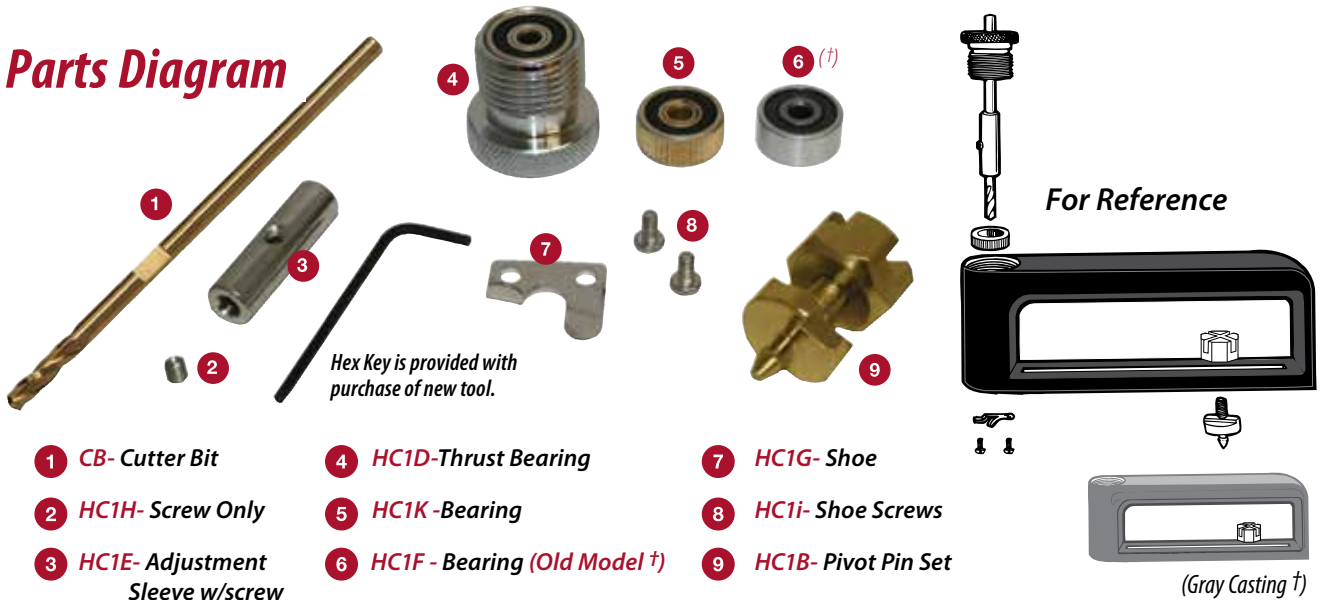




Parts Diagram



Catalog Number	Description	Steel Type	Hole Diameter in. (mm)	Net Wt. oz. (g)
HC1	Hole Cutter	—	2-12 (51-305)	16 (454)
HC2	Hole Cutter	—	2-20 (51-508)	22 (624)
HCAD	Angle Drive Accessory	—	—	20 (567)
CB*	Mill Type Cutter Bit (Single)	HSS (High Speed)	—	—
CBB*	Mill Type Cutter Bit (6 pack)	HSS (High Speed)	—	—
CB100*	Mill Type Cutter Bit (100 tub)	HSS (High Speed)	—	—
CAPACITIES	Material	Aluminum	Galvanized Steel 20 Gauge	Mild Steel 20 Gauge
HC1 / HC2	inches (mm)	.054 (1.37)	.040 (1.02)	.036 (0.91)

† The only replacement part that is not interchangeable for all hole cutters is the bottom bearing. Early casting (GRAY) will take HC1F, NEW casting (BLACK) will take HC1K.
High Speed Steel * -Recommended RPM 1350

HCAD

Angle Drive Accessory

May be used to help cut take-off holes in ductwork suspended below floor joists or for take-offs from the side of large trunk lines where reaching up and cutting at 90° is desirable.

Fits 1/2 and 3/8 in. (12.7 and 9.5 mm) electric drills. Comes with own chuck.

