion. One piece Installs quickly which saves time and money. Comes with soft Kaowool strips and complete instructions.



Name	Dimensions	Firing Rate GPH	Item #
Quickie 100	11.5" W x 11" L x 10.75" H	0.75—1.25	1001
Quickie 200	12.25" W x 14.25" L x 12" H	1.35—1.75	1002
Quickie 300	12.25" W x 18.25" L x 12" H	1.75—2.25	1003

## Time Savers

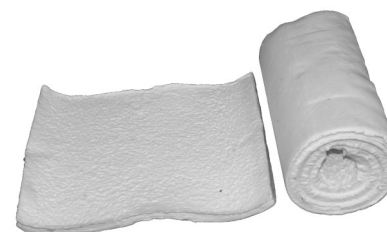
Designed for dry base boilers and furnaces. Vacuum cast chamber made of 2300F ceramic fiber. Absorbs sound. Has a separate base and can be cut in half vertically for installation. Comes with stainless bands and complete instructions.



Name	Dimensions	Firing Rate GPH	Item #
Time Saver 7	7.5" ID x 8.75" OD x 13.25" H	0.50—0.60	1007
Time Saver 9	9" ID x 10.75" OD x 14.5" H	0.65—0.85	1009
Time Saver 11	11" ID x 12.75" OD x 15.75" H	1.00—1.25	1011
Time Saver 13	13" ID x 14.75" OD x 15" H	1.35—1.75	1013

## Wet Kaowool Blankets

Soft and moist ceramic fiber blanket that can be formed to the shape of an existing chamber as a liner. Hardens when fired. Manufactured with a process that prevents bacteria growth while in the bag.



Name	Thickness	Dimensions	Temp	Item #
Kit A	1/2"	14" x 48" (1 ea)	2300 F	1032
Kit B	1/2"	14" x 48" (1 ea) 14" x 16" (1 ea)	2300 F	1033
Kit C	1/2"	16" x 48" (1 ea) 16" x 16" (1 ea)	2300 F	1034
24" Wet Blanket	1/2"	36" x 24" (1 ea)	2300 F	1035
18" Wet Blanket	1/2"	36" x 18" (1 ea)	2300 F	1036

## KAOWOOL BOARDS

### Kaowool Board - HVAC

Rigid ceramic fiber 2300F board with a density of 16PCF. Applications include combustion chamber front plate, target wall and floor insulation. Easily cut with a knife or hacksaw and can be drilled.



Thickness	Dimensions	Boards/Ctn.	Temp.	Item #
1/4"	36" x 24"	6	2300 F	1028
1/2"	36" x 18"	4	2300 F	1025
	36" x 24"	4	2300 F	1026
3/4"	15" x 24"	2	2300 F	1022
	20" x 20"	2	2300 F	1023
	36" x 18"	2	2300 F	1024
1"	20" x 20"	2	2300 F	1019
	36" x 18"	2	2300 F	1020
	36" x 24"	2	2300 F	1021
1 1/2"	36" x 24"	1	2300 F	1062
2"	36" x 24"	1	2300 F	1063

### Kaowool PM and M Board - Commercial and Industrial

2300F high density (20PCF) ceramic fiber board. Tight tolerance and machineable.



Thickness	Dimensions	Boards/Ctn.	Temp.	Item #
1/4"	36" x 24"	24	2300 F	BPMK23
1/2"	36" x 24"	12	2300 F	BMML23
	36" x 48"	12	2300 F	BMML34
1"	36" x 24"	6	2300 F	BMM123
	36" x 48"	6	2300 F	BMM134
1 1/2"	36" x 24"	4	2300 F	BMM923
2"	36" x 24"	3	2300 F	BMM223

# STRIPS, DRY BLANKETS & BULK FIBER

**Superwool Plus Blanket** is an alternative to Kaowool and ceramic fiber for high temperature applications. Superwool products do not carry a health and safety warning label for being potentially carcinogenic. Also, unlike ceramic fiber, Superwool does not contain large nuisance dust particles, making the material soft to the touch, stronger and less irritating to the skin.

## HVAC Size Strips

Soft, Superwool Plus strips commonly used as gasket material. Packaged in master cartons. Bagged and labeled for individual re-sale. Custom sizes available and quoted on request.



Material	Thickness	Dimensions	Temp	Item #
Superwool Plus Blanket	1/4"	1" x 240" (6 strips/ctn)	2200 F	9505
Superwool Plus Blanket	1/2"	1" x 300" (6 strips/ctn)	2200 F	9506
Superwool Plus Blanket	1"	2" x 150" (6 strips/ctn)	2200 F	9500
Superwool Plus Blanket	1"	3" x 150" (4 strips/ctn)	2200 F	9504

## HVAC Size Blankets

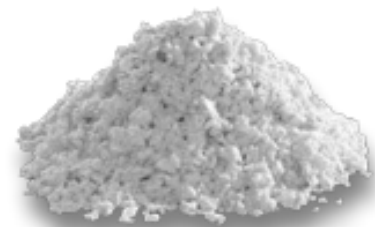
Soft high temperature ceramic fiber blankets available in many smaller sizes for your convenience.



Material	Thickness	Dimensions	Temp	Size	Item #
Kaowool Blanket	1/4"	24" x 60"	2300 F	Short	9452
Kaowool Blanket	1/2"	16" x 48"	2300 F	Short	9451
Kaowool Blanket	1/2"	24" x 100"	2300 F	Mid-Size	9454
Cerablanket	3/4"	14" x 56"	2300 F	Short	9450
Cerablanket	1"	18" x 48"	2300 F	Short	9449
Cerablanket	1"	24" x 100"	2300 F	Mid-Size	9453

## Bulk Fibers

Bulk products are a vermiculite substitute with excellent insulating properties. They are engineered to serve a wide range of customer needs including thermal insulation for oven, furnace and kiln walls. They can also be used as backfill for combustion chamber applications.



Material	Dimensions	Lubricity	Temp	Item #
Superwool Plus	25 lb carton	Lubricated	2200 F	FSWL25
Kaowool Bulk A	25 lb carton	Lubricated	2300 F	FKAL25

# BLANKETS & STRIPS

## Commercial and Industrial Size Blankets

When our HVAC size blankets are not large enough, these “full roll” sizes provide enough material for large commercial jobs and industrial applications. They are available in several different materials and both 24” & 48” widths.



Material	Temp	Thickness	Length	Item #	
				24” Width	48” Width
Kaowool Blanket	2300 F	1/4”	240”	8KAK2	
Kaowool Blanket	2300 F	1/2”	600”	6KAL2	6KAL4
Cerablanket	2400 F	1”	300”	6CB12	6CB14
Cerablanket	2400 F	2”	150”	8CB22	8CB24
Cerachem Blanket	2600 F	1”	300	8CC12	
Superwool Plus	2200 F	1/4”	240”	8SPK2	8SPK4
Superwool Plus	2200 F	1/2”	600”	8SPL2	8SPL4
Superwool Plus	2200 F	1”	300”	8SP12	8SP14
Superwool Plus	2200 F	1 1/2”	180”	8SPV2	8SPV4
Superwool Plus	2200 F	2”	150”	8SP22	8SP24

## Commercial & Industrial Size Strips

Material	Thickness	Dimensions	Temp	Item #
Superwool Plus Blanket	1”	2” x 300” (12 strips/ctn)	2200 F	8ST12
Superwool Plus Blanket	1”	3” x 300” (8 strips/ctn)	2200 F	8ST13

## Superwool Plus Foil Faced Wrap Insulation

Superwool Plus Blanket with foil facing. Ideal for fire protection, furnace linings and flue temperature control. Custom sizes are available. Please call for information.



Material	Thickness	Dimensions	Temp	Item #
Superwool Plus Blanket & 3 mil Foil	1/2”	24” x 300”	2200 F	C-3-L-25-24
Superwool Plus Blanket & 3 mil Foil	1/2”	48” x 300”	2200 F	C-3-L-25-48
Superwool Plus Blanket & 3 mil Foil	1/4”	24” x 300”	2200 F	C-3-K-25-24
Superwool Plus Blanket & 3 mil Foil	1/4”	48” x 300”	2200 F	C-3-K-25-48

# ROPES & TAPE

## 1000 F Braided Rope

Excellent gasket material. Can be used between boiler sections, boiler doors and packing around burner tubes and heads. Please call for additional sizes and densities.



Size	Dimensions	Temp	Item #
1/4"	1/4" OD x 25'	1000 F	9404
3/8"	3/8" OD x 25'	1000 F	9400
1/2"	1/2" OD x 25'	1000 F	9401
3/4"	3/4" OD x 25'	1000 F	9405
1"	1" OD x 25'	1000 F	9406
1 1/4"	1 1/4" OD (Sold by Lineal Ft.)	1000 F	9413
1 1/2"	1 1/2" OD (Sold by Lineal Ft.)	1000 F	9414
2"	2" OD (Sold by Lineal Ft.)	1000 F	9415

## 1000 F Self-Adhesive Braided High Density Rope

Peel & Stick adhesive strip for easy installation.

Size	Dimensions	Temp	Item #
3/16"	3/16" OD x 25'	1000 F	9407
3/8"	3/8" OD x 25'	1000 F	9408
1/2"	1/2" OD x 25'	1000 F	9409

## 2000 F Twisted Rope—Commercial

Size	Dimensions	Temp	Item #
3/8"	3/8" OD x 25'	2000 F	9402
1/2"	1/2" OD x 25'	2000 F	9403

## 1000 F Tapes/Flat Rope

Soft woven fiberglass tape commonly used for gasketing. Additional sizes available.

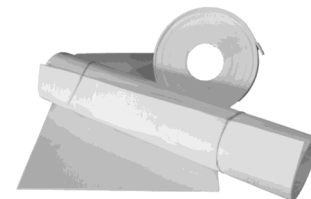


Thickness	Dimensions	Temp	Item #
1/8"	25' x 1" (Bag)	1000 F	9460
1/8"	100' x 1" (Spool)	1000 F	9461

# PAPERS & GASKETS

## Superwool Plus Paper

High temperature paper that is commonly used for gaskets or thermal barriers. Premium 2000 F material is available in sheet, roll or strip form.

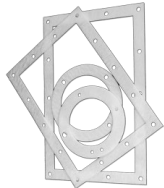


Thickness	Dimensions	Name	Temp	Item #
1/8"	1/8" x 15" x 24" (4 sheets per pkg.)	Small Sheets	2000 F	9600
1/8"	1/8" x 24" x 100"	Small Rolls	2000 F	9601
1/8"	1/8" x 1" x 200"	Strips	2000 F	9602

## Ceramic Fiber Paper - Large Rolls

Thickness	Dimensions	Temp	Item #
1/16"	1/16" x 24" x 100'	2300 F	PY5F2A
	1/16" x 24" x 200'	2300 F	PRBF2B
1/8"	1/8" x 24" x 50'	2300 F	PY5J2A
	1/8" x 24" x 100'	2300 F	PRBJ2B
1/4"	1/4" x 24" x 50'	2300 F	PY3K2B



## Miller-Nordyne Gaskets

Name	Models	Description	Item #
Gasket Kit	CMF, MOC, MGC	Item # 9511, 9512, 9513, 9514 (1 ea.)	9510
 Burner Gasket (#3001-000)	CMF, MOC, MGC	6.50" OD x 4.375" ID (20 pcs)	9511
Pouch Gasket (#3001181-000)	CMF, MOC, MGC	10" x 13.50" (20 pcs)	9512
Burner Plate Gasket (#301205-000)	CMF, MOC, MGC	10.25" x 16" (20 pcs)	9513
Flue Gasket	CMF, MOC, MGC	7.0625" OD x 5.125" ID	9514
Gasket Kit	M1, CMF2	Chamber Gasket (2 ea.) Burner Gasket (1 ea.)	9527



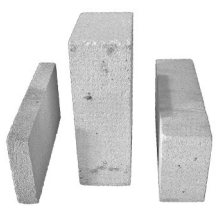
# GASKETS, INSULATING FIRE BRICKS & CEMENTS

## Gaskets

Name	Model	Description	Item #
 Burner Flange Gasket	Universal	Replaces Beckett Part #3616 (20 pcs/bag)	9550
 Duomatic Clean Out Gasket	Duomatic	3" OD x 2" ID (20 pcs/bag)	9515







## Insulating Fire Bricks

Insulating Fire Bricks are manufactured with a unique slurry casting process which creates a network of micro porosity that produces low thermal conductivity and good thermal shock characteristics.



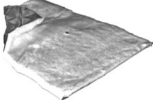









Name	Firing Rate (GPH)	Full Bricks	3" Bricks	Splits
		9" x 4.5" x 2.5" (12 per ctn.)	9" x 4.5" x 3" (10 per ctn.)	9" x 4.5" x 1.25" (20 per ctn.)
K-23 (2300F)	3-5	IFK23A2	IFK23A3	IFK23A1
K-26 (2600F)	6-15	IFK26A2	IFK26A3	
JM-28 (2800F)	16-25	IFJ28A2		
JM-30 (3000F)	25+	IFJ30A2		

## Cements, Adhesives & Mastics

Description	Temp	Size	Item #
 <b>Waterglass</b> - High temperature adhesive used to attach blankets to metal surfaces. 	2500 F	4 oz Bottle	5602
		1 Quart Can	5601
 <b>High Temperature Furnace Cement</b> - All purpose cement for use with firebrick, board and blanket. 	3000 F	11 oz Tube	5606
		1 gal Pail	C-FC-1
		2 gal Pail	C-FC-2
 <b>Fiber Bond Cement</b> - High temperature cement for use with blanket and board materials.	3000 F	1 Pint Can	5604
 <b>Superwool Sealcoat HT</b> - Designed to seal furnace lining cracks and can be used as a hot face coating over fiber insulation and other refractory surfaces to restore and improve lining performance.	2900 F	11 oz Tube	MA2010

## ACCESSORIES

Name	Details	Description	Item #
 Burner Head Protector <i>Beckett</i>	4" ID	Beckett	1030
 Burner Head Protector <i>Riello &amp; Carlin</i>	3.5" ID	Riello & Carlin	1046
 Flame Stop	10" x 12"	Flame shield for soldering or brazing. Protect wood, painted or metal surfaces from the heat and flame of a torch.	9351
 Heating System Evaluation Forms	50 forms/pad	Two-part carbon forms listing all necessary checkpoints for a complete evaluation	6008
 Hole Plugs	100 pcs/bag	5/16" Diameter	6010
 Replacement Top Set	Plastic top & Gaskets	For Clearview Tank Gauges Fits all sizes	8005
 Oil Absorber Snakes	5 pcs/carton	48" x 3" Dia.	8052
 Spill Pack		(11) Oil Absorber Mats 15" x 19" x 1/4" (4) Oil Absorber Snakes 3" Dia. x 48" (3) Plastic Disposal Bags	8053
 Standard Oil Absorber Mats—White	10/carton	19" x 15" x 1/4"	8040
	100/bale	19" x 15" x 1/4"	8045
 Premium Oil Absorber Mats—Blue	10/carton	19" x 15" x 1/4"	8050
	100/carton	19" x 15" x 1/4"	8055

## Terms and Conditions

**Minimum:** None

**Shipping Policy:** Same day shipment on FedEx/UPS orders received before 2:30pm. Truck orders will be shipped within 2-3 business days.

**Shipping Damage & Shortages:** Must be noted on the freight bill at time of delivery. Contact us to inform us of the damage and to arrange returns.

**Returns:** Must be authorized before shipment. A restocking fee of 20-30% will be charged depending on the condition of product. Wet products can not be returned after 1 year.

**Sales Policy:** Lynn Manufacturing, Inc. sells only to wholesalers or original equipment manufacturers.

**Guarantee:** Any product found to be defective in material or workmanship will be replaced free of charge, if unused and within one year of purchase. This shall be Lynn Manufacturing maximum liability.

**Restrictions & Product Use:** The products shown in this catalog are "for professional use only" and not for use by the general public. They are for use in servicing heating equipment by a trained, qualified technician familiar with such systems, equipped with the proper tools and equipment, familiar with all governing codes and ordinances, and licensed by the proper authorities.

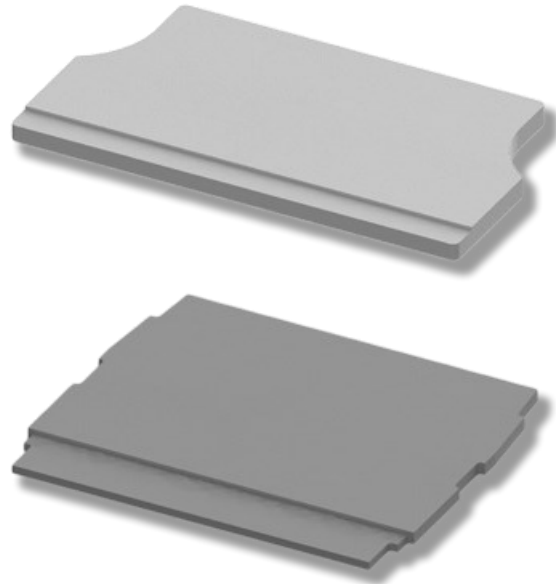
## Wood & Pellet Stove Replacement Parts

Lynn Manufacturing, Inc. produces a wide range of replacement parts for wood and pellet stoves. We stock replacement baffle boards, blankets and gaskets for major woodstove brands including; Hearthstone, Osburn, Drolet, Quadra-Fire, Napoleon and England's Stove Works. A full list of these parts can be found at [www.lynnmfg.com](http://www.lynnmfg.com)

### Gaskets



### Baffle Boards & Blankets

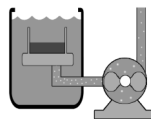


## Fabrication Capabilities

Lynn Manufacturing, Inc. has extensive capabilities to custom fabricate our high temperature insulation materials into the products you need. High volume commercial and industrial users are invited to send us your requirements, specifications and drawings so we can provide you with a prompt competitive quote.



**Waterjetting**



**Vacuum Forming**



**Casting**



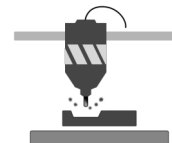
**Slitting**



**Die Cutting**



**Laminating**



**CNC Machining**

# READY REFERENCE LIST

Lynn Manufacturing, Inc.  
15 Marion Street  
Lynn, MA 01905  
TEL: 781-593-2300  
sales@lynnmf.com

MANUFACTURER & MODEL #	LYNN ITEM #	MANUFACTURER & MODEL #	LYNN ITEM #	MANUFACTURER & MODEL #	LYNN ITEM #	MANUFACTURER & MODEL #	LYNN ITEM #
<b>AMERICAN STANDARD</b>		<b>BAHAMA SWING-OUT</b>		<b>LAARS - NEWPORT</b>		<b>OS-101-1</b>	1106
VPT).....1064		BDS All Sizes.....1132		NP-85, 100 & 110	1174	OS-106	1102
V-3.....1065		<b>TOBAGO &amp; KINGSTON</b>		<b>MILLER/NORDYNE</b>		OS-114, 120-1, 122	1106
<b>BARD OIL FURNACE</b>		TWK & KSZ All Sizes 1155		<b>MOBILE HOME</b>		OS-123-1	1103
D36C, D48C, D60C, F81		<b>DUNKIRK RADIATOR</b>		CMF.....1029		OS-132	1106
F86CF, F86H, F97		<b>EMPIRE WATER</b>		CMF2.....1145		OS-140-1	1103
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FH110, FLF085, FLF110		3E1.00 (C), 4E.90 (C)		Part #901818.....1029		OS-161-1, OS-165	1106
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<b>BRYANT - PREFERRED SERIES</b>		5E2.00 (C)	1132	With M1S, M1B & M5S		<b>UCG SERIES</b>	
<b>BW4 &amp; BW5</b>		<b>EMPIRE II WATER</b>		Part #903423.....1141		UCG-100	1106
Without Swing-out Door-1105		3EW.65, 3EW.75		<b>NEW YORKER BOILER</b>		UCG-100-1	1103
With Swing-out Door.....1132		3EW1.00, 4EW.90		MICROTEK 3 & 3DV.....1167		UCG-125, UCG-125-1	1106
<b>BURNHAM</b>		4EW1.25, 4EW1.50		<b>NY SERIES</b>		UCG-140, UCG-150-1	1106
<b>LE &amp; LEDV - All Models - 1167</b>		5EW1.20, 5EW1.75		NY-112-1	1102	UCG-154-1, UCG-164-1	1106
<b>V-1 SERIES</b>	1064	5EW2.00	1096	NY-124-1, NY-151-1	1106	UCG-170, UCG-189-1	1106
V-13, V-14, V-15, V-16		<b>EMPIRE STEAM II</b>		NY-168-1, NY-194-1	1106	WH-132, 142, 154,	
V-17, V-18, V1-72, V1-96		ESC0365, ESC3100		NY-224-1	1106	WH-165 & 176	
<b>V-3 SERIES</b>	1065	ESC4100, ESC4125		<b>AP SERIES</b>		<b>CLASSIC SERIES</b>	
V-33, V-34, V-35 & V-36		ESC4150, ESC5175		AP-490, AP-510	1103	CLW-3, 4, 5 & 6	1134
<b>V-7 SERIES</b>		ESC5200, ESC6225		AP-580	1102	CL-35, 45, 55, 65&75-1134	
V-72, V-73, V-713, V-74		ESC7275		AP-590	1103	CL3-091, 105&140	1155
V-714, V-75, V-76, V-77		<b>EV SERIES</b>		AP-660	1102	CL4-126, 175&210	1155
V-78		DFO-3.....1075		AP-670, AP-690	1103	CL5-168, 245&280	1155
Without Swing-Out Door 1066		DFO-3T, 4, & 4T.....1073		AP-780	1106	*Without swing-out door--1134	
With Swing-Out Door.....1074		DFO-5 & 5T.....1078		AP-790	1103	*With swing door and observation	
<b>V-8/V8H SERIES</b>		DFO-6T, 7, 8T & 9.....1076		AP-840, 890, 1160	1106	Hole on right side.....1155	
V-8(H)2, V-8(H)3, V-8(H)4 - 1129		<b>ELECTRIC FURNACE-MAN</b>		APD-96	1103	*With swing-out burner & obser-	
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This is an abbreviated version of our Ready Reference List. For a complete list visit [www.lynnmf.com](http://www.lynnmf.com), or call us at 781-593-2300 for assistance.

NOTE: THIS LIST IS INTENDED TO BE USED ONLY AS A PRELIMINARY GUIDE TO COMBUSTION CHAMBER SELECTION. SINCE CONDITIONS CAN VARY FOR DIFFERENT INSTALLATIONS, WE ALWAYS RECOMMEND THAT ACTUAL DIMENSIONS AND FIRING RATES BE COMPARED BEFORE INSTALLATION. THESE PRODUCTS SHOULD ONLY BE USED BY QUALIFIED, TRAINED PERSONNEL, AND ONLY AFTER ALL LABELS AND INSTRUCTIONS HAVE BEEN CAREFULLY READ AND UNDERSTOOD. WE WILL NOT ACCEPT RESPONSIBILITY FOR IMPROPER INSTALLATION AND/OR APPLICATION.

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