

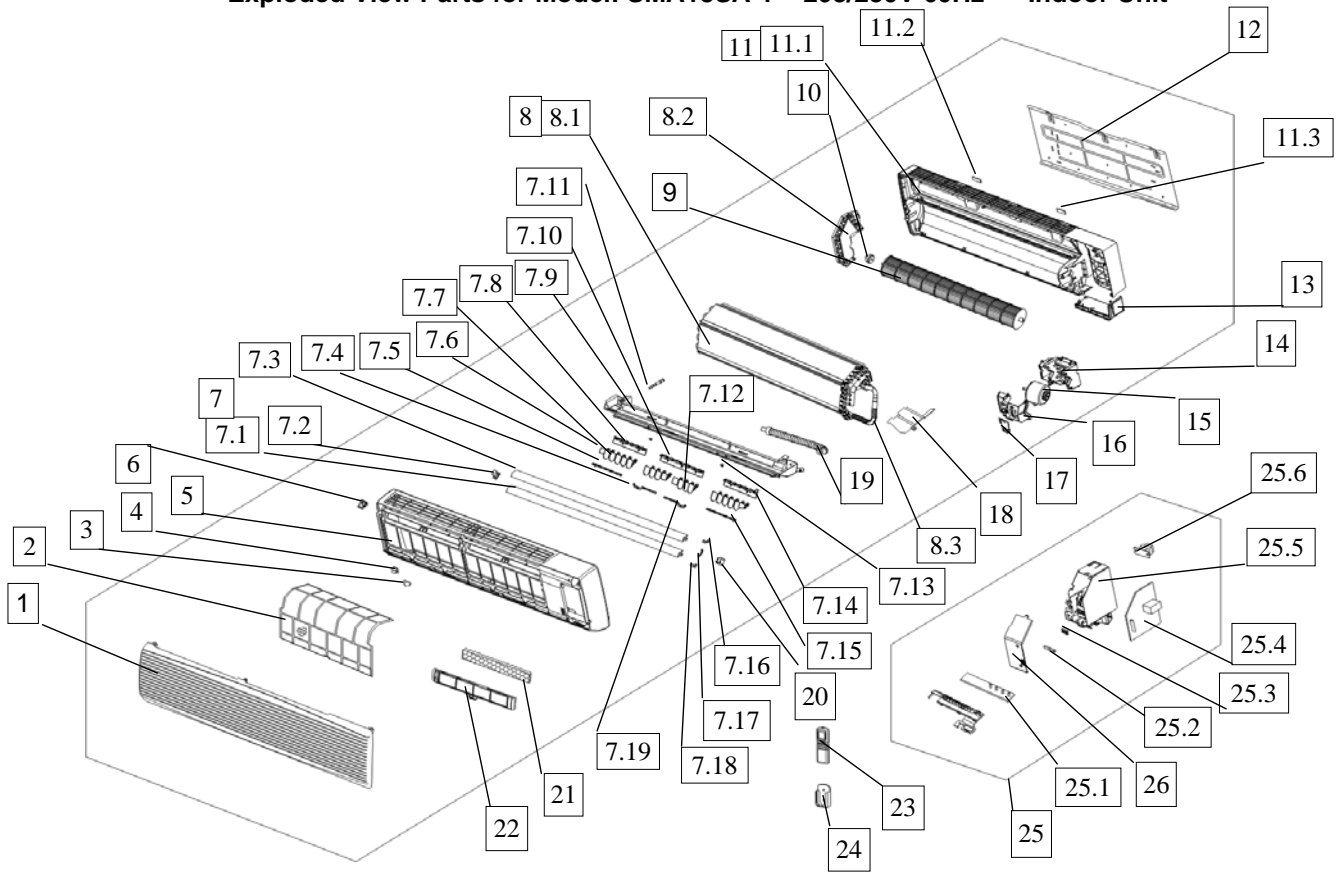
HEAT CONTROLLER, INC.

REPLACEMENT
PARTS

SMA18SA-1

**Mini-Split Air Conditioner
Cooling Only**

Exploded View Parts for Model: SMA18SA-1 208/230V 60Hz Indoor Unit



SMA18SA-1 Indoor Unit

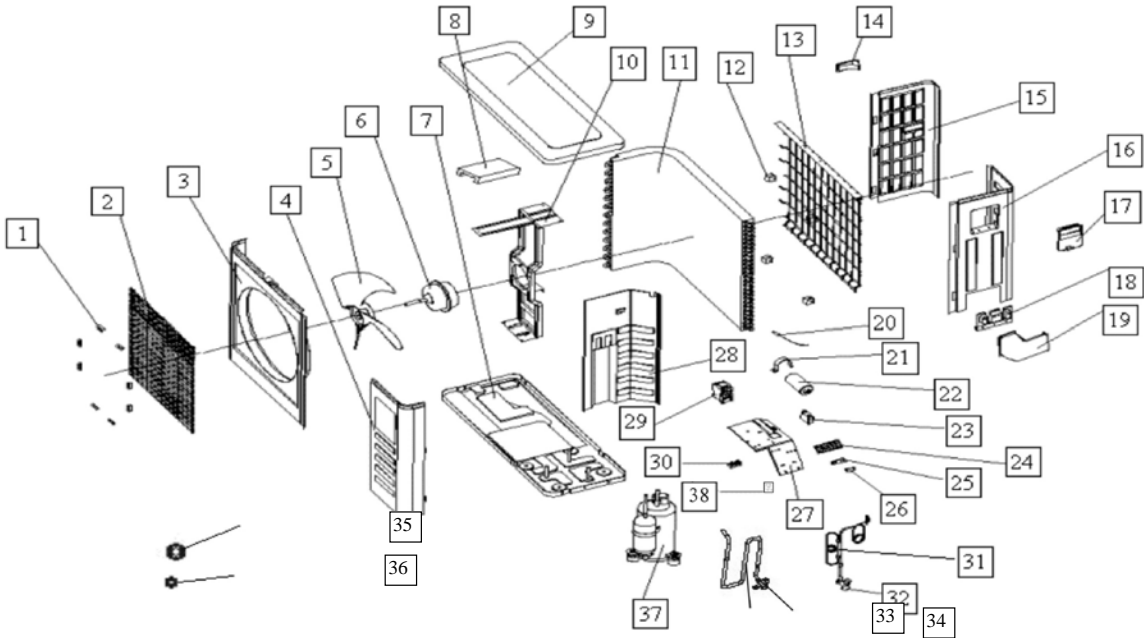
No	Name	Quantity	Part Number
1	Front panel	1	10336111001
2	Air filter	2	10336111002
3	Screw cap	3	10336111003
4	Down clap for panel frame	4	10336111004
5	Panel frame	1	10336111005
6	Up clap for panel frame	2	10336111006
7	Air out frame assy	1	10336111007
7.1	Horizontal louver, down	1	10336111008
7.2	Left bush for horizontal louver	1	10336111009
7.3	Horizontal louver, up	1	10336111010
7.4	Louver connecter, middle-left	1	10336111011
7.5	Louver connecter, left	1	10336111012
7.6	Vertical louver, small size	2	10336111013
7.7	Vertical louver, large size	12	10336111014
7.8	Louver holder, left	1	10336111015
7.9	Air out frame	1	10336111016
7.10	Louver holder, middle	1	10336111017
7.11	Stopple	1	10336111018
7.12	Vertical louver, middle size	2	10336111019
7.13	Bush	4	10336111020
7.14	Louver holder, right	1	10336111021
7.15	Louver connecter, right	1	10336111022
7.16	Swing bar for up horizontal louver	1	10336111023
7.17	Connector for horizontal louver	1	10336111024
7.18	Swing bar for down horizontal louver	1	10336111025
7.19	Louver connecter, middle-right	1	10336111026
8	Evaporator assy	1	10336111062
8.1	Evaporator I	1	10336111063
	Evaporator II	1	10336111064
	Evaporator III	1	10336111065
	Evaporator IV	1	10336111066
	Right holder for evaporator	1	10336111032
8.2	Left holder for evaporator	1	10336111033
8.3	Input pipe for evaporator	1	10336111067
	Output pipe for evaporator	1	10336111068
9	Cross flow fan, assy	1	10336111036
10	Bearing holder	1	10336111037
11	Chassis assy	1	10336111038
11.1	Chassis	1	10336111039
11.2	Left rear cover for chassis	1	10336111040
11.3	Right rear cover for chassis	1	10336111041

SMA18SA-1 Indoor Unit

No	Name	Quantity	Part Number
12	Installation plate	1	10336111042
13	Corner board for chassis	1	10336111043
14	Base for motor	1	10336111044
15	Fan motor	1	10336111069
16	Cover for motor	1	10336111046
17	Small cover for motor	1	10336111047
18	Waterproof board	1	10330112015
19	Drain hose	1	31607111010
20	Louver motor	1	10336111050
21	Air cleaner	1	10336111051
22	Air cleaner holder	1	10336111052
23	Remote controller (FAHRENHEIT)	1	10312121268
24	Holder for remote controller	1	10109121208
25	E-parts assy	1	10336111070
25.1	Display board	1	10336111054
25.2	Wire joint, 4p	1	10609111006
25.3	Wire clamp	1	10336111056
25.4	Main control board	1	10336111071
25.5	E-Parts box	1	10336111058
25.6	Transformer	1	10336111072
25.7	Indoor temp sensor	1	15021111014
25.8	Evaporator temp sensor	1	10109121242
26	E-part box cover	1	10336111059
27	Bottom cover for e-box	1	10336111060
28	Clamp for temp sensor	1	10109121231
29	Protector for temp sensor	1	10112121224
30	Copper nut, GLM-C03	1	10336111073
31	Copper nut, GLM-A01	1	10336111074

Part Name	Quantity	Part Number
Remote Controller (CELSIUS)	1	10109111203

Exploded View Parts for Model: SMA18SA-1 208/230V 60Hz Outdoor Unit



SMA18SA-1 Outdoor Unit

No.	Part Name	Quantity	Part Number
1	Clamp for front net	8	10112121801
2	Front net	1	10118121801
3	Front clapboard	1	53618121801
4	Front right clapboard	1	10118121803
5	Propeller fan	1	10118121804
6	Fan motor	1	10118123801
7	Chassis	1	10122113803
8	Foam over holder for motor	1	10118121807
9	Cover	1	10118121827
10	Holder for fan motor	1	10118121809
11	Condenser	1	12818111802
13	Rear Net	1	10924121809
14	Small handle	1	10830121811
15	Left clapboard	1	10924121808
16	Rear right clapboard	1	10309121010
17	Big handle	1	10309121003
18	Installation plate for valves	1	10118113805
19	Water collector	1	10118121832
21	Capacitor clamp	1	10112121814
22	Compressor capacitor	1	50418121802
23	Fan motor capacitor	1	10109121819
24	Wire joint	1	10309121011
25	Washer for wire joint	1	10112121817
26	Clamp for wiring	1	10118121823
27	E-parts installation box	1	13821111803
28	Separating board	1	10124111808
29	Contacto	1	10121121806
30	Wire joint for multiplexer	1	10121121809
31	High Pressure Valve Ass'y	1	10336111816
32	Liquid pipe valve	1	50118121802
33	Low pressure Valve Ass'y	1	10321111813
34	Gas pipe valve	1	50118121803
35	Copper nut, TLM-A01	1	10909121012
36	Copper nut, TLM-C03	1	10912121019
37	Compressor	1	10336111818
38	Outdoor main control board	1	15021111803

**Design, material, performance data and components
subject to change without notice.**

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