

## Welding/Brazing Tips



Tip

Type 17 welding and brazing tips come complete with elbow, mixer and nut. For use with Oxygen and the following fuel gases; Acetylene, Propane, ZAPP Gas<sup>®</sup> [Propylene] and Natural Gas. **Tvpe17-2** 



Part#	UPC#	Acetylene Consumption SCFH	Acetylene Pressure PSIG	Oxygen Pressure PSIG	Welding Metal Thickness	Brazing Copper Tubing
Type17-000	30250	1-2	5	5	1/32"	1/8"
Type17-00	30251	2-3	5	5	<sup>3</sup> /64''	1 <sub>/4</sub> "
Type17-0	30252	2-4	5	5	5/64"	1/2"
Type17-1	30253	3-6	5	5	<sup>3</sup> /32"	3/4"
Type17-2	30254	5-10	5	5	1/8"	1"
Type17-3	30255	8-18	6	7	<sup>3</sup> /16	1½"
Type17-4	30256	10-25	7	10	1/4"	2"
Type17-5	30257	15-35	8	12	<sup>1</sup> / <sub>4</sub> " to <sup>1</sup> / <sub>2</sub> "	3"
	Type17-000   Type17-00   Type17-0   Type17-1   Type17-2   Type17-3   Type17-4	Type17-000   30250     Type17-00   30251     Type17-0   30252     Type17-1   30253     Type17-2   30254     Type17-3   30255     Type17-4   30256	Part#UPC#Consumption SCFHType17-000302501-2Type17-00302512-3Type17-00302522-4Type17-10302533-6Type17-10302533-6Type17-10302545-10Type17-20302558-18Type17-403025610-25	Part#   UPC#   Consumption SCFH   Pressure PSIG     Type17-000   30250   1-2   5     Type17-00   30251   2-3   5     Type17-00   30252   2-4   5     Type17-1   30253   3-6   5     Type17-2   30254   5-10   5     Type17-3   30255   8-18   6     Type17-4   30256   10-25   7	Part#   UPC#   Consumption SCFH   Pressure PSIG   Pressure PSIG     Type17-000   30250   1-2   5   5     Type17-00   30251   2-3   5   5     Type17-00   30252   2-4   5   5     Type17-1   30253   3-6   5   5     Type17-2   30254   5-10   5   5     Type17-3   30255   8-18   6   7     Type17-4   30256   10-25   7   10	Part#   UPC#   Consumption SCFH   Pressure PSIG   Pressure PSIG   Metal Thickness     Type17-000   30250   1-2   5   5   1/32"     Type17-00   30251   2-3   5   5   3/64"     Type17-0   30252   2-4   5   5   5/64"     Type17-1   30253   3-6   5   5   3/32"     Type17-2   30254   5-10   5   5   1/8"     Type17-3   30255   8-18   6   7   3/16"     Type17-4   30256   10-25   7   10   1/4"

Welding & Brazing Tips have a double O-Ring seal, so tighten the tip nut firmly finger tight. DO NOT USE A WRENCH AND OVER-TIGHTEN



Small 0-Ring X26R Large

0-Ring



Part# TXRK KIT includes (5) X25R & (5) X26R

NOTE: When acetylene weld/braze tips are used with other fuel gases, use one size larger tip and maximum pressures to obtain proper heat. The chart indicates approximate torch oxygen consumption with a neutral flame ratio for various gases: Pressures are approximate for hose length up to 25 ft.; increase for longer lengths about 3 psig per 25 ft. - increase working pressure 2-3 psig for check valves and flashback arrestors. Acetylene delivery pressure should not exceed 15 psig under flow conditions.

	)	1.1 Oxygen to 1 Acetylene 3.5 Oxygen to 1 ZAPP Gas <sup>®</sup> 4 Oxygen to 1 Propane / Natural gas
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**Cutting Tips have a metal** to metal seating, so be sure to tighten

A CAR	the tip nut wrench tight.						OXYFUELTORCIT	CUTS UP TO 1/2" Quality Tools That Go To Work With Yo	
56	Part#	UPC#	Cutting SCFH	Oxygen PSIG	Acetylene PSIG	Cutting Tip Guide	Use With Cutting Attachment	5-101 Service	
Cutting Tips	5-101-00D	34505	30-35	20-25	5	1/4"		Series	
	5-101-0D	34506	40-60	20-30	5	1 <sub>/2</sub> "	(1550		source
	5-101-1D	34507	80-85	30-35	5	<sup>3</sup> / <sub>4</sub> " to 1"	CA550	A	
	5-101-2D	34508	140-180	35-40	7	1" to 2"			
	CT100-00D	38010	30-35	20-25	5	1/4″			
	CT100-0D	38011	40-60	20-25	5	1/ <sub>2</sub> ″	CA100		
	CT100-1D	38012	80-85	30-35	5	<sup>3</sup> / <sub>4</sub> " to 1"	CATOU		
	CT100-2D	38013	140-180	35-40	7	1" to 2"			
							СТ10		

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CLAME TESTER

5-101-0D

SIZE: 0

OXYACETYLENE



Uniweld Products, Inc. Fort Lauderdale, FL 33312 U.S.A. Customer Service: 800.323.2111 info@uniweld.com • www.uniweld.com