# FUJITSU



# FF\*\*\*LT97 Series

97% A.F.U.E.† Input Rates from 60 to 115 kBTU [11.72 to 33.71 kW]

### Manufactured for

**Fujitsu General America, Inc.** Fairfield, NJ



# FUJITSU MODULATING UPFLOW GAS FURNACES

## **Features**

- 97% residential gas furnace CSA certified
- Upflow
- Modulating operation to save energy and maintain optimal comfort level.
- Variable speed blower motor technology provides ultimate humidity control, quieter sound levels, and year round energy savings.
- EcoNet<sup>®</sup> enabled HVAC product
- Diagnostics 7-Segment LED all units
- Ignition System DSI for reliability and longevity
- Water Management System with patented Blocked Drain Sensor
- Heat exchanger is removable for improved serviceability. Aluminized steel primary and stainless steel secondary construction provide maximum corrosion resistance and thermal fatigue reliability.
- Low profile "34 inch" cabinet ideal for space constrained installations.
- Blower Shelf design serviceable in all furnace orientations
- Pre marked hoses insures proper system drainage
- Vent with 2" or 3" PVC
- Replaceable collector box
- Hemmed edges on cabinet and doors
- Quarter turn door fasteners for tool less access
- Integrated control boards feature dip switches for easy system set up
- Self priming condensate trap
- Solid bottom included
- For optimal performance an EcoNet Control Center is recommended; must be paired with an EcoNet enabled heat pump or air conditioner, for a fully communicating HVAC system.
- Modulating Function: when used with an EcoNet Control Center modulating thermostat, modulation rate between 40% and 100% of total capacity.
- Two-stage Function: when used with a two-stage thermostat, furnace operates at 40% on first stage, and stages up to 65%, then 100% for second stage.
- Multistage Function: when used with a single-stage thermostat, furnace functions as a three stage furnace operating at 40%, 65% and 100% of total capacity.

†A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.







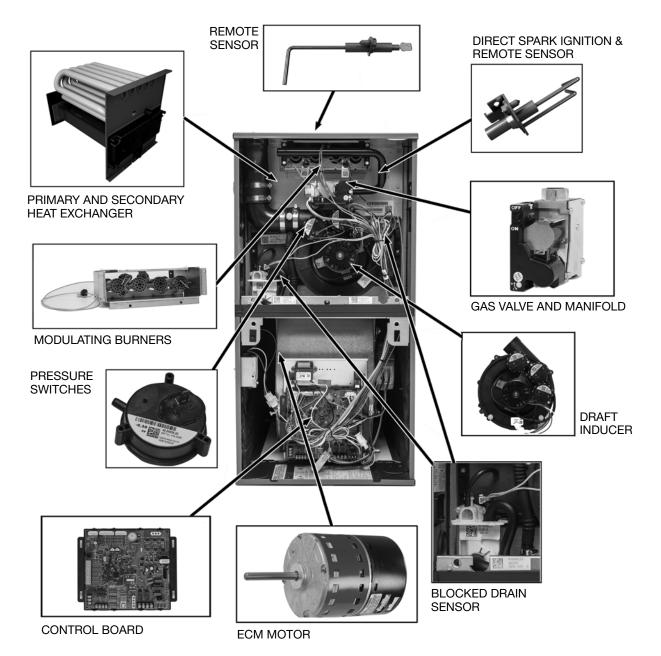






# **TABLE OF CONTENTS**

Standard & Optional Equipment	3
Physical Data & Specifications	4
Model Number Identification	5
Dimensional Data	6
Blower Performance Data – Heating	7
Blower Performance Data – Cooling	7
Accessories	8-9
Limited Warranty	10



# STANDARD EQUIPMENT

Completely assembled and wired; blocked drain sensor, 7 segment LED and marked hoses; heat exchanger; primary: aluminized steel, secondary: 29-4C stainless steel; variable speed 3 phase induced draft motor; pressure switches; digitally controlled modulating gas valve with internal redundancy and manual shut off; blower compartment door safety switch; solid state time on/off blower control; limit controls; 100% safety lock out; cool fan off delay; field selectable heat fan off delay; one hour automatic retry; power and self-test diagnostics; flame sense current diagnostics; electronic air cleaner connections; humidifier connections; humidifier on/off delay; low CFM continuous fan option; transformer; direct drive, variable speed electrically commutated blower motor (ECM). Solid bottom. (Please note: a thermostat is not included as standard equipment.)

# **OPTIONAL EQUIPMENT**

Side and bottom filter racks; return air cabinet for all sizes.

NOTE: Furnace is not listed for use with fuels other than natural or L.P. (propane) gas.

All models can be converted by a qualified distributor or local service dealer to use L.P. (propane) gas without changing burners. Factory approved kits must be used to convert from natural to L.P. (propane) gas and may be ordered as optional accessories from a parts distributor.

For L.P. (propane) operation, refer to Gas Conversion Kit Index Natural to LP Gas. The L.P. Conversion kit contains components unique to Modulating furnaces, the correct kit must be used.

# WARNING This furnace is not approved or recommended for use in mobile homes

# Physical Data and Specifications—Upflow Models U.S. and Canadian Models

MODEL NUMBER	FF60173LM97K	FF70173LM97K	FF85215LM97K	FF100215LM97K	FF115245LM97K
HIGH FIRE INPUT BTU/HR [kW]	56,000 [16.41]	70,000 [20.50]	84,000 [24.61]	98,000 [28.72]	112,000 [32.82]
LOW FIRE INPUT	22,400 [6.56]	28,000 [8.21]	33,600 [9.85]	39,000 [11.49]	44,800 [13.13]
HEATING CAPACITY BTU/HR [kW]	55,000 [16.12]	69,000 [20.22]	83,000 [24.32]	97,000 [28.43]	110,000 [32.24]
BLOWER (D x W) [mm]	11 x 8 [279 x 203]	11 x 8 [279 x 203]	11 x 10 [279 x 254]	11 x 10 [279 x 254]	11 x 11 [279 x 279]
MOTOR H. P. [W]-TYPE	1/2 [373] E. C. M.	1/2 [373] E. C. M.	3/4 [559] E. C. M.	3/4 [559] E. C. M.	3/4 [559] E. C. M.
MIN. CIRCUIT AMPACITY	8.00	9.00	12.00	13.00	12.00
MIN. OVERLOAD PROTECTION DEVICE	15.00	15.00	15.00	15.00	15.00
MAX. OVERLOAD PROTECTION DEVICE	15.00	15.00	20.00	20.00	20.00
MINIMUM EXT. STATIC PRESSURE IN. W.C. [kPa]	.20 [.050]	.23 [.057]	.28 [.070]	.28 [.070]	.28 [.070]
MAXIMUM EXT. STATIC PRESSURE IN. W.C. [kPa]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]	1.0 [0.249]
MAXIMUM HEATING CFM [L/s]	954 [450]	1109 [524]	1294 [611]	1645 [776]	1767 [834]
COOLING CFM @ .50" W.C. [.124 kPa] E.S.P. [L/s]	1050 [496]	1050 [496]	1750 [825]	1750 [825]	1750 [825]
TEMPERATURE RISE- HIGH FIRE °F [°C]	40 - 70 [22 -39]	40 - 70 [22 -39]	40 - 70 [22 -39]	40 - 70 [22 -39]	40 - 70 [22 -39]
TEMPERATURE RISE- LOW FIRE °F [°C]	20 - 50 [11 - 28]	20 - 50 [11 - 28]	20 - 50 [11 - 28]	20 - 50 [11 - 28]	20 - 50 [11 - 28]
APPROX. SHIPPING WEIGHT (LBS) [kg]	128 [58]	132 [60]	147.5 [67]	152 [69]	165 [75]
AFUE ①	97.00%	97.00%	97.00%	97.00%	97.00%

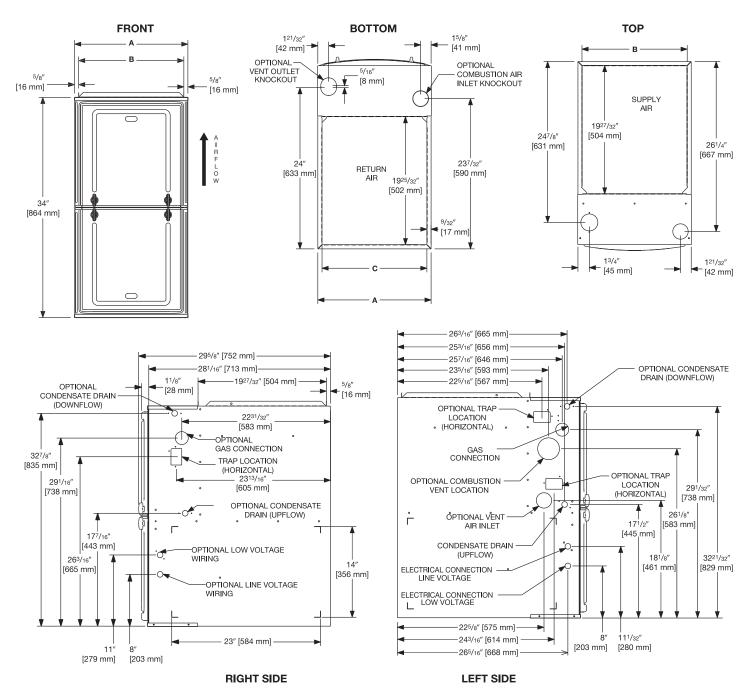
NOTES: All models are 115V, 60HZ, 1 phase Gas connection size for all models is 1/2" [13 mm] N.P.T. ① In accordance with D.O.E. test procedures.

\*S=Standard Models

NOTE: Standard model complies with California low nox requirements.

# **Model Number Identification**

FF	<u>60</u>	<u>17</u>	<u>3</u>	Ē	M	<u>97</u>	<u>K</u>
Product	Capacity	Width	Airflow	Motor	Speed	Efficiency	Orientation
Furnace	60 = 60,000 [17.58 kW] 70 = 70,000 [20.51 kW] 85 = 85,000 [24.91 kW] 100 = 100,000 [29.31 kW] 115 = 115,000 [33.70 kW]	17" 21" 24"	3 = 3 Ton 5 = 5 Ton	L = ECM	M = Modulating	97 = 97%	K = Upflow



#### UNIT DIMENSIONS (CLEARANCE TO COMBUSTIBLES)

MODEL	LEFT		MINIMUM	CLEARANCE	(IN.) [mm]		SHIP	FLANGE DIMENSIONS			
FF***LT97	SIDE	RIGHT SIDE	BACK	TOP	FRONT	VENT	WGTS.	A	В	C	
060	0	0	0	1 [25]	2 [51]	0	128 [58]	171/2 [445]	16 <sup>17</sup> /64 [413]	16 <sup>13/64</sup> [412]	
070	0	0	0	1 [25]	2 [51]	0	132 [60]	171/2 [445]	16 <sup>17</sup> /64 [413]	16 <sup>13/64</sup> [412]	
085	0	0	0	1 [25]	2 [51]	0	147.5 [67]	21 [533]	19 <sup>49/64</sup> [502]	19 <sup>45/64</sup> [500]	
100	0	0	0	1 [25]	2 [51]	0	152 [69]	21 [533]	19 <sup>49</sup> /64 [502]	19 <sup>45</sup> /64 [500]	
115	0	0	0	1 [25]	2 [51]	0	165 [75]	241/2 [662]	23 <sup>17</sup> /64 [591]	23 <sup>13</sup> /64 [589]	

\*A service clearance of at least 24" is recommended in front of all furnaces

Supply and return depicted as upflow configuration.

Flange configuration will vary depending on installation orientation.

Comfort Select – CFM Options (factory setting)								
Model N	Model Number FF60173LM		FF70173LM97K	FF85215LM97K	FF100215LM97K	FF115245LM97K		
	LOW HEAT (40%)	428 [202]	466 [220]	568 [268]	548 [259]	788 [372]		
HEATING CFM [L/s]	MEDIUM HEAT (65%)	562 [265]	635 [300]	754 [356]	742 [350]	1035 [488]		
	HIGH HEAT (100%) 749 [353] 871		871 [411]	1015 [479]	1015 [479]	1396 [659]		
			Efficiency Select	– CFM Options				
	LOW HEAT (40%)	550 [260]	599 [283]	730 [345]	860 [406]	1000 [472]		
HEATING	MEDIUM HEAT (65%)	690 [325]	778 [367]	926 [437]	926 [437]	1271 [600]		
CFM [L/s]	HIGH HEAT (100%)	885 [418]	1029 [485]	1200 [566]	1525 [720]	1650 [779]		
	MAX HEAT (-4°F)	954 [450]	1109 [524]	1294 [611]	1645 [776]	1769 [834]		

\*S = Standard Models NOTES Standard model complies with California low NOx requirements. Refer to Installation Manual for complete heating dip switch options.

	COOLING CFM								
Model Number				FF60173LM97K	FF70173LM97K	FF85215LM97K	FF100215LM97K	FF115245LM97K	
		SW 4 = OFF	SW 5 = OFF	1050 [496]	1050 [496]	1750 [825]	1750 [825]	1750 [825]	
	HIGH COOLING	SW 4 = 0N	SW 5 = OFF	875 [413]	875 [413]	1400 [661]	1400 [661]	1400 [661]	
	CFM [L/s]	SW 4 = OFF	SW 5 = ON	700 [330]	700 [330]	1225 [578]	1225 [578]	1225 [578]	
TARGET COOLING/ HEAT		SW 4 = 0N	SW 5 = ON	525 [248]	525 [248]	1050 [496]	1050 [496]	1050 [496]	
PUMP		SW 4 = OFF	SW 5 = OFF	788 [372]	788 [372]	1313 [619]	1313 [619]	1313 [619]	
	LOW	SW 4 = 0N	SW 5 = OFF	656 [310]	656 [310]	1050 [496]	1050 [496]	1050 [496]	
	CFM [L/s]	SW 4 = OFF	SW 5 = ON	525 [248]	525 [248]	919 [434]	919 [434]	919 [434]	
		SW 4 = 0N	SW 5 = ON	394 [185]	394 [185]	788 [372]	788 [372]	788 [372]	

# VENT TERMINATION KITS: =

**RXGY-E02:** Vertical/Horizontal Concentric Vent Termination Kit 2" Pipe (US Only)

**RXGY-E02A:** Vertical/Horizontal Concentric Vent Termination Kit 2" Pipe (US & Canadian)

**RXGY-E03:** Vertical/Horizontal Concentric Vent Termination Kit 3" Pipe (US Only)

**RXGY-E03A:** Vertical/Horizontal Concentric Vent Termination Kit 3" Pipe (US & Canadian)

RXGY-G02: Direct Vent Furnace Side Wall Vent 2" or 3" (US Only)

RXGY-D05: Combustion Air Drain Kit 2"

RXGY-D06: Combustion Air Drain Kit 3"

**NEUTRALIZER KIT:** RXGY-A01 (Replacement Cartridge 54-22120-01)

EXTERNAL BOTTOM FILTER (UPFLOW/HORIZONTAL) RACK: RXGF-CB

EXTERNAL SIDE (UPFLOW) FILTER RACK: RXGF-CD

EXTERNAL (DOWNFLOW) FILTER RACK: RXGF-CC

# FOR HIGH ALTITUDES:

NOTE: Modulating furnaces require a unique 2% derate at altitudes above 2,000 feet. See Installation Instructions for details.

#### **HIGH ALTITUDE KITS**

 FF60173LM97K
 RXGY-F43

 FF70173LM97K
 RXGY-F44

 FF85215LM97K
 RXGY-F45

 FF100215LM97K
 RXGY-F46

 FF115245LM97K
 RXGY-F47

[ ] Designates Metric Conversions

FILTER RACK FILTER SIZES* INCHES [mm]					
MODEL	RXGF-CD (UPFLOW)				
060	15 <sup>3</sup> /4 x 25 [400 x 635]				
070	15 <sup>3</sup> /4 x 25 [400 x 635]				
085	15 <sup>3</sup> /4 x 25 [400 x 635]				
100	15 <sup>3</sup> /4 x 25 [400 x 635]				
115	15 <sup>3</sup> /4 x 25 [400 x 635]				

\*Filter racks are shipped without filters.

A suitable 1" [25.4 mm] filter may be used

# **INDOOR COIL CASINGS**

MODEL NUMBER
RXBC-D17A1
RXBC-D21A1
RXBC-D21B1
RXBC-D24A1

L.P. CONVERSION KIT: RXGJ-FP37

CONDENSATE PUMP KIT: PROSTOCK & 1PCB151TUL

COMBUSTIBLE FLOOR BASE: RXGC-B17 RXGC-B21 RXGC-B24

#### **ECONET CONTROL RECOMMENDED COMMUNICATING FURNACE CONTROL**

\*ECONET CONTROL ACCESSORIES: Wall Plate = RCPN-AMC08

\*Available through PROSTOCK®.



#### FETST601SYS

The EcoNet Control Center serves as the hub of communication for a home's heating, cooling and water heating systems, and is required to operate an EcoNet-enabled heating and cooling system in a fullycommunicating mode.

#### **CONTRACTOR BENEFITS:**

- Auto/Self Configuration
- Day-at-a-glance scheduling, with programmable fan
  Intuitive wiring connections
- Dual fuel ready
- Automatically optimizes airflow
- System status & mode information
- Complete diagnostic information on display

#### **HOMEOWNER BENEFITS:**

- Large, easy to read icons and characters
- Auto-mode control
- Smart recovery
- Continuous Fan Mode (5 speeds)
- Humidity Control
- Water heater, pool heater integration\* (check model compatibility)

# **GENERAL TERMS OF LIMITED WARRANTY\***

*Fujitsu General America, Inc.* will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

\*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.

Parts	Ten (10) Years
Heat Exchanger	
Limited Lifetime	
Conditional Unit Replacement	
(Registration Required)	Limited Lifetime

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.

"In keeping with its policy of continuous progress and product improvement, the right is reserved to make changes without notice." PRINTED IN U.S.A. 3-18 QG FORM NO. GFJ-541