

# RING OF FIRE



## PHOS COPPER ALLOYS

MODEL SHOWN:  
RF15750

### DESCRIPTION

Ring of Fire™ is the perfect alternative for any brazing project. It's easy to use, gives you a consistent braze every time and meets the same high standards you expect from Harris.

### TYPICAL APPLICATIONS:

When you're working in the field, you need supplies and tools you can rely on and that make your job easier. Ring of Fire™ is a great alternative to rod for any brazing project. It's easy to use and gives you a consistent braze every time. With the same formulation, testing and standards as the Harris' signature Stay-Silv® 15 (15% silver alloy), you can now purchase it in ring form.

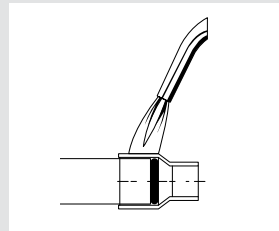
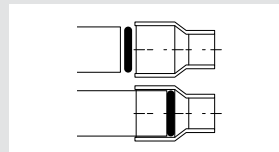
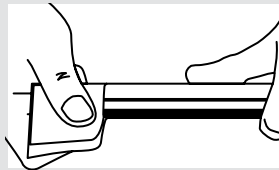
\*Free display with purchase of all sizes



PART NO.	DESCRIPTION	SIZE
RF15250	SS15 - 1/4 JOINT RING X 25 PKG	1/4"
RF15375	SS15 - 3/8 JOINT RING X 25 PKG	3/8
RF15500	SS15 - 1/2 JOINT RING X 25 PKG	1/2
RF15625	SS15 - 5/8 JOINT RING X 25 PKG	5/8
RF15750	SS15 - 3/4 JOINT RING X 25 PKG	3/4
RF15875	SS15 - 7/8 JOINT RING X 25 PKG	7/8
RF151125	SS15 - 1 1/8 JOINT RING X 10 PKG	1 1/8
RF15VAR	SS15 - TUBING JOINT RING VARIETY PACK	VARIETY

## RING OF FIRE™

### 3 STEPS FOR A TIGHT, LEAK-PROOF JOINT USING STAY-SILV 15% BRAZING RINGS



- 1** Clean the tube, pipe and fittings to be brazed.
- 2** Place the Ring of Fire inside the coupling and insert the tube. Be sure the ring is at the bottom and touches the end of the tube.
- 3** Heat the tube and coupling, applying heat to all the parts. Heat will transfer throughout the part and draw the alloy through the capillary space. The molten braze will appear around the top of the coupling for easy visual verification of the completed braze.



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