



PREFABRICATED SHEET METAL  
DUCTS & FITTINGS

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Call us toll-free at:

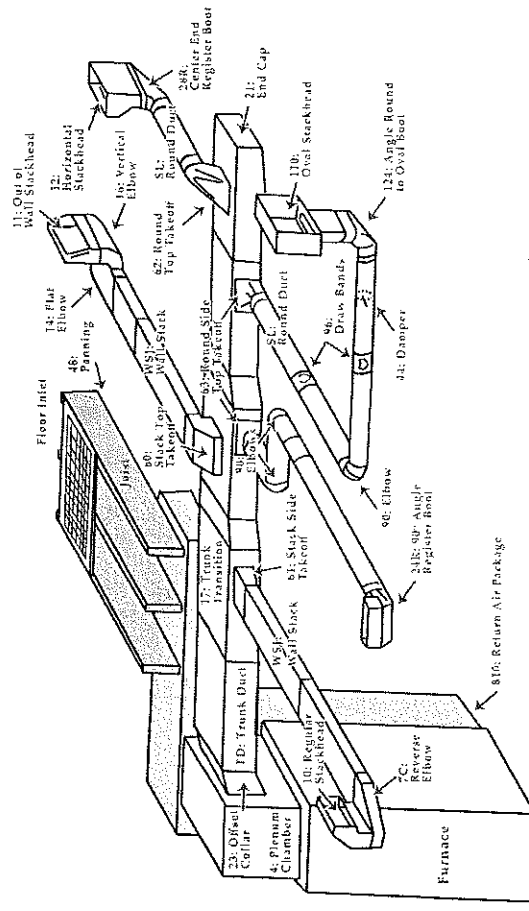
Philadelphia • (800) 523-1052  
Greenville • (800) 229-2803  
Indianapolis • (800) 490-7707  
Mississippi • (800) 541-6706  
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[www.southwarkmetal.com](http://www.southwarkmetal.com)

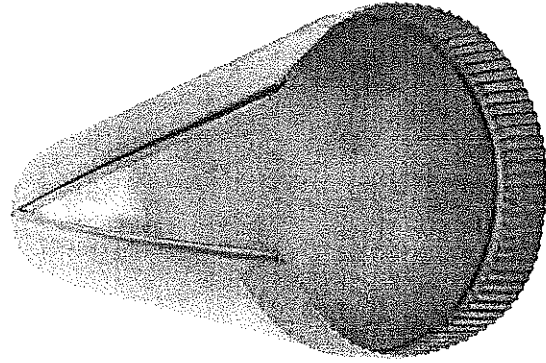
### About Us

Southwark Metal Manufacturing Company is a third generation family owned company that has been manufacturing prefabricated sheet metal ducts and fittings for over 60 years.

With six manufacturing plants across the United States, we guarantee to exceed your highest expectations with our quality products and superior service.

For all products within this catalog, please check with your local customer service representative for fitting sizes, availability, pricing, and submittal information.





## SNAPLOCK PIPE

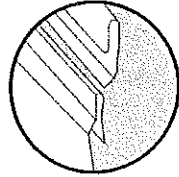
No tools required for assembly!

Simply start at one end and easily snap pipe together. One person can quickly assemble up to 10 ft. lengths.

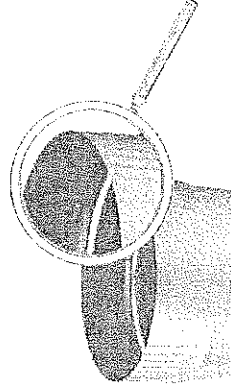
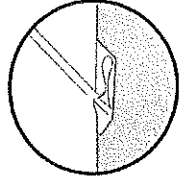
The male end's self-starting crimp is knurled sufficiently so that the crimp "falls in" and yet, once assembled, completes a rigid, leak-proof connection that meets  $\pm 2"$  w.g. pressure.

- Available in 2ft, 3ft, 4ft, 5ft, and 10ft lengths
- Available in 30Ga, 28Ga, 26Ga, and 24Ga steel.

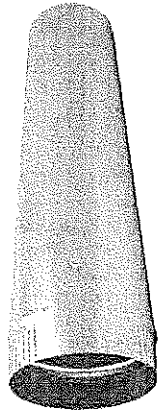
Open view



Closed view



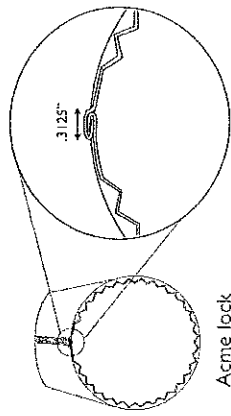
## ROUND PIPE, ELBOWS, ANGLES, REGISTER BOOTS



### MUI 20

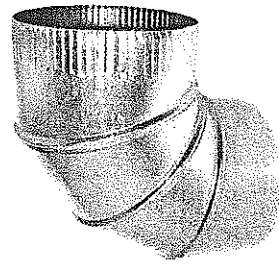
Conductor Pipe

- Available in 30Ga, 28Ga, and 26Ga
- 10 ft in length
- 3" and 4" diameters only
- Acme type lock, shipped closed



Acme lock

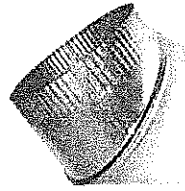
## REGISTER BOOTS



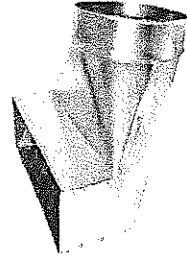
### 90° ADJUSTABLE ELBOW

Featuring:

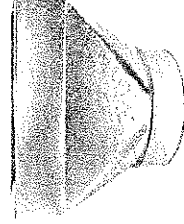
- 4 pc. assembly for diameters 3" - 20"
- 5 pc. assembly for diameters 22" - 24"
- Crimp and bead male connection and straight female connection
- Meets  $\pm 2"$  w.g. pressure overall



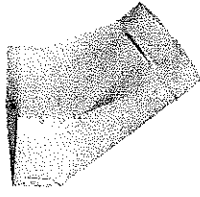
### 45° ADJUSTABLE ANGLE



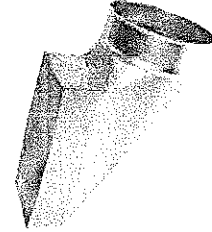
24R  
90° Register Boot



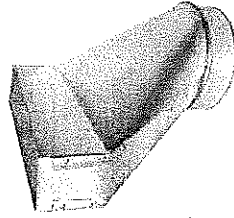
27R  
Straight Register Boot



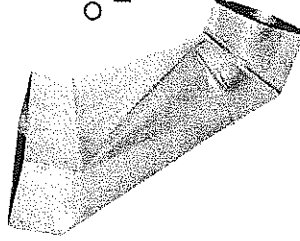
26R  
45° Register Boot



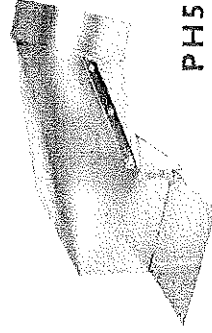
28R  
Center End  
Register Boot



29RO  
2" Offset  
Register Boot



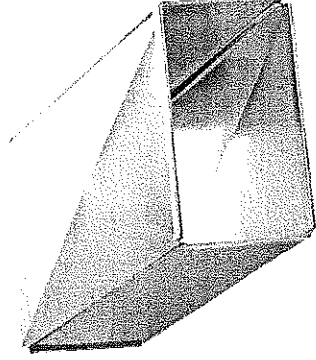
17CR  
Offset Adjustable  
Register Boot



PH5  
90° Basement Boot

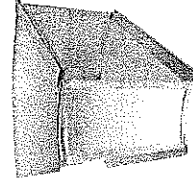
## TRUNK DUCT and FITTINGS

## TRUNK DUCT

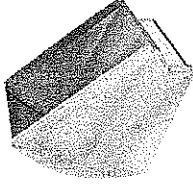


### Featuring:

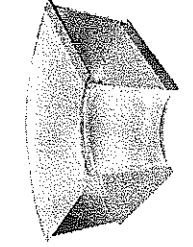
- Available in 12", 30", 36", 48", 60", and 96" lengths
- Furnished in button snap-lock with s-cleat and drive connections
- Cross broken for extra stiffening strength
- E-lock duct also available
- Beaded duct also available



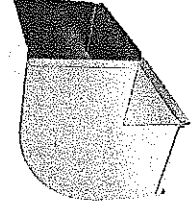
**13**  
45° Flat  
(Broadway) Angle  
Radius Throat



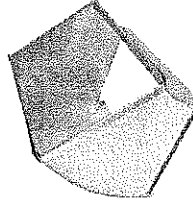
**13S**  
45° Flat  
(Broadway) Angle  
Square Throat



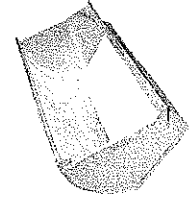
**14**  
90° Flat  
(Broadway) Elbow  
Radius Throat



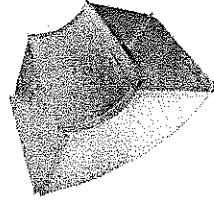
**14S**  
90° Flat  
(Broadway) Elbow  
Square Throat



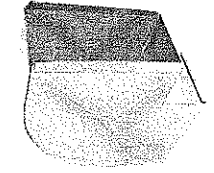
**15**  
45° Vertical  
(Shortway) Angle  
Radius Throat



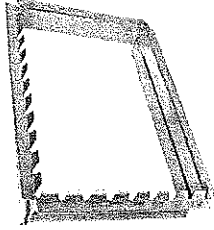
**15S**  
45° Vertical  
(Shortway) Angle  
Square Throat



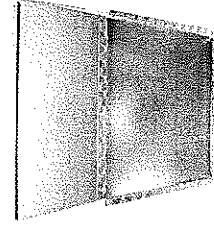
**16**  
90° Vertical  
(Shortway) Elbow  
Radius Throat



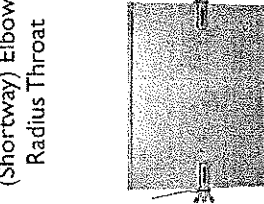
**16S**  
90° Vertical  
(Shortway) Elbow  
Square Throat



**20**  
Straight Collar



**23AT**  
Transition Collar



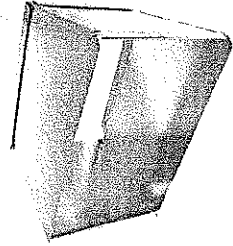
**42**  
Volume Damper



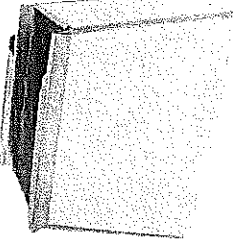
**21**  
End Cap



**23**  
Offset Collar



**17**  
Trunk Transition  
(tapered to one side)

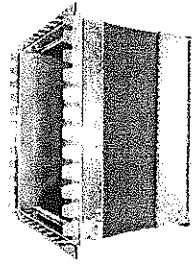


**17C**  
Trunk Reducer  
(tapered to center)

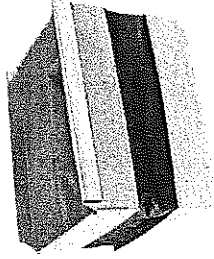
Duct Size	Plenum Opening
14 x 8	12 x 10
16 x 8	12 x 11
18 x 8	12 x 12
20 x 8	12 x 14
22 x 8	12 x 15
24 x 8	12 x 16
26 x 8	14 x 15
28 x 8	14 x 16
30 x 8	16 x 15
32 x 8	16 x 16

Duct Size	Plenum Opening
8 x 8	8 x 10
10 x 8	8 x 10
12 x 8	10 x 10
14 x 8	10 x 12
16 x 8	10 x 12
18 x 8	10 x 14
20 x 8	10 x 16
22 x 8	10 x 18
24 x 8	10 x 20
26 x 8	12 x 18
28 x 8	12 x 18
30 x 8	12 x 20
32 x 8	14 x 20

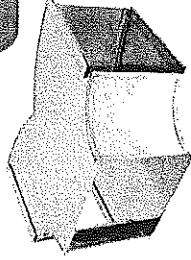
**TRUNK DUCT, FITTINGS, and  
INSTALLATION ACCESSORIES**



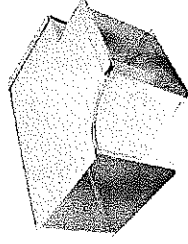
**18**  
Connector  
Plenum to Trunk



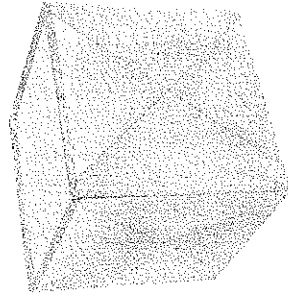
**47**  
Connector  
Furnace to Plenum



**14TT**  
Trunk Tee



**17TT**  
Trunk Tee



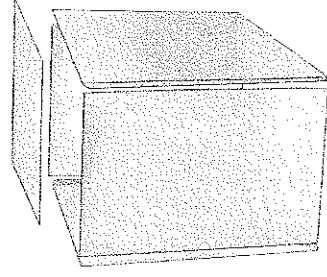
**4**  
Plenum Chamber  
• Custom Sizes  
• Shipped knocked down  
or made-up by request  
• "B" style available with flange

**ADJUSTABLE PLENUMS**

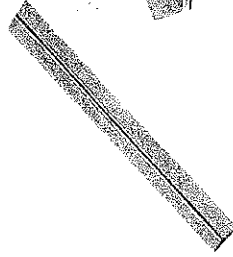
Please note: Actual plenum height is 2" less than listed size.

**TO INSTALL:**

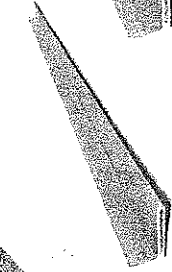
- 1) Cut raw edges of side panels to desired width and height.
- 2) Trim top to desired width and depth.
- 3) Assemble 3 sides, slide top into side panel pockets, then position fourth side.
- 4) To complete, secure assembly with sheet metal screws.



**49T**  
Adjustable Plenum Top  
**49P**  
Adjustable Plenum Side  
**49C**  
Complete Adjustable Plenum



**8D**  
Drive Cleat  
8" and 10", available



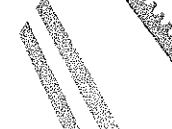
**37**  
1/2" Leg  
Rigid S-Cleat



**135**  
1" Leg  
Rigid S-Cleat



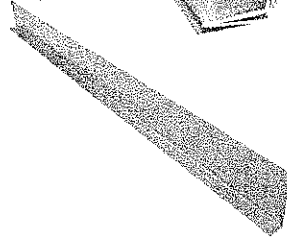
**6S**  
S-Cleat  
10" and 12" available



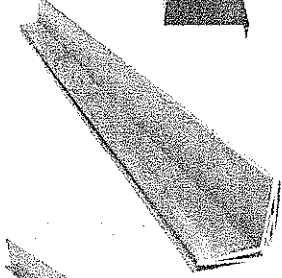
**5**  
Duct Hanger



**3**  
Fiberglass Extension



**1106**  
Cold Air Frame



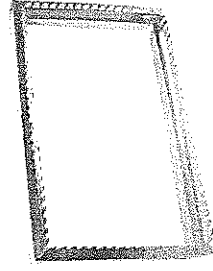
**1112**  
Plenum Corner



**133**  
Line Cover

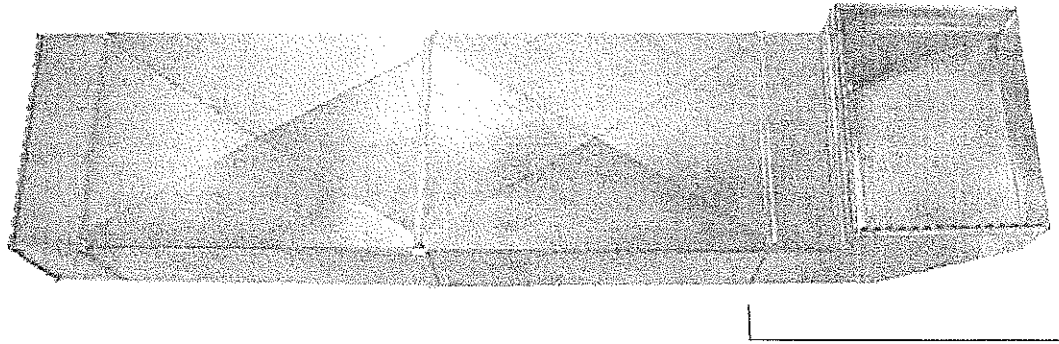


**134**  
Can Stock



**FR**  
Filter Rack

## RETURN AIR PRODUCTS



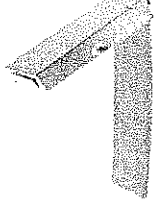
### COLD AIR BOOT

Part No.	A	B	C	Return Duct Size
SB30	30"	20"	10"	8 x 24
SB38	38"	26"	15"	10 x 25
SBF30	30"	22"	15"	8 x 24
SBF32	32"	22"	15"	8 x 24
SBF36	36"	26"	15"	10 x 25
SBF38	38"	28"	15"	10 x 25

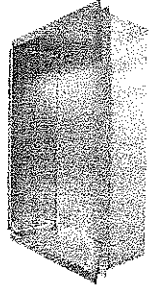
**35**  
Trunk Reducer



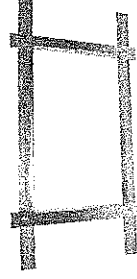
**35A**  
Trunk Reducer



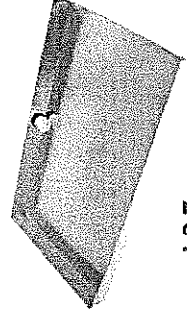
**48**  
Panning Material



**170**  
Return Air Pan



**31**  
Return Air Frame



**137**  
Drain Pan  
3/4" Slip Fitting

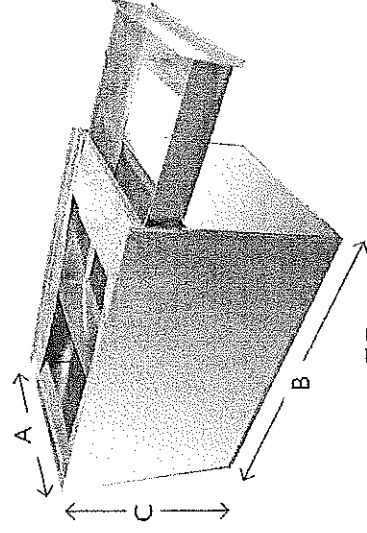
### RETURN AIR PACKAGE

Complete package consisting of:

- 1 - #20 Starting collar
- 2 - 30" duct sections
- 1 - return air plenum with 1" filter rack
- 6 - 10" drive straps

Shipped knocked down in one carton

Return Air Pkg	Duct Size Range	Boot Only
810	20x10 - 20x16	810B
811	25x10 - 25x16	811B
812	20x10 - 20x14	812B
813	25x10 - 25x14	813B
814	20x8 - 20x16	814B
815	24x8 - 24x16	815B
816	20x8 - 20x14	816B
817	24x8 - 24x14	817B

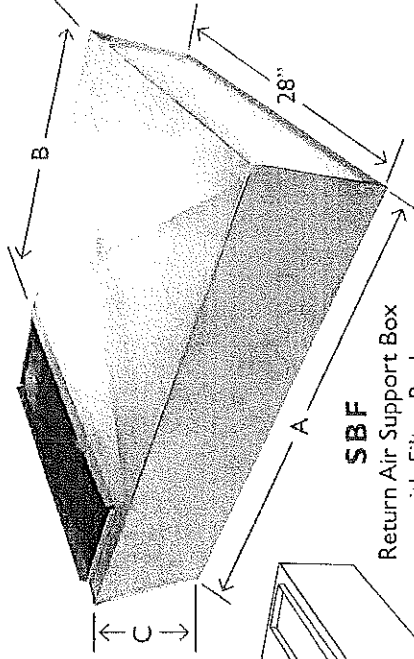
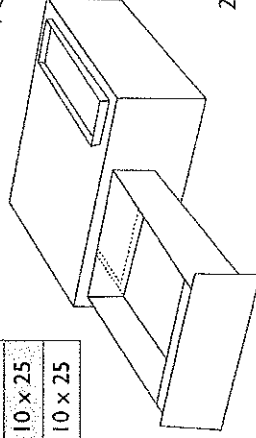


**FB**

Furnace Box with Filter Drawer  
Also available with Hinged Door

Part No.	A	B	C	Filter Size
FB1428	14 3/4"	28 1/2"	18 1/2"	14x25
FB1728	17 1/4"	28 1/2"	18 1/2"	16x25
FB2128	21 3/4"	28 1/2"	18 1/2"	20x25
FB2428	24 3/4"	28 1/2"	18 1/2"	20x25

**SB**  
Return Air Support Box



**SBF**

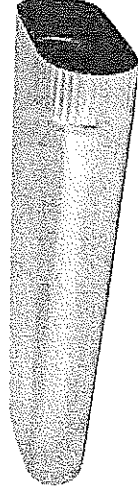
Return Air Support Box  
with Filter Rack

22 x 28 drawer accommodates  
1", 4" and 5" 20x25 filters

# OVAL PIPE and FITTINGS

## OVAL PIPE

Pipe Size	Height	Circumference	Area	CFM Capacity at 10 I/W/C
5"	2 1/2"	15.7"	17.2 sq in	60 CFM
6"	2 7/8"	18.8"	22.2 sq in	78 CFM
7"	3"	22.0"	27.3 sq in	104 CFM
8"	3 1/16"	25.1"	32.2 sq in	190 CFM

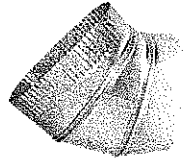


### WALL STACK VS. OVAL PHYSICAL COMPARISON

<p>5" OVAL 3 1/2" X 8"</p>	<p>6" OVAL 3 1/2" X 10"</p>	<p>7" OVAL 3 1/2" X 12"</p>	<p>8" OVAL 3 1/2" X 14"</p>
--------------------------------	---------------------------------	---------------------------------	---------------------------------

All oval pipe is made from 30Ga galvanized steel.

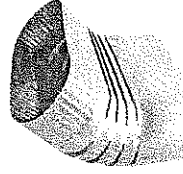
- No. 160 60" Oval Pipe Joint
- No. 100 100" Oval Pipe Joint
- No. 112 112" Oval Pipe Joint
- No. 113 113" Oval Pipe Joint
- No. 114 114" Oval Pipe Joint



**113**  
45° Flat  
(Broadway)  
Oval Angle



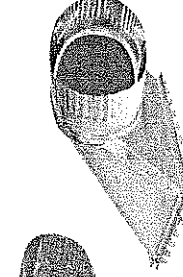
**114**  
90° Flat  
(Broadway)  
Oval Elbow



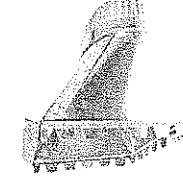
**115**  
45° Vertical  
(Shortway)  
Oval Angle



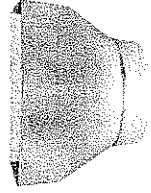
**116**  
90° Vertical  
(Shortway)  
Oval Elbow



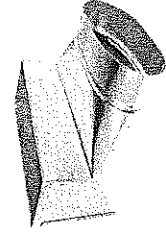
**162**  
Top Oval  
Takeoff



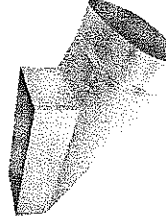
**163**  
Side Oval  
Takeoff



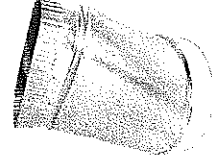
**127R**  
Straight Oval  
Register Boot



**124R**  
90° Oval  
Register Boot



**128R**  
End Oval  
Register Boot



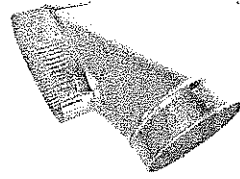
**127**  
Oval to Round  
Straight Boot



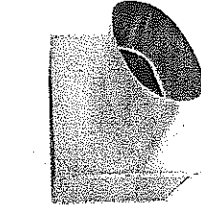
**124**  
Oval to Round  
90° Boot



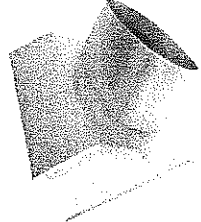
**128**  
Oval to Oval  
Reverse Boot



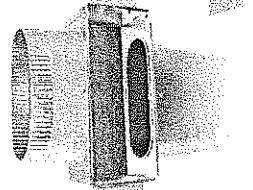
**106**  
Oval to Round  
Reverse Boot



**355**  
Straight Oval  
Register Box



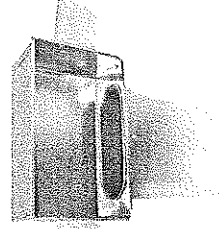
**360**  
Angle Oval  
Register Box



**150**  
Oval Stackhead  
with Collar



**111**  
Register  
Outlet



**110**  
Oval  
Stackhead

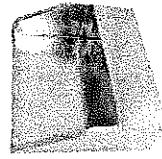
## WALL STACK and FITTINGS

### WALL STACK

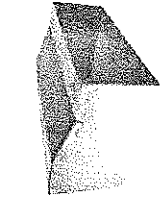
#### Featuring:

- 12", 24", 30", 60", 96", 100" and 113" lengths available
- Two pieces per section
- Furnished in button snaplock
- No tools and no indentations, just snap it and it's closed!

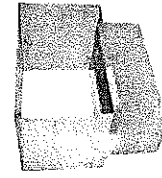
### STACKHEADS



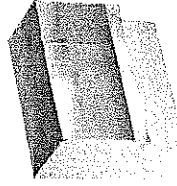
**WS11**  
Projection  
Stackhead



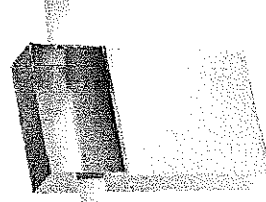
**WS12**  
Horizontal  
Stackhead



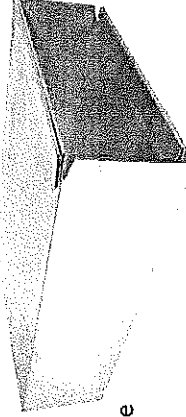
**WS9**  
Double  
Stackhead



**WS10**  
Stackhead



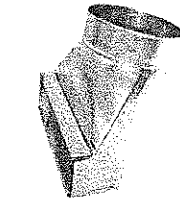
**WS10X**  
Long Throat  
Stackhead with Ears



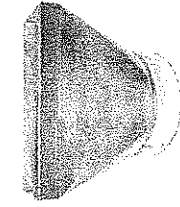
**I32**  
Adjustable  
"A" Adapter  
Available in  
2 1/4 x 10,  
2 1/4 x 12, or  
2 1/4 x 14



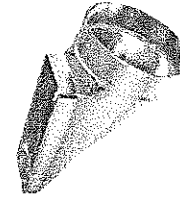
**I33**  
Adjustable  
"B" Adapter  
Available in  
4x10 - 3 1/4x10,  
4x10 - 3 1/4x12, or  
4x10 - 3 1/4x14



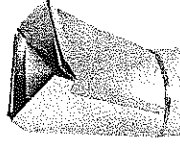
**24**  
90° Stack Boot



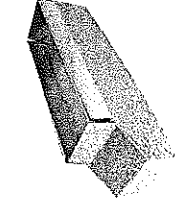
**27**  
Straight  
Stack Boot



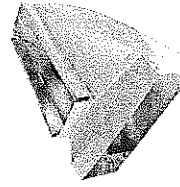
**28**  
End Stack Boot



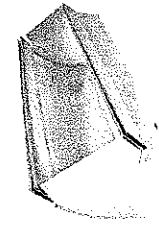
**26**  
45° Stack Boot



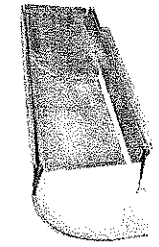
**WS17**  
45° Stack Transition



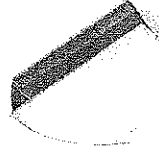
**WS7C**  
Reverse Stack  
Elbow (Center)



**WS15**  
45° Vertical  
(Shortway)  
Stack Angle



**WS16**  
90° Vertical  
(Shortway)  
Stack Elbow



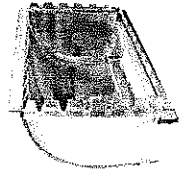
**WS13**  
45° Flat  
(Broadway)  
Stack Angle



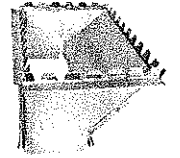
**WS14**  
90° Flat  
(Broadway)  
Stack Elbow



**WS20**  
Straight Stack  
Collar



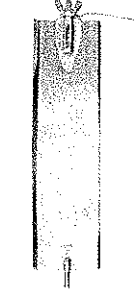
**WS60**  
Top Stack  
Takeoff



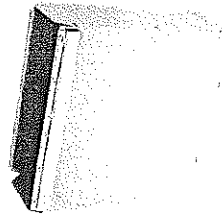
**WS61**  
Side Stack  
Takeoff



**WS21**  
Stack  
End Cap



**WS45**  
Stack Damper

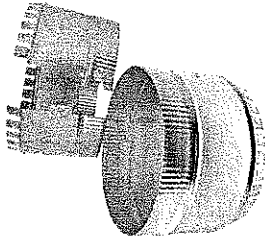


**PHEXT**  
PH Extension  
10" long



## SHEET METAL COLLARS

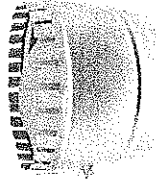
## SHEET METAL and DUCTBOARD COLLARS



**120SC**  
Snap Collar



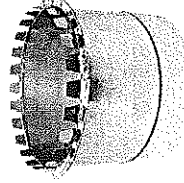
**97**  
Collar  
**97NC**  
No Crimp



**97LS**  
Long Collar  
**97LSWD**  
with Damper

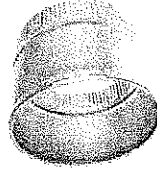


**1051**  
Collar  
**1050**  
No Crimp

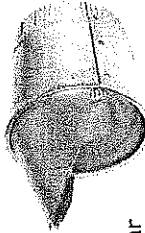


**1150**  
Long Collar  
**1149**  
With Damper

## SHEET METAL SPIN COLLARS



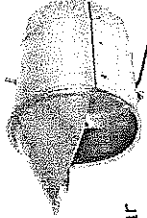
**156**  
Spin Collar



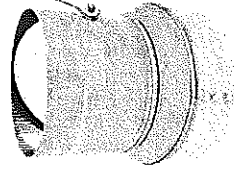
**156S**  
Spin Collar  
with Scoop



**156D**  
Spin Collar  
with Damper



**156SD**  
Spin Collar  
with Scoop  
and Damper



**156BM**  
Bellmouth  
Spin Collar



**156DBM**  
with Damper

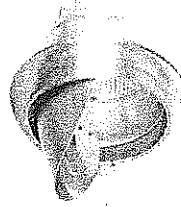


**156SDBM**  
with Scoop and  
Damper

## DUCTBOARD SPIN COLLARS



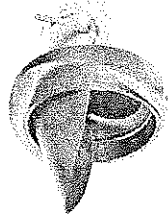
**97FG**  
Spin Collar



**98**  
Spin Collar  
with Scoop

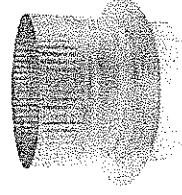


**97FGWD**  
Spin Collar  
with Damper



**98WD**  
Spin Collar  
with Scoop  
and Damper

## DUCTBOARD COLLARS



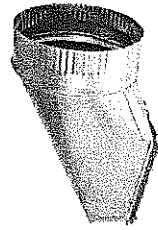
**84ST**  
Ductboard Collar  
**84STWD**  
with Damper



**122SC**  
Snap Collar  
1 1/2" or 2"  
Ductboard

**121SC**  
Snap Collar  
1" or 1 1/2" Ductboard

**SHEET METAL and  
DUCTBOARD TAKEOFFS**



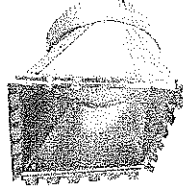
**62**  
Top Takeoff  
(Metal)

Pipe Size	Base Opening
4"	4 x 6
5"	5 x 6
6"	6 x 6
7"	7 x 7
8"	8 x 8
9"	10 x 10
10"	10 x 10
12"	12 x 12
14"	14 x 14



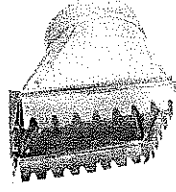
**62FG**  
Top Takeoff  
(Ductboard)

Pipe Size	Base Opening
4"	4 x 6
5"	5 x 6
6"	6 x 6
7"	7 x 7
8"	8 x 8
9"	10 x 10
10"	11 1/2 x 10
12"	12 x 12
14"	14 x 14



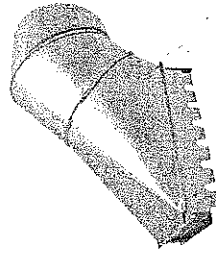
**63**  
Side Takeoff  
(Metal)

Pipe Size	Base Opening
4"	6 x 6
5"	6 x 6
6"	6 x 6
7"	6 x 8
8"	6 x 10
9"	7 x 12
10"	7 x 14
12"	8 x 18
14"	8 x 20
16"	10 x 21



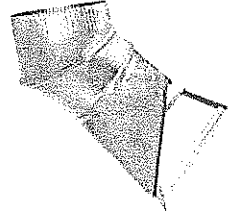
**63FG**  
Side Takeoff  
(Ductboard)

Pipe Size	Base Opening
4"	6 x 6
5"	6 x 6
6"	6 x 6
7"	6 x 8
8"	6 x 10
9"	7 x 12
10"	7 x 14
12"	8 x 18
14"	8 x 20



**2016**  
Adjustable Takeoff  
(Ductboard)

Pipe Size	Base Opening
4"	4 x 6
5"	5 x 6
6"	6 x 7
7"	7 x 8
8"	7 x 10
9"	9 x 11
10"	10 x 12
12"	12 x 16
14"	14 x 19



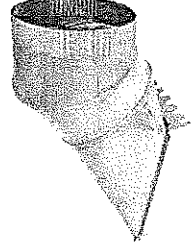
**34PLF**  
Adjustable Takeoff  
(Ductboard)

Pipe Size	Base Opening
5"	5 x 6
6"	6 3/8 x 6 3/8
7"	7 x 8
8"	6 3/8 x 10



**63A**  
Adjustable Takeoff  
(Metal)

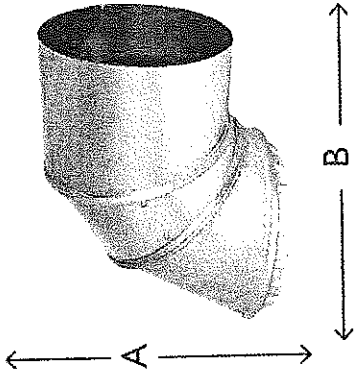
Pipe Size	Base Opening
4"	4 x 6
5"	5 x 6
6"	6 x 7
7"	7 x 8
8"	7 x 10
9"	9 x 11
10"	10 x 12
12"	12 x 16
14"	14 x 19
16"	14 x 18
18"	18 x 18



**63AFG**  
Adjustable Takeoff  
(Ductboard)

Pipe Size	Base Opening
4"	4 x 6
5"	5 x 6
6"	6 x 7
7"	7 x 8
8"	7 x 10
9"	9 x 11
10"	10 x 12
12"	12 x 16
14"	14 x 19

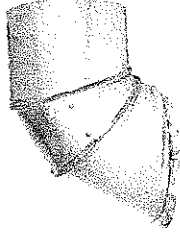
**SHEET METAL and  
DUCTBOARD TAKEOFFS**



**EP15**  
Full Tab Takeoff (Metal)

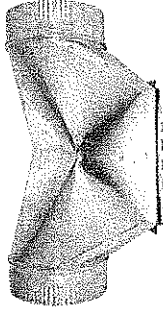
Pipe Size	Base Opening	A	B
4"	6 3/8"	7 1/4"	9 1/4"
5"	6 3/8"	7 1/4"	9 1/4"
6"	7"	7 1/2"	11"
7"	8"	8 1/2"	12 1/2"

Features 3/4" tabs, tapered collar, and no crimp.  
1 7/8" rise when installed.



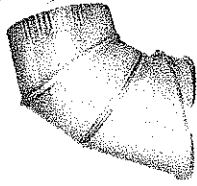
**HT15**  
Half-Tab Takeoff  
(Metal)

Pipe Size	Base Opening
4"	6 3/8"
5"	6 3/8"
6"	7"
7"	8"



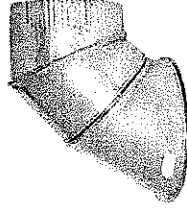
**64**  
Double Top Takeoff  
(Metal)

Pipe Size	Base Opening
5"	6 x 10
6"	7 x 10
7"	7 x 14
8"	8 x 14



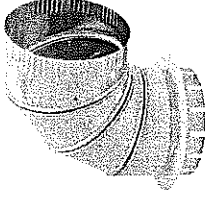
**S5**  
Pivot Takeoff  
(Metal)

Pipe Size	Base Opening
5"	6"
6"	7"
7"	8"



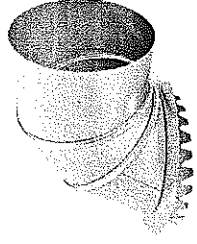
**87**  
Lever Lock Takeoff  
(Metal)

Pipe Size	Base Opening
5"	6"
6"	7"
7"	8"



**2015**  
Round Takeoff  
Elbow (Ductboard)

Pipe Size	Base Opening
5"	6"
6"	7"
7"	8"
8"	9"

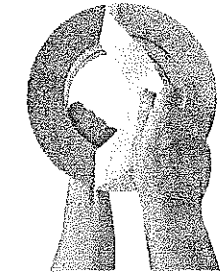


**2022**  
Round Takeoff  
(Ductboard)

Pipe Size	Base Opening
5"	6"
6"	7"
7"	8"
8"	9"

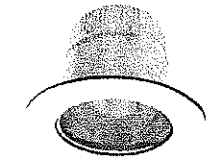
## AIR-TITE TAKEOFFS

## AIR-TITE TAKEOFFS



### Featuring:

- 1 1/2" wide and 1/8" thick gasket, made with high tack adhesive-coated neoprene foam -- just peel and stick for easy installation
- Gasket includes 4 1/8" pre-drilled holes for sheet metal screws attachment
- RL-2 rivet seam (+/- 4" w.g.) with 1/2" overlap, using 1/8" rivets
- Dampers available for 1/4" and 3/8" square and round bearings; also available 3/8" continuous rod damper (by request)
- Damper fittings available with 1 1/2" or 2" standoffs (by request)



**ATT**  
Airtite takeoff



**ATD**  
Airtite Takeoff  
with Damper



**ATS**  
Airtite Takeoff  
with Scoop



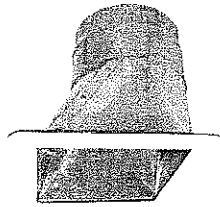
**ATSD**  
Airtite Takeoff  
with Scoop  
and Damper



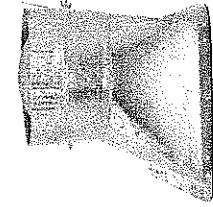
**ATSRP**  
Round Pipe Takeoff  
with Scoop  
**ATSDRP**  
with Scoop  
and Damper



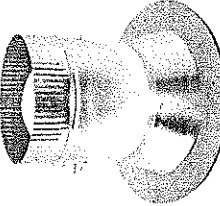
**ATDRP**  
Round Pipe  
Takeoff  
with Damper



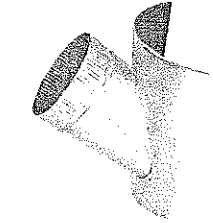
**AT63**  
Rectangular  
Airtite Takeoff  
**AT63WD**  
with Damper



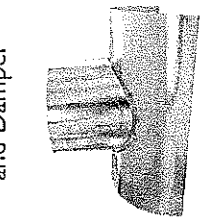
**ATHE**  
High Efficiency  
Airtite Takeoff  
**ATHEWD**  
with Damper



**ATTBM**  
Bellmouth  
Airtite Takeoff  
**ATDBM**  
with Damper



**ATTRP45**  
45° Saddle  
Airtite Takeoff



**ATTRP90**  
90° Saddle  
Airtite Takeoff

Pipe Size	Base-Opening
4"	6 x 6
5"	6 x 6
6"	6 x 6
7"	6 x 8
8"	6 x 10
9"	7 x 12
10"	7 x 14
12"	8 x 18
14"	8 x 20

Pipe Size	Base-Opening
4"	5 x 10
5"	5 x 10
6"	6 x 12
7"	6 x 12
8"	6 x 12
9"	6 x 15
10"	6 1/4 x 16
12"	8 1/2 x 18
14"	9 1/2 x 20
16"	14 x 22

Collar Size	Bellmouth Size
6"	8"
7"	9"
8"	10"
10"	12"
12"	14"
14"	16"
16"	18"

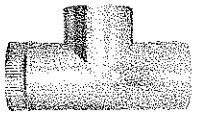


**AT63A**  
Adjustable  
Airtite Takeoff



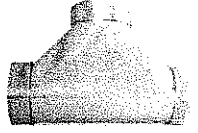
**AT62**  
Airtite Top Takeoff  
**AT62WD**  
with Damper

**TEES, WYES, REDUCERS  
and ACCESSORIES**



**TEE**

No. 53 24" Long  
No. 54 15" Long  
Available in  
26Ga or 24Ga



**1060**

Free Flow Tee  
Available in 30Ga,  
26Ga, and 24Ga



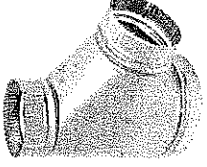
**200**

Trunk Tee



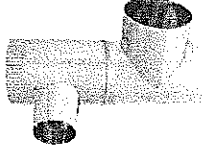
**201**

Straight-Thru Tee



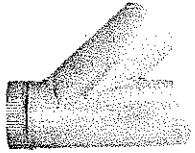
**202**

Reducing Tee



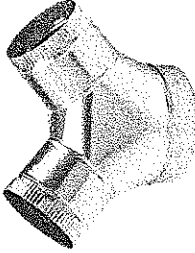
**54SW**

Swivel Tee



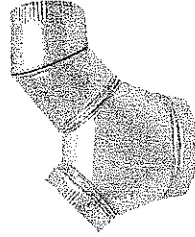
**SMOKE WYE**

No. 50 15" Long  
No. 51 24" Long



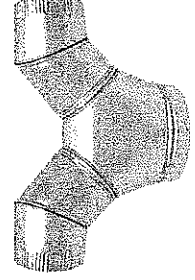
**78**

Wye Branch



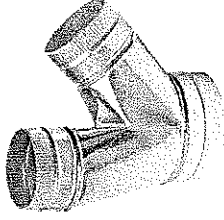
**78-1**

One-Way  
Adjustable Wye



**78-2**

Two-Way  
Adjustable Wye



**715**

Splitter Wye



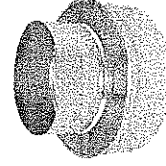
**52**

Flue Wye



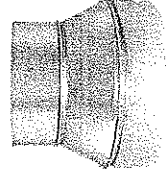
**203S**

Stub Wye



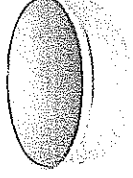
**582**

2 pc Reducer



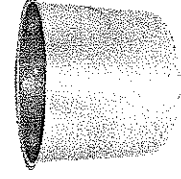
**58**

3 pc Reducer  
Available Crimped



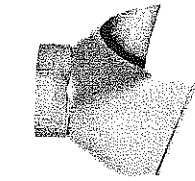
**55**

End Cap  
Available Crimped,  
With/Without Handle



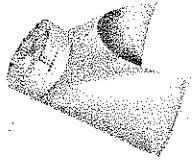
**117**

Flue Thimble



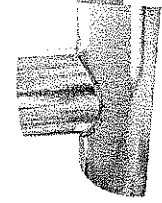
**207QT**

90° Saddle Tee



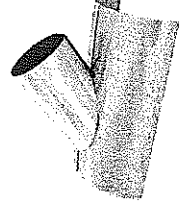
**208QY**

45° Saddle Wye



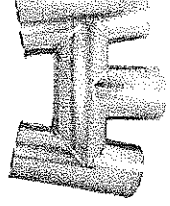
**207**

90° Vent Saddle



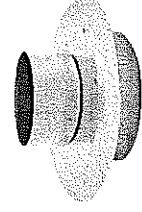
**208**

45° Vent Saddle



**199**

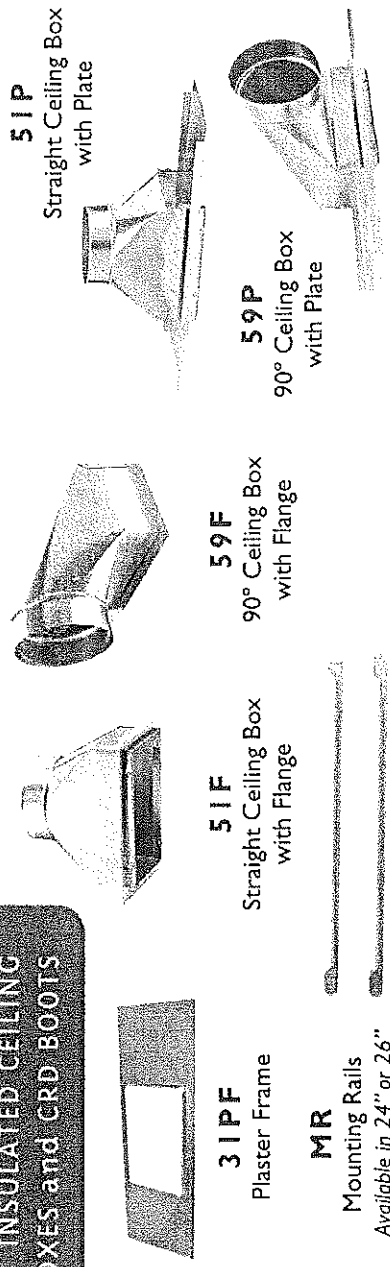
H-Vent



**64FR**

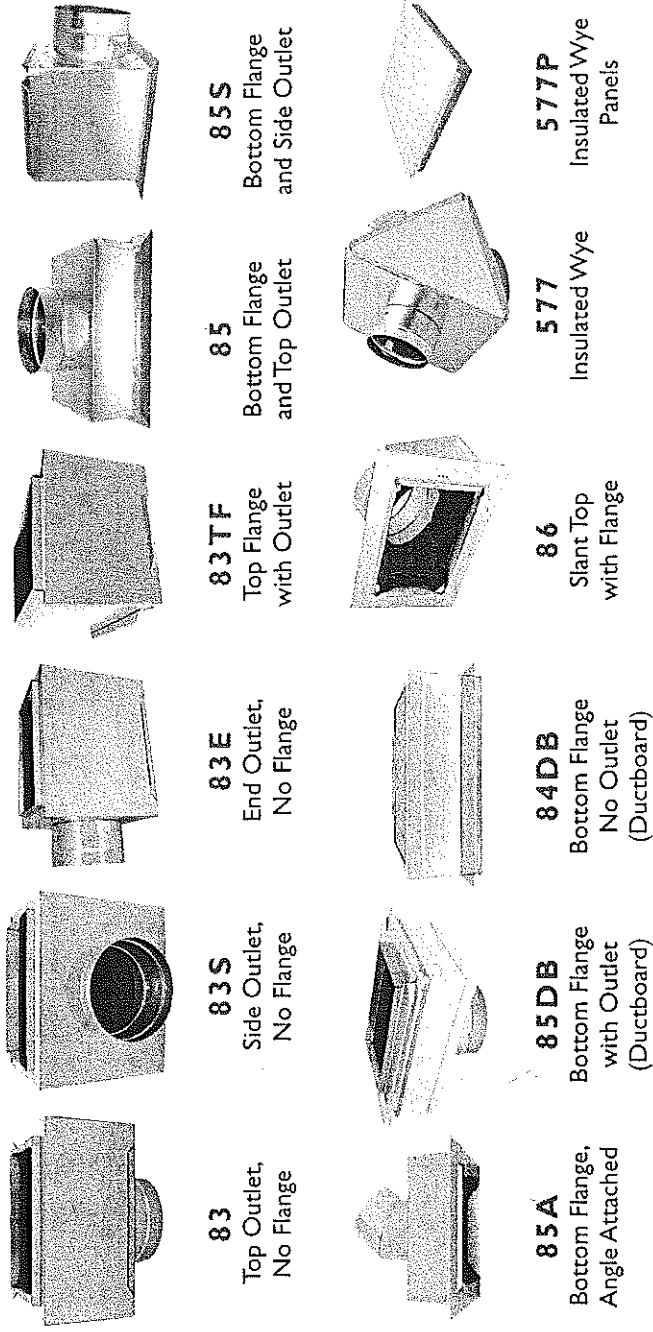
Flue Reducer

## INSULATED CEILING BOXES and CRD BOOTS



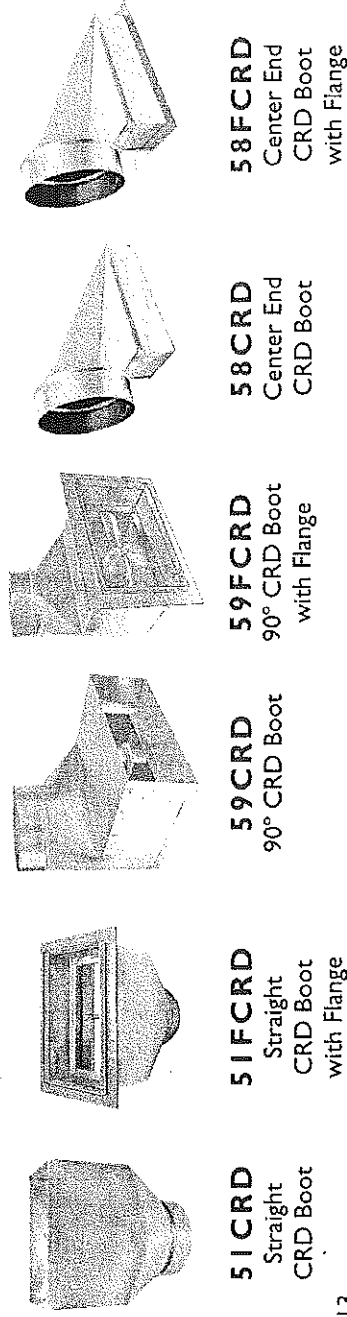
## INSULATED CEILING BOXES

Liner is available in R4 (1"), R6 (1½"), or R8 (2") insulation.



## CEILING RADIATION DAMPER BOOTS

Boots are non-insulated. Features rectangular radiation damper, butterfly-type, UL Classified 555C (3-hr rating), 212° easy access fusible link. Damper is attached with matching rivets and mounting brackets on all four sides; position in throat varies fitting to fitting.



**REGISTER BOXES  
and CEILING OUTLETS**



**19RC**  
Register Collar



**70**  
Register Takeoff



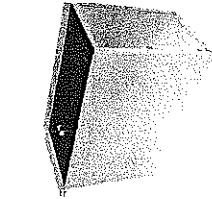
**71**  
Register Tee



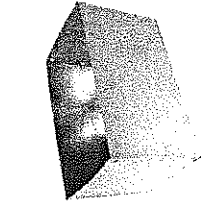
**74**  
Register Cap



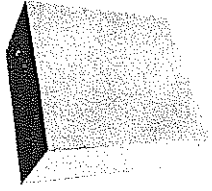
**81**  
Ceiling Outlet  
**81D**  
with Damper



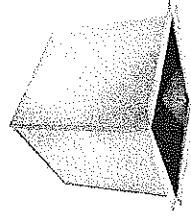
**75**  
Register Box  
7" Deep



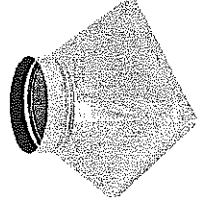
**90**  
Floor Register Box  
5" or 6" Deep



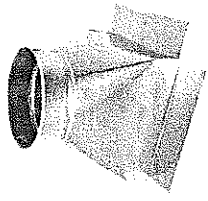
**91**  
Floor Register Box  
10" or 11" Deep



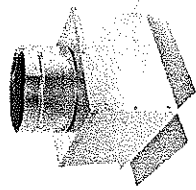
**73**  
Square  
Diffuser Box



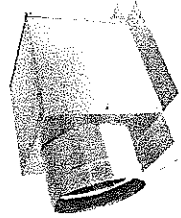
**73C**  
Square to Round  
Transition Outlet



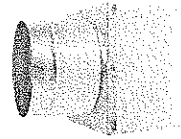
**77**  
Square to Round  
Diffuser Box



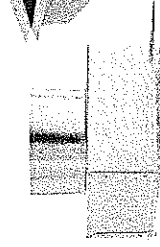
**177**  
Ceiling Outlet



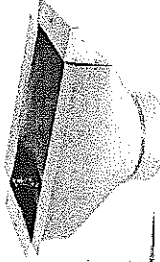
**177S**  
Side Outlet



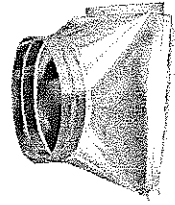
**277**  
Square to Round  
Diffuser Outlet,



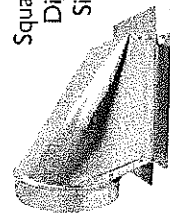
**277F**  
Square to Round  
Diffuser Outlet,  
with Flange



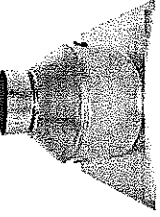
**92**  
Funnel Register  
Box with Flange



**92B**  
Funnel Register Box  
B-Box Style



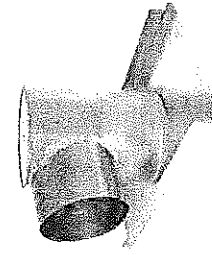
**77S**  
Square to Round  
Diffuser Box,  
Side Outlet



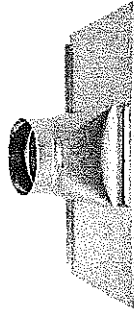
**58WF**  
Diffuser Outlet  
with Flange



**72**  
Diffuser Tee



**72WF**  
Diffuser Tee  
with Flange

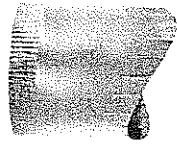


**77WF**  
Diffuser Funnel with Flange

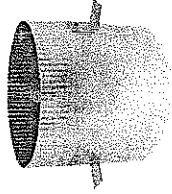


**66WF**  
Ceiling Diffuser  
Outlet

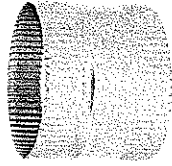
**FURNACE FITTINGS and ACCESSORIES**



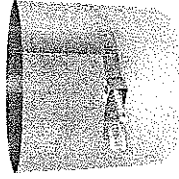
**83PC**  
Branch  
Connector



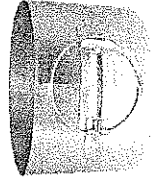
**86SC**  
Sleeve  
Connector



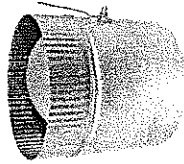
**97FC**  
Flex  
Connector



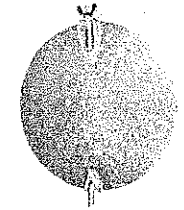
**96**  
Drawband



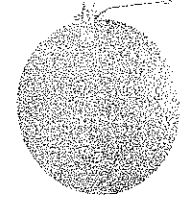
**S75**  
Snap  
Drawband



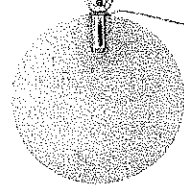
**40**  
Damper  
Section



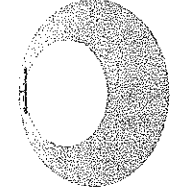
**44**  
Two Quad  
Damper



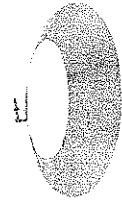
**44S**  
Damper  
Fixed Hardware



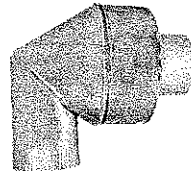
**44-1**  
One Quad  
Damper



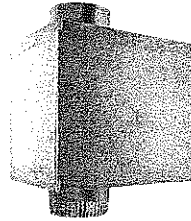
**63FC**  
Ceiling Collar



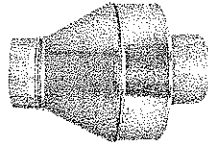
**142**  
Storm Collar



**93**  
Elbow  
Draft Vent



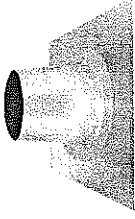
**94**  
Horizontal  
Draft Vent



**95**  
Vertical  
Draft Vent



**140**  
Adjustable  
Roof Flashing

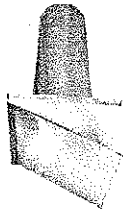


**141**  
Tall Cone  
Flashing



**RJ**  
Roof Jack

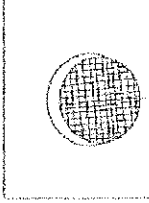
**WALL CAP**



**36**  
Wall Cap



**39**  
Wall Cap  
with Damper

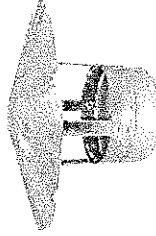


Mesh covering opening

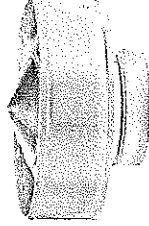
**36AL**  
Aluminum Wall Cap

**39AL**  
Aluminum Wall Cap  
with Damper

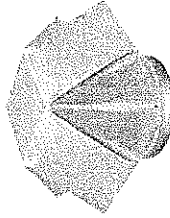
Available with  
and without 1/4"  
galvanized wire  
birdscreen mesh  
covering interior  
tube opening.



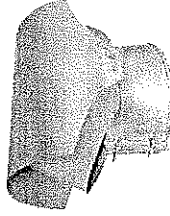
**99**  
Chimney Cap



**99A**  
Chimney Cap



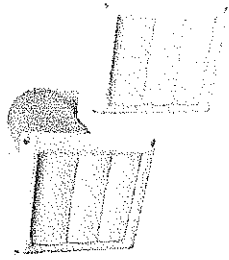
**99VC**  
Vent Cap



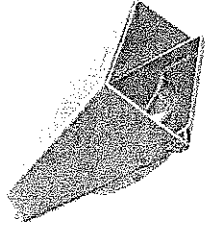
**99LD**  
Lo-Draft Chimney Cap



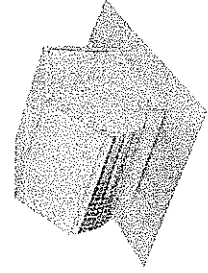
**VENTING PRODUCTS  
AND MOBILE HOME KITS**



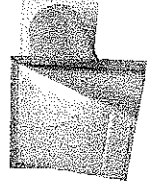
**390WP**  
White Louver  
Hood with Tail  
Face Only



**39GP**  
Gray Plastic Wall  
Cap with Damper



**ROOF CAP**  
Aluminum with  
Damper and Screen  
No. 239 Fits 4" round  
No. 240 Up to 7" round  
No. 241 Up to 10" round



**SVH**  
Aluminum  
Vent Hood



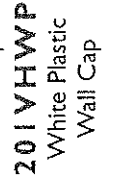
**201VH**  
Aluminum  
Wall Cap



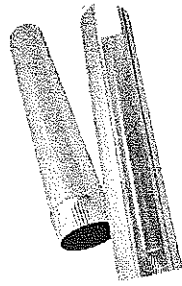
**391WP**  
White Plastic  
Face Only



**SVHBP**  
Brown Plastic  
Vent Hood



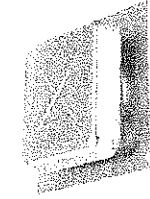
**201VHWP**  
White Plastic  
Wall Cap



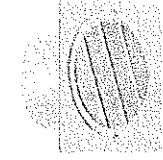
**SAP**  
Aluminum  
Snaplock Pipe



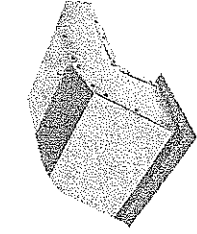
**SAE**  
Aluminum  
90° Elbow



**RV51**  
Aluminum Roof  
Cap with Screen  
Up to 8" Round



**EVI41**  
Eave Vent



**220EC**  
Eave Vent  
with Grille



**SPC**  
Pipe Clamp



**SH**  
Flexible White  
Vinyl Hose



**MF**  
Flexible  
Aluminum  
Duct



**SAL**  
Aluminum  
Transition  
Duct

**MOBILE HOME KITS**

**SWK**

**Single Wide Kit**

*Includes:*

- 1 - Return Air Box
- 1 - Butterfly Damper
- 1 - Floor Grille
- 1 - Panel Filter

**DWK**

**Double Wide Kit**

*Includes:*

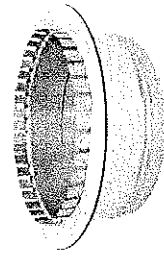
- 1 - Return Air Box
- 2 - Butterfly Dampers
- 1 - 78 Wye Branch
- 1 - Floor Grille
- 1 - Panel Filter



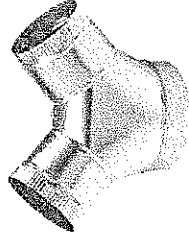
Panel Filter



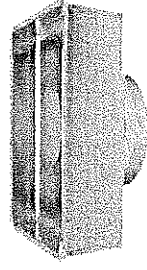
Floor Grille



Butterfly Damper



**78**  
Wye Branch



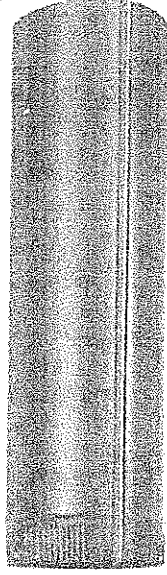
**74**  
Return Air Box  
Available as  
6" Deep Box or  
12" Deep Box

Kit sizes available:  
12x20-12 Round, 12x20-14 Oval,  
and 14x20-14 Round.

## BLACK PIPE and FITTINGS

### BLACK PIPE & FITTINGS:

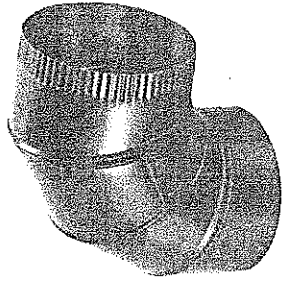
- Available in 5", 6", 7", and 8" diameters
- 24 Gauge material, cold-rolled steel coils per ASTM A1008 CS-B (aiming 1/2 standard ASTM tolerances), skinpassed
- High heat black-painted with Valspar WPA0053 (.35 mil each side)
- Heat and rust resistant
- Standard packaging



**BP**

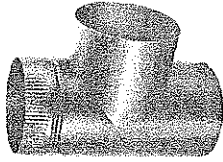
Snaplock Pipe

Available in 12", 24", and 36" lengths



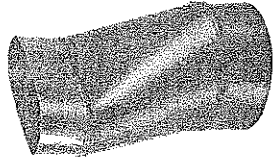
**BP90**

90° Adjustable Elbow



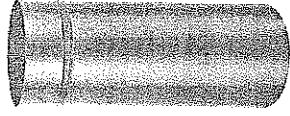
**BP54**

Tee



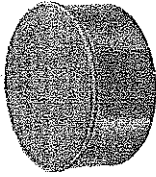
**BP127**

Oval to Round Adapter



**BPCHAD**

Chimney Adapter



**BP55**

End Cap



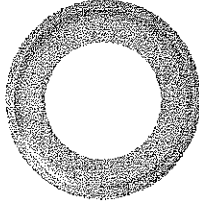
**BP96**

Drawband



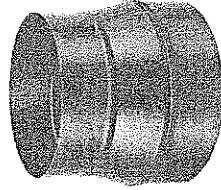
**BPTC**

Trim Collar



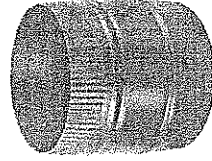
**BPC**

Pipe Collar



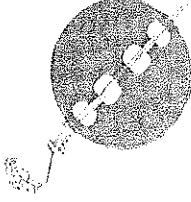
**BP58**

3 pc Reducer



**BPCON**

Connector



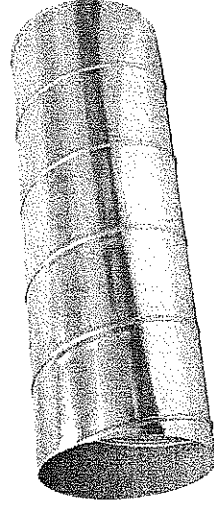
**CID**

Cast Iron Damper

## SPIRAL PIPE and FITTINGS

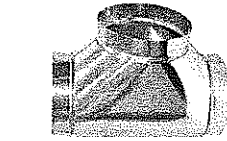
### SPIRAL PIPE & FITTINGS:

- 26 Ga and 24 Ga galvanized steel
- Also available in galvanized steel by request
- Low pressure fittings (+/- 4" w.g. pressure rating)
- Riveted connection
- Outside dimensions of each end diameter is approximately 1/8" under nominal size



**SP10**  
Spiral Pipe

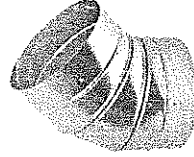
- Featuring:*
- 10 ft lengths
  - Available in 4" - 24" diameters
  - RL-1 spiral lock seam
  - Available in 26Ga and 24Ga



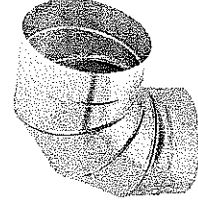
**SP54**  
Tee Joint



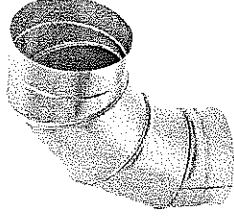
**SP55**  
End Cap



**SP45**  
45° Angle



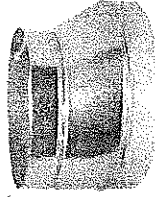
**SP90**  
90° Adjustable  
Elbow



**SP90LR**  
Long Radius  
90° Elbow



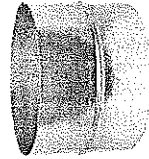
**SP58**  
Tapered Reducer



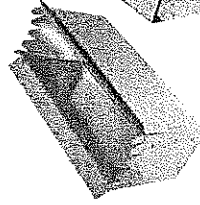
**SP58ER**  
Eccentric Reducer



**SP6**  
90° Shoe Tap



**SPCON**  
Connector



**SP70**  
Register Saddle

Diameter	Bend Radius
4"	3"
5"	3 3/4"
6"	4 1/2"
7"	5 1/4"
8"	6"
10"	7 1/2"
12"	9"
14"	10 1/2"
16"	12"
18"	13 1/2"
20"	15"
22"	16 1/2"
24"	18"

Diameter	Bend Radius
4"	6"
5"	7 1/2"
6"	9"
7"	10 1/2"
8"	12"
10"	15"
12"	18"
14"	21"
16"	24"
18"	27"
20"	30"
22"	33"
24"	36"

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34PLF	Adj. Takeoff Fiberglass	9	66WF	Ceiling Diffuser Outlet	14
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35A	Trunk Reducer	5	71	Register Tee	14
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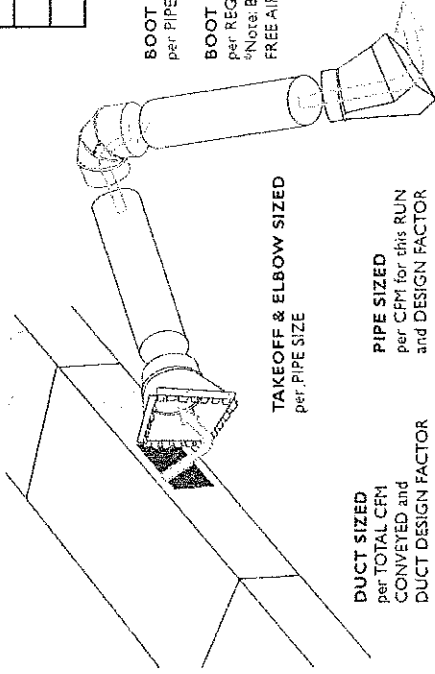
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156	Spin Collar	15	AT62	Air-Tite Top Takeoff	11
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## TECHNICAL INFORMATION

EQUIVALENT LENGTHS	
<b>PLENUM/DUCT FITTINGS</b>	
No. 23	Offset starting collar 10' EL
No. 20	Straight starting collar 35' EL
No. 120SC	Snap collar, round 35' EL
<b>ROUND ELBOWS &amp; ANGLES</b>	
	90° elbows 30' EL
	45° angles 10 - 20' EL
<b>REGISTER BOOTS</b>	
No. 24R	90° register boot 30' EL
No. 27R	Straight register boot 5' EL
No. 28R	End register boot 50' EL
<b>ROUND FITTINGS (TAKEOFFS)</b>	
No. 97	Round starting collar 35' EL
No. 63	Square to round straight 20' EL
No. 63A	Square to round adj. side takeoff 50' EL
No. 62	Square to round top takeoff 50' EL
No. 55	Round to round (adjustable) 50' EL
No. 65	Round to round 50' EL
<b>DUCT ELBOWS, RADIUS THROAT</b>	
No. 14	Up to 11" 10' EL
	12" to 21" 15' EL
	22" to 27" 20' EL
	28" to 33" 25' EL
<b>DUCT ELBOWS, SQUARE THROAT</b>	
No. 16S	Up to 11" 40' EL
	12" to 15" 55' EL
	16" to 21" 75' EL
	22" to 27" 100' EL
	28" to 33" 125' EL
<b>RETURN AIR SYSTEM</b>	
No. 810	Cold air boot, collar, duct 45- 65' EL

## SIZING REQUIREMENTS



**DUCT SIZED**  
per TOTAL CFM  
CONVEYED and  
DUCT DESIGN FACTOR

**TAKEOFF & ELBOW SIZED**  
per PIPE SIZE

**PIPE SIZED**  
per CFM for this RUN  
and DESIGN FACTOR

<sup>1</sup> ASP x 100  
TOTAL EQ. LENGTH

**REGISTER SIZED**  
per STYLE, SPREAD THROW  
and FREE AREA of register and  
CFM requirement

**BOOT COLLAR SIZED**  
per PIPE SIZE

**BOOT OPENING SIZED**  
per REGISTER SIZE<sup>2</sup>  
<sup>2</sup>Note: Boot sized LARGER than  
FREE AIR, OPENING of register

## SMACNA Gauge Requirements for Galvanized Steel

Duct Diameter	2" wg. max Positive Pressure	Duct Diameter	2" wg. max Negative Pressure
3" - 8"	28 Ga	6" - 10"	28 Ga
9" - 14"	26 Ga	12"	26 Ga
15" - 26"	24 Ga	14" - 16"	24 Ga
		18" - 20"	22 Ga
		22" - 26"	20 Ga

From: SMACNA HVAC Duct Construction Standards Metal and Flexible, 2nd Ed (1995), 3.3 & 3.8

## SUPPLY OR RETURN DUCT SIZE/CAPACITY (.09 to .10 pressure drop per 100' EL)

CFM	ROUND (No. EL)	CAPACITY (No. EL)
50	5"	8 x 6
75	5"	8 x 6
100	6"	8 x 6
125	6"	3 1/2 x 10 (110)
150	7"	8 x 6
175	7"	8 x 6
200	7"	8 x 6
250	8"	6 x 10
300	9"	6 x 10
350	9"	6 x 10
400	9"	8 x 10
500	10"	10 x 10
600	12"	10 x 10
700	12"	12 x 10
800	12"	12 x 10
900	14"	14 x 10
1,000	14"	14 x 10
1,200	14"	16 x 10
1,400	16"	18 x 10
1,600	16"	20 x 10
1,800	16"	24 x 10
2,000	18"	26 x 10
2,500	18"	30 x 10
3,000	20"	36 x 10
3,500	22"	40 x 10
4,000	24"	26 x 16
		32 x 14
		38 x 12

8" Joist - 375 CFM; 10" Joist - 525 CFM (return only)

**ADJUSTMENT OF DUCT DESIGN PRESSURE (RATE) FOR EQUIVALENT LENGTHS**

Total Effective Length (Feet)	.05	.06	.08	.10	.125	.14	.16	.18	.20	.25	.30	.34	.375	.40	.50	.625	.75	1.00
35 - 44	.13	.15	.20	.25	.32	.35	.40	.45	.50	.63	.75	.85	.95	1.00	1.25	1.50	1.90	2.54
45 - 54	.10	.12	.16	.20	.25	.28	.32	.36	.40	.50	.60	.68	.76	.80	1.00	1.26	1.52	2.02
55 - 64	.08	.10	.13	.17	.21	.23	.27	.30	.33	.42	.50	.57	.63	.67	.83	1.05	1.26	1.68
65 - 74	.07	.09	.11	.14	.18	.20	.23	.26	.29	.36	.43	.49	.54	.57	.72	.90	1.08	1.44
75 - 84	.06	.08	.10	.13	.16	.18	.20	.23	.25	.31	.38	.43	.47	.50	.63	.79	.94	1.26
85 - 94	.06	.07	.09	.11	.14	.16	.18	.20	.22	.28	.33	.38	.42	.45	.56	.70	.84	1.12
95 - 104	.05	.06	.08	.10	.13	.14	.16	.18	.20	.25	.30	.33	.38	.40	.50	.63	.75	1.01
105 - 114	.05	.05	.07	.09	.11	.13	.15	.16	.18	.23	.28	.31	.34	.37	.47	.57	.69	.91
115 - 129	.04	.05	.07	.08	.10	.12	.13	.15	.17	.21	.25	.28	.31	.33	.46	.51	.62	.82
130 - 149	.04	.04	.06	.07	.09	.10	.11	.13	.14	.18	.21	.24	.27	.29	.36	.45	.54	.72
150 - 169	.03	.04	.05	.06	.08	.09	.10	.11	.13	.16	.19	.21	.24	.25	.31	.39	.47	.63
170 - 189	.03	.03	.04	.06	.07	.08	.09	.10	.11	.14	.17	.19	.21	.22	.28	.35	.42	.56
190 - 214	.03	.03	.04	.05	.06	.07	.08	.09	.10	.13	.15	.17	.19	.20	.25	.31	.37	.50
215 - 239	.02	.03	.04	.05	.05	.06	.07	.08	.09	.11	.13	.15	.17	.18	.22	.28	.33	.44
240 - 264	.02	.02	.03	.04	.05	.06	.06	.07	.08	.10	.12	.14	.15	.16	.20	.25	.30	.40
265 - 289	.02	.02	.03	.04	.04	.05	.06	.07	.07	.09	.11	.12	.14	.15	.18	.23	.27	.36
290 - 324	.02	.02	.03	.03	.04	.05	.05	.06	.07	.08	.10	.11	.12	.13	.17	.20	.24	.33
325 - 374	.02	.02	.02	.03	.04	.04	.05	.05	.06	.07	.09	.10	.11	.11	.14	.18	.21	.29
375 - 424	.01	.02	.02	.03	.03	.04	.04	.05	.05	.06	.08	.09	.09	.10	.13	.16	.19	.25
425 - 474	.01	.01	.02	.03	.03	.03	.04	.04	.05	.06	.07	.08	.08	.09	.11	.14	.17	.22
475 - 524	.01	.01	.02	.02	.03	.03	.03	.04	.04	.05	.06	.07	.07	.08	.10	.13	.15	.20
525 - 574	.01	.01	.02	.02	.02	.03	.03	.03	.04	.05	.06	.07	.07	.07	.09	.11	.14	.18
575 - 625	.01	.01	.01	.02	.02	.02	.03	.03	.03	.04	.05	.06	.06	.07	.08	.10	.13	.17

**FORMULAS**

**Sensible Heat Formula**

$$BTU/Hour = CFM \times TD \times 1.1$$

$$CFM = \frac{BTU/Hour}{1.1 \times TD \times ACF}$$

1.1 is a conversion factor

TD is the Temperature Difference created by the appliance

ACF is the Altitude Correction Factor (see above table)

**Altitude Correction Factor (ACF)**

0 ft	1.0	5000 ft	.826
500 ft	.981	6000 ft	.801
1000 ft	.962	7000 ft	.772
2000 ft	.926	8000 ft	.749
3000 ft	.891	9000 ft	.715
4000 ft	.858	10000 ft	.687

**Sensible Heat Ratio =  $\frac{\text{Sensible Load}}{\text{Sensitive Load} + \text{Latent Load}}$**

SHR below .80 = 21° TD      High humidity = 350 CFM/ton

SHR .80 to .85 = 19° TD      Ave. humidity = 400 CFM/ton

SHR above .85 = 17° TD      Low humidity = 450 CFM/ton

$$CFM = \frac{\text{Sensible Load}}{1.1 \times TD \times ACF}$$

$$1.1 \times TD \times ACF$$

**Total Heat Equation**

$$CFM = \frac{BTU/Hr}{4.5 \times H \times ACF}$$

4.5 is a conversion factor      H is the BTU per lb. of air removed

**Friction Rate**

\*%used in duct calculators

$$\text{Friction Rate} = \frac{\text{Pressure Drop} \times 100}{TEL}$$

Pressure Drop is the available static pressure (ASP) allocated to the duct work.

ASP = Blower Static Pressure - Component Pressure Drops

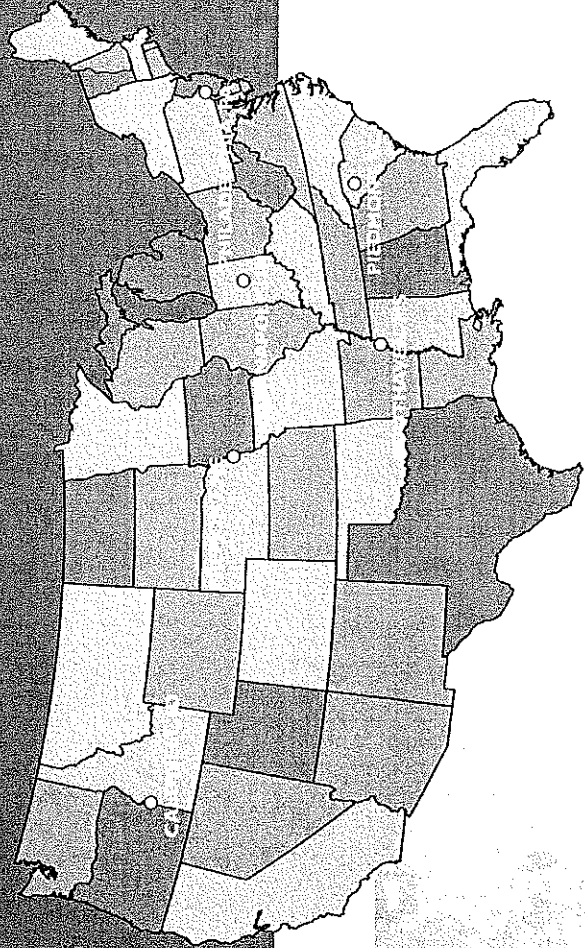
TEL is the Total Effective Length of the longest supply run and the longest return run.

**CFM Calculations**

$$\text{Room CFM} = \frac{\text{Blower CFM} \times \text{Room Load}}{\text{Equipment Sizing Load}}$$

$$\text{Flow Factor} = \frac{\text{Blower CFM}}{\text{Equipment Sizing Load}}$$

$$\text{Room CFM} = \text{Flow Factor} \times \text{Room Load}$$



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