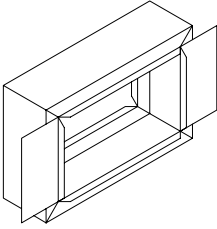
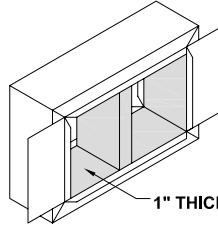


PASSIVE RETURN AIR SLEEVES

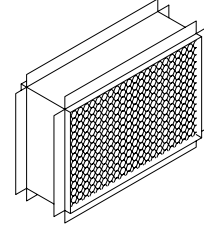


"PR" PASSIVE RETURN AIR SLEEVE



"SK" SILENT KNIGHT PASSIVE RETURN AIR SLEEVE

1" THICK ACOUSTICAL LINER



"RAP" RETURN AIR PATHWAY KIT

DUCT HANGERS

795 DUCT HANGER STRAP

Galvanized Steel
1" and 2" wide, 10-ft. long
Available in 28 ga., 26 ga., 24 ga.

798 DUCT HANGER STRAP

Galvanized Steel
1.5" wide x 100-ft. roll
Available in 26 ga.

792 TYING WIRE

18 gauge Galvanized
830-ft. Handi-Reel

777 DUCT HANGER STRAP

.019" thick Aluminum
1" x 200-ft. roll

697 DUCT BOARD HANGER CHANNEL

Galvanized Steel
10-ft. long
Available in 26 ga. and 22 ga.

797 DUCT HANGER STRAP

Galvanized Steel
1" wide x 100-ft. roll
Available in 26 ga. and 22 ga.

799 DUCT HANGER STRAP

Galvanized Steel
2" wide x 100-ft. roll
Available in 28 ga., 26 ga., 24 ga.

793 ANGLE

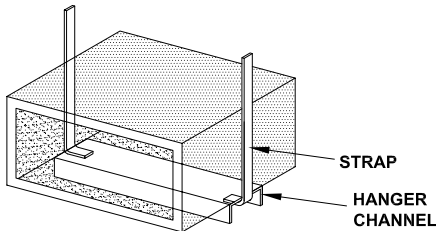
Galvanized Steel
Available in 30 ga. and 26 ga.

778 DUCT HANGER STRAP

.019" thick Aluminum
1" x 100-ft. roll

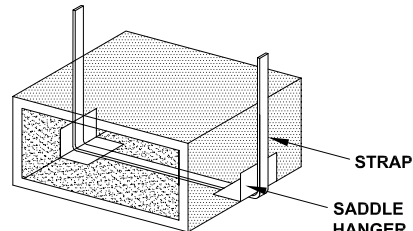
695 SADDLE HANGER for DUCT BOARD

22 ga. Galvanized Steel
4" wide, 2" x 2" angle



STRAP

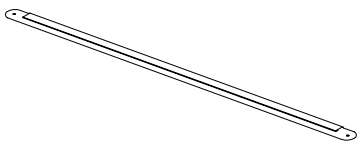
HANGER CHANNEL



STRAP

SADDLE HANGER

MOUNTING BRACKETS



1250 MOUNTING BRACKET

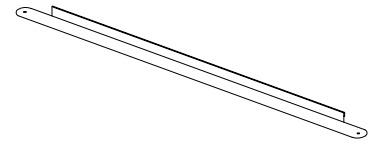
Clip-on bracket for use with flanged Boots and Boxes
25" long, 24 ga. Galvanized

1252 MOUNTING BRACKET

Clip-on bracket for use with flanged Boots and Boxes
25" long, 26 ga. Galvanized

1250-16 MOUNTING BRACKET

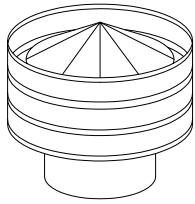
Clip-on bracket for use with flanged Boots and Boxes
17" long, 24 ga. Galvanized



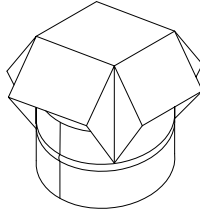
1254 MOUNTING BRACKET

Screw-on bracket for use with unflanged Boots and Boxes
25" long, 26 ga. Galvanized

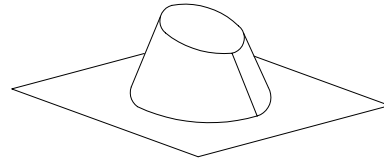
VENT TOPS & FLASHINGS



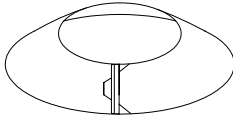
**332 VENT TOP
with WIND BAND**



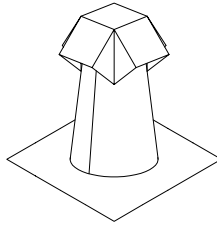
334 VENT TOP



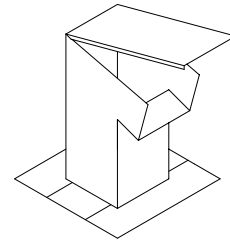
336 ROOF FLASHING



339 STORM COLLAR



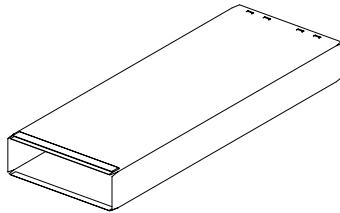
**341 ROOF JACK
for FLAT ROOF**



**353 ROOF JACK
for REFRIGERANT LINES**

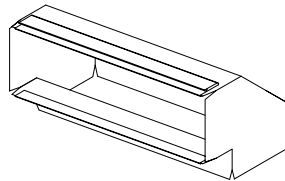
**341-P ROOF JACK
for PITCHED ROOF**

WALLSTACK & FITTINGS

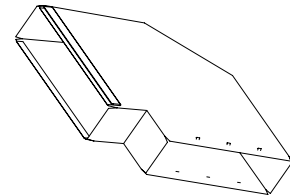


201 WALLSTACK DUCT

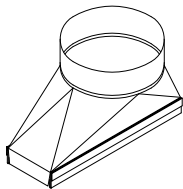
Wallstack duct is furnished in half sections, nested and strapped. 5 joints per bundle. Supplied with button lock side seams. 28 ga. Galv. Steel. Standard joint length is 3 ft.



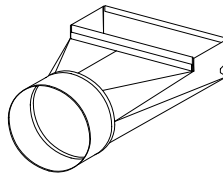
**240 90° ELBOW
SHORT WAY
(245 45° ELBOW
SHORT WAY)**



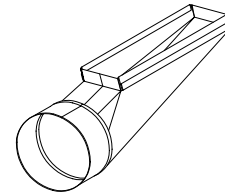
**230 90° ELBOW
LONG WAY
(235 45° ELBOW
LONG WAY)**



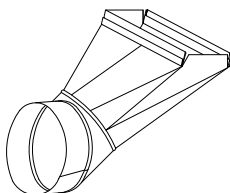
231 STRAIGHT BOOT



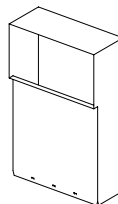
233 90° ANGLE BOOT



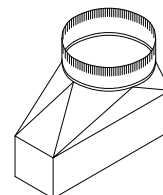
234 CENTER END BOOT



**236 ADJUSTABLE
OFFSET BOOT**



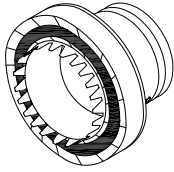
**223 STACKHEAD (11" THROAT)
222 STACHHEAD (8" THROAT)**



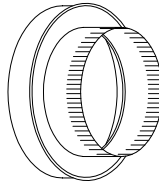
**232 RANGE HOOD
TRANSITION
3" RECTANGULAR STRAIGHTAWAY**

MOBILE HOME DUCT ACCESSORIES

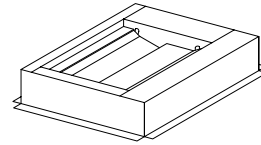
SUPPLY AIR



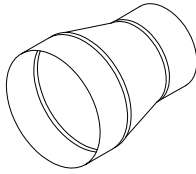
920 SUPPLY CONNECTOR
with GASKET and DAMPER



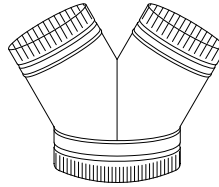
925 BUSHING



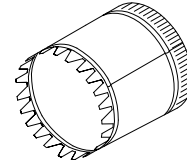
935 DAMPER SECTION
(To fit beneath furnace.
Top is removable to be used flat.)



265 TAPERED REDUCER

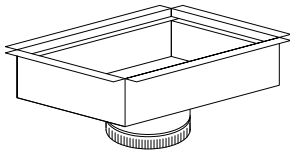


965 WYE

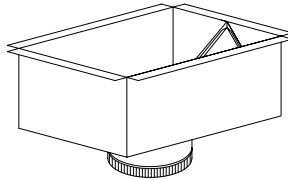


261-L STARTING COLLAR
6" LONG

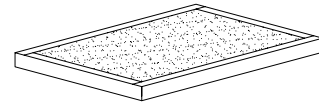
RETURN AIR



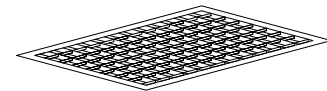
900 RETURN AIR BOX
6" DEEP with RACK for 1 FILTER



905 RETURN AIR BOX
10" DEEP with "A" RACK for 2 FILTERS



945 FILTER



950 FLOOR GRILLE

MOBILE HOME DUCT KITS

971 SINGLE WIDE DUCT KIT, consisting of:

905	1 ea.	R/A Box 12" x 20" - 14" oval
950	1 ea.	12" x 20" Floor Grille
945	2 ea.	10" x 20" x 1" Filter
920	1 ea.	12" Supply Connector

974 SINGLE WIDE DUCT KIT, consisting of:

905	1 ea.	R/A Box 12" x 20" - 14" oval
950	1 ea.	12" x 20" Floor Grille
945	2 ea.	10" x 20" x 1" Filter
261-L	1 ea.	12" Starting Collar

972 SINGLE WIDE DUCT KIT, consisting of:

905	1 ea.	R/A Box 12" x 20" - 12" round
950	1 ea.	12" x 20" Floor Grille
945	2 ea.	10" x 20" x 1" Filter
920	1 ea.	12" Supply Connector





976 DOUBLE WIDE DUCT KIT, consisting of:

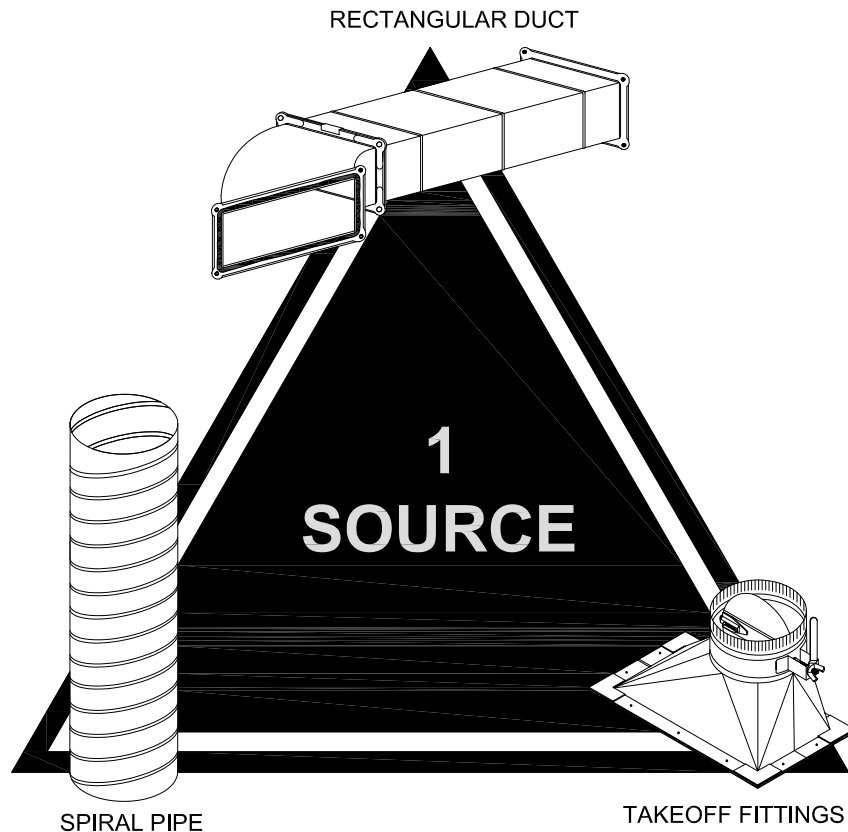
905	1 ea.	R/A Box 12" x 20" - 14" oval
950	1 ea.	12" x 20" Floor Grille
945	2 ea.	10" x 20" x 1" Filter
920	2 ea.	10" Supply Connector
965	1 ea.	12" x 10" x 10" Wye

COMMERCIAL DUCT PRODUCTS





LET CROWN BE YOUR FULL-SERVICE COMMERCIAL DUCT PROVIDER

IT'S EASY TO GET GOING

-  You share your blueprints, material list or shop drawings with your Crown distributor.
-  No-cost quotes via Crown's Automated Estimating Program.
-  Job initiated and scheduled per your delivery goal.
-  Job site trailers available for large or multiple shipment jobs.

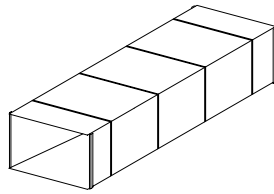


QUALITY CONSTRUCTION & CUSTOM SPECIFICATIONS WITH EVERY SHIPMENT

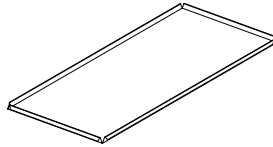
-  Commercial duct work is available in galvanized, paint-grip, and stainless steel.
-  Rectangular duct is available insulated with internal duct liner.
-  Rectangular and round duct is available in custom lengths to accommodate various job conditions.
-  All duct work is labeled for easy identification.

RECTANGULAR DUCT WORK

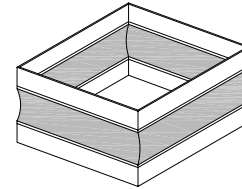
S-LOCK & DRIVE TRANSVERSE CONNECTION



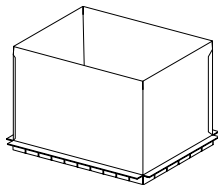
401 RECTANGULAR DUCT



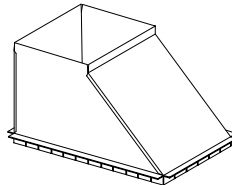
411 END CAP



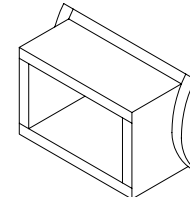
412 FLEX CONNECTOR



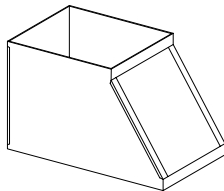
406 STARTING COLLAR



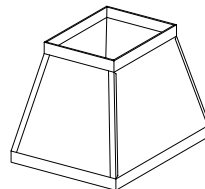
408 BOOT TAP



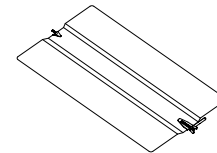
406-R GRILLE TAP



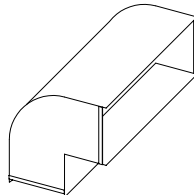
416 REDUCER



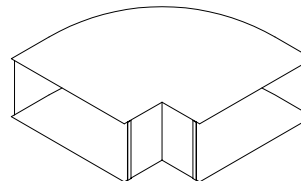
420 TRANSITION



422 MANUAL VOLUME DAMPER



440 SHORT WAY 90° ELBOW
445 SHORT WAY 45° ELBOW
(NOT SHOWN)



430 LONG WAY 90° ELBOW
435 LONG WAY 45° ELBOW
(NOT SHOWN)

RECTANGULAR DUCT TYPE B

FLANGED BOLT TOGETHER TRANSVERSE CONNECTION

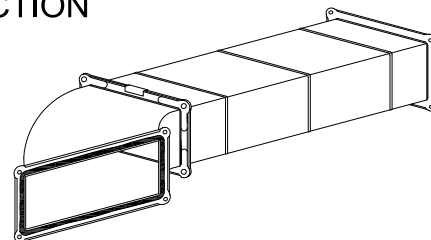
800 SERIES TYPE B DUCT

Type B Duct is furnished in half sections ready to assemble.

Type B Duct fittings, reducers, transitions, and elbows are furnished assembled ready to install.

Type B Duct sections are furnished in two standard lengths, 56 1/4" and 44 1/4". Shorter lengths supplied as required.

Type B Duct sections are easily joined by four bolts/nuts (supplied). With the use of butyl gasket (supplied) no fabric and mastic are needed to assure air tight transverse joints.







RECTANGULAR DUCT AVAILABLE WITH INTERNAL INSULATION.

CONTACT OUR COMMERCIAL DUCT DIVISION (800-818-7144) FOR PRICING AND AVAILABILITY.

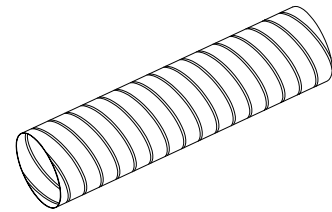
SINGLE WALL SPIRAL DUCT WORK

SINGLE WALL SPIRAL PIPE & FITTINGS

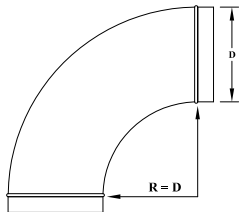
-  Standard: Galvanized steel sheet per ASTM A653, CS Type B.
-  Optional: Galvannealed steel sheet (paintable) per ASTM A653. Coating designation A40.
-  Optional: Stainless Steel Type 304-2B.
-  Pipe diameters are nominal. Fittings are fabricated $\frac{1}{8}$ " undersized.

Steel Gauges:

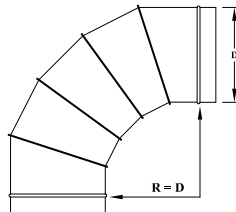
Diameter	Pipe	Fittings
4" - 14"	26 ga.	24 ga.
16" - 26"	24 ga.	22 ga.
28" - 38"	22 ga.	20 ga.



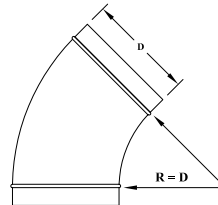
SP6101 SPIRAL PIPE
 4" - 38" Diameter
 10 ft. Jts. Standard



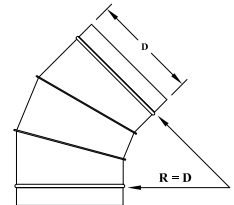
SP6111 90° ELBOW
 4" - 12" Die Stamped



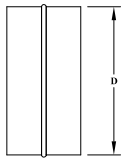
SP6111 90° ELBOW
 14" - 38" 5 Piece
 Gorelock



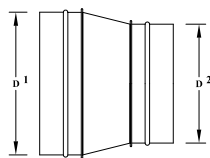
SP6121 45° ELBOW
 4" - 12" Die Stamped



SP6121 45° ELBOW
 14" - 38" 3 Piece
 Gorelock



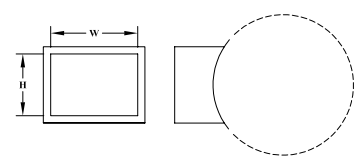
SP6680 COUPLING
 6" Long



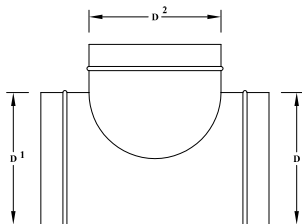
SP6265 REDUCER



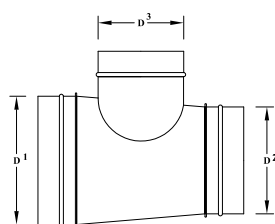
SP6273 END CAP



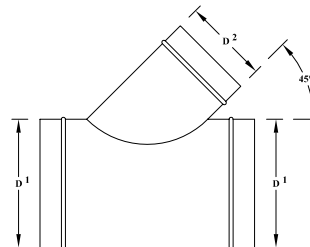
SP6406 GRILLE TAP



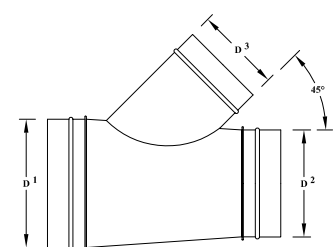
SP6271 90° TEE



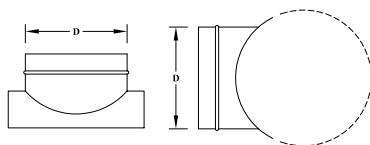
**SP6271R REDUCING
 TEE**



SP6276 45° LATERAL



**SP6276R REDUCING
 LATERAL**









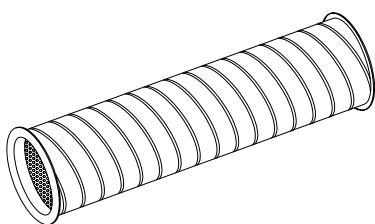
SP6307 90° SADDLE TAP

CONTACT OUR COMMERCIAL DUCT DIVISION (800-818-7144)
 FOR SPECIFICATIONS, PRICING AND AVAILABILITY.

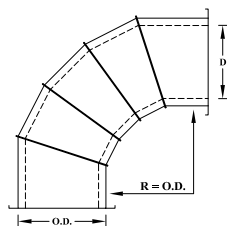
DOUBLE WALL SPIRAL DUCT WORK

DOUBLE WALL SPIRAL PIPE & FITTINGS

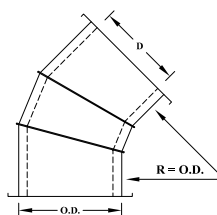
-  Outer wall galvanized steel sheet per ASTM A653, CS Type B.
 -  Outer wall (optional) galvanized steel sheet (paintable) per ASTM A653. Coating designation A40.
 -  Outer wall (optional) stainless steel Type 304 2B
 -  Pipe inner wall galvanized perforated steel.
 -  Outboard flange transverse connection.
 -  Steel Gauges: (outer wall)
- | Diameter | Pipe | Fittings |
|-----------|--------|----------|
| 6" - 14" | 26 ga. | 24 ga. |
| 16" - 26" | 24 ga. | 22 ga. |
| 28" - 36" | 22 ga. | 20 ga. |



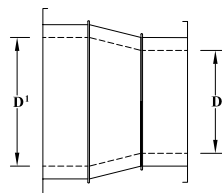
DW6101 SPIRAL PIPE
6" - 36" Diameter (I.D.)
10 ft. Jts. Standard



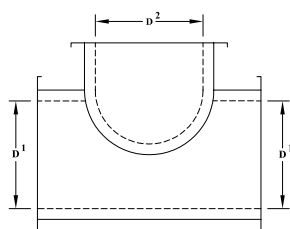
DW6111 90° ELBOW
5 Piece Gorelock



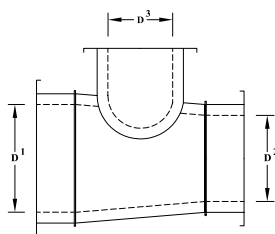
DW6121 45° ELBOW
3 Piece Gorelock



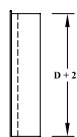
DW6265 REDUCER



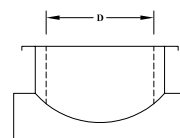
DW6271 90° TEE



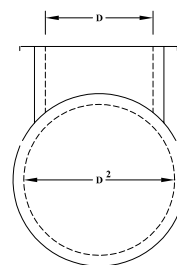
**DW6271R REDUCING
90° TEE**



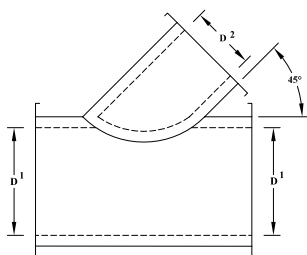
DW6273 END CAP



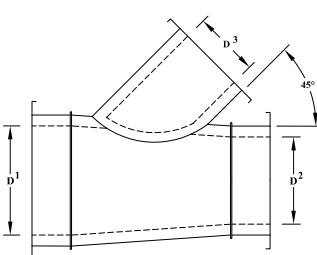
DW6307 SADDLE TAP



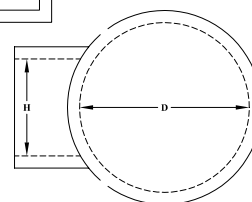
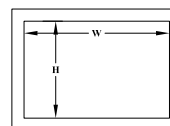
DW6406 GRILLE TAP



DW6276 45° LATERAL

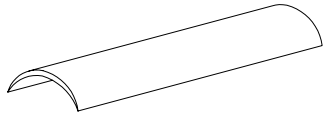


**DW6276R REDUCING
45° LATERAL**

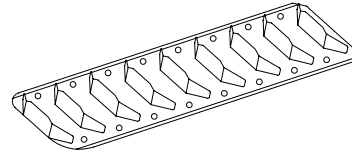


CONTACT OUR COMMERCIAL DUCT DIVISION (800-818-7144)
FOR SPECIFICATIONS, PRICING AND AVAILABILITY.

TURNING VANE & RAIL



490 4" TURNING VANE
 24 Gauge Double Wall
 5 ½" Overall Width
 10 ft. Sections



492 4" VANE RAIL
 24 Gauge
 10 ft. Sections

496 2" TURNING VANE
 26 Gauge Double Wall
 10 ft. Sections

498 2" VANE RAIL
 24 Gauge
 10 ft. Sections

No. 496 2" Turning Vane is available on **special order basis**. Allow additional lead time.

TRANSVERSE DUCT CONNECTORS

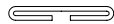
AVAILABLE IN 5-ft. OR 10-ft. LENGTHS

PACKAGED 100-ft. PER BUNDLE



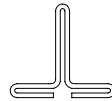
FLAT S-LOCK

1028 28 GA.
 1026 26 GA.
 1024 24 GA.



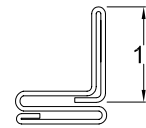
FLAT DRIVE

1228 28 GA.
 1226 26 GA.
 1224 24 GA.



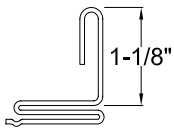
STANDING DRIVE

1624 24 GA.
 1622 22 GA.
 1620 20 GA.



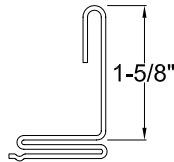
STANDING S-LOCK

1126 26 GA.
 1124 24 GA.



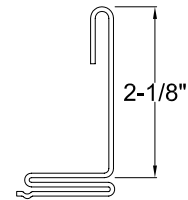
1" STANDING BAR-LOCK

1324 24 GA.
 1322 22 GA.
 1320 20 GA.



1-½" STANDING BAR-LOCK








1424 24 GA.
 1422 22 GA.
 1420 20 GA.

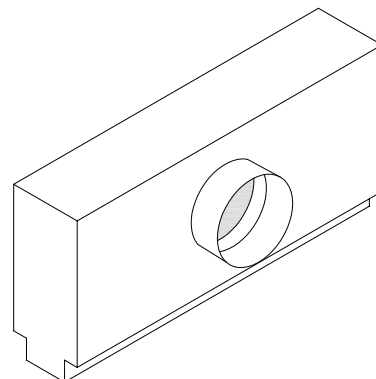


2" STANDING BAR-LOCK

1524 24 GA.
 1522 22 GA.
 1520 20 GA.

SLOT DIFFUSER PLENUMS

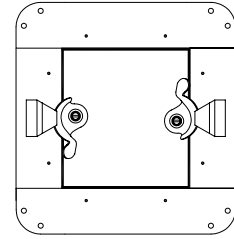
-  26 Gauge Galvanized Steel, Standard
-  1" x 1.5 lb. Density Internal Insulation, Standard
-  10" Standard Height
-  Plenum Length: 5-ft. and under
-  Round Collars Sized 4" through 9" Diameter
-  Oval Collars Sized 10" and Larger Diameter
-  Rectangular End Treatment as Required by Diffuser Spec



2001 SLOT DIFFUSER PLENUM

UNIVERSAL ACCESS DOOR

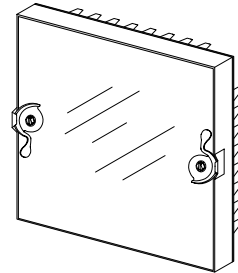
- 👑 For Sheet Metal Duct or 1" and 1 ½" Duct Board
- 👑 Door Construction: 24 Gauge Galvanized Steel
Dovetails are 26 Gauge Galvanized Steel
- 👑 Door Sizes 6" x 6" through 16" x 16" Provided with 2 Cam Locks
- 👑 Larger Sizes Provided with 4 Cam Locks



450 ACCESS DOOR

ACCESS DOOR

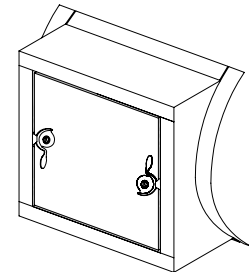
- 👑 Available Sizes: 6" x 6" - 24" x 24"
- 👑 Removable 24 Gauge Insulated Double Panel Door, 24 Gauge Frame
- 👑 Dual Cam Locks (4 Cam Locks on sizes 16" x 16" & larger)
- 👑 1" Thick Insulation in Door Panel
- 👑 ½" Wide, ⅛" Thick Dual Gasket (Door to Frame / Frame to Duct)



451 ACCESS DOOR

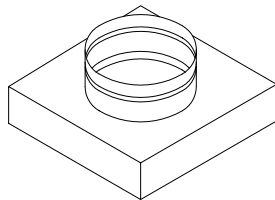
ACCESS DOOR FOR ROUND PIPE

- 👑 1" Flange Contoured to fit Round Sheet Metal Duct
- 👑 Construction: 24 Gauge Galvanized Steel Door
26 Gauge Galvanized Steel Body
- 👑 Door Sizes 6" x 6" through 16" x 16" Provided with 2 Cam Locks,
Larger Sizes Provided with 4 Cam Locks
- 👑 Gasket on Door Insures Air Tight Seal



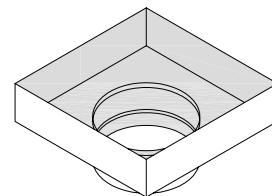
450-R ACCESS DOOR

ADAPTERS



666 ADAPTER

- 👑 Rectangular dimension made ⅜" oversize
Round Collar dimension made ⅛" undersize
- 👑 Sizes 4" x 4" thru 24" x 24" - 28 gauge
Sizes 26" x 26" thru 30" x 30" - 26 gauge
- 👑 3" Deep Rectangular End
3" Long Round Collar
- 👑 Oval collars also available



**666-B ADAPTER
BLACK INTERIOR**

- 👑 Rectangular dimension made ¼" oversize
Round Collar dimension made ¼" undersize
- 👑 All sizes 26 gauge
- 👑 2 ⅞" Deep Rectangular End
2 ¾" Long Round Collar
- 👑 Black Interior

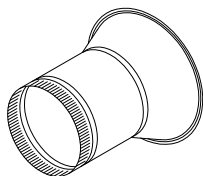
COMMERCIAL TAKEOFF FITTINGS

3000 Series Takeoff Fittings for Commercial Duct Installation.

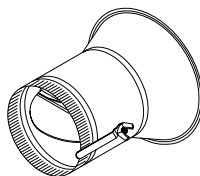
- ✠ Made to meet SMACNA gauge standards. Maximum 2" w.g. Positive Static Pressure. (SMACNA HVAC Duct Construction Standards Metal and Flexible - 2nd Edition 1995)
- ✠ Fabricated with continuous weld longitudinal seam for no air leakage at 2" w.g. static pressure. Eliminates air leaks caused by riveted or spot welded seams.
- ✠ Easy to install, features designed to reduce job installation costs.
- ✠ Specifications:

Collar Diameter	Galvanized Steel Gauge
4" through 8"	28 gauge
9" through 14"	26 gauge
16" through 20"	24 gauge
- ✠ Collar length is 5 1/2" - all sizes.
- ✠ "D" suffix designates fittings with reinforced axis manual volume damper.
 - Sizes 4" through 12" have reinforced damper axis with 1/4" regulator.
 - Sizes 14" through 20" have 3/8" continuous rod damper axis.
- ✠ "DS" suffix designates fittings with 2" damper handle standoff for blanket insulation.
 - Sizes 4" through 12" have reinforced damper axis with 1/4" regulator.
 - Sizes 14" through 20" have 3/8" continuous rod damper axis.
- ✠ "DS2" suffix designates fittings sized 4" through 12" with 2" damper handle standoff and 3/8" continuous rod damper axis.

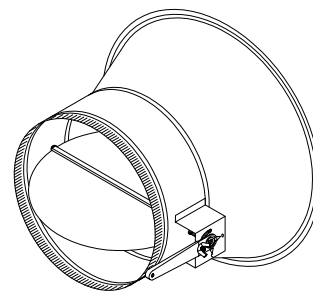
CONICAL SPIN-IN TAKEOFF



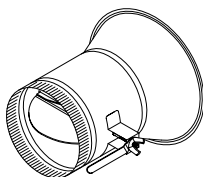
3200 CONICAL SPIN-IN



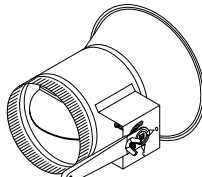
3200-D CONICAL SPIN-IN
with DAMPER



3200-DS CONICAL SPIN-IN
with 3/8" SOLID ROD AXIS
& 2" STANDOFF (14" - 20")

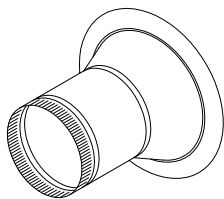


3200-DS CONICAL SPIN-IN
with 2" DAMPER HANDLE
STANDOFF (4" - 12")

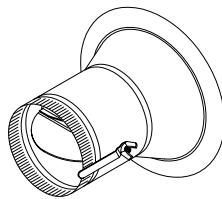


3200-DS2 CONICAL SPIN-IN
with 3/8" SOLID ROD AXIS
& 2" STANDOFF (4" - 12")

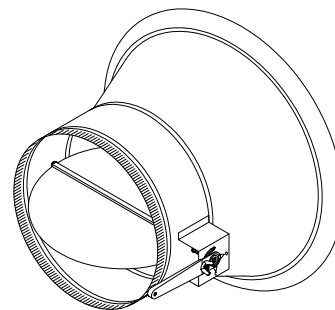
CONICAL TAKEOFF



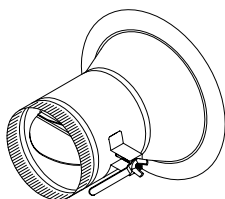
3210 CONICAL



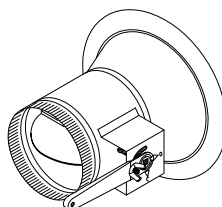
3210-D CONICAL
with DAMPER



3210-DS CONICAL
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (14" - 20")



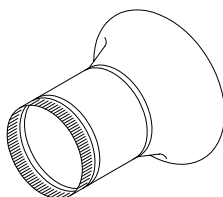
3210-DS CONICAL
with 2" DAMPER HANDLE
STANDOFF (4" - 12")



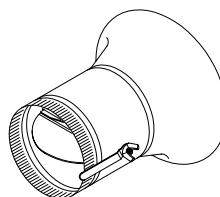
3210-DS2 CONICAL
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (4" - 12")

THE No. 3210 SERIES TAKEOFFS HAVE 1" WIDE GASKET ON THE OUTBOARD FLANGE.

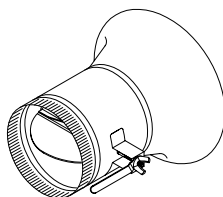
BELLMOUTH TAKEOFF



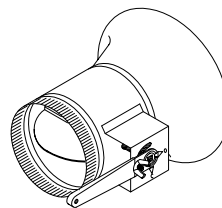
3210-B BELLMOUTH



3210-BD BELLMOUTH
with DAMPER



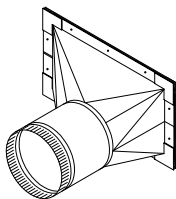
3210-BDS BELLMOUTH
with 2" DAMPER HANDLE
STANDOFF



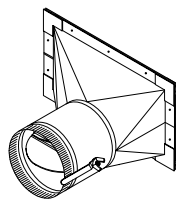
3210-BDS2 BELLMOUTH
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF

THE No. 3210-B SERIES IS AVAILABLE IN 6", 8", 10" and 12" DIAMETERS.
THE No. 3210-B SERIES TAKEOFFS HAVE GASKET MATERIAL ON THE OUTBOARD FLANGE.

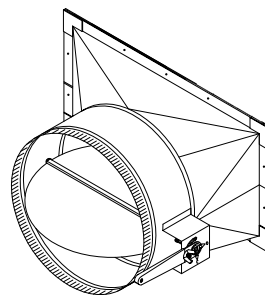
RECTANGULAR TO ROUND TAKEOFF



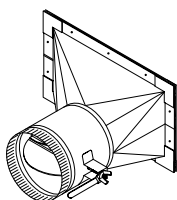
3300 45° TAKEOFF



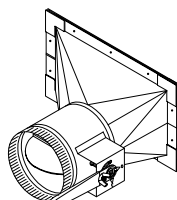
3300-D 45° TAKEOFF
with DAMPER



3300-DS 45° TAKEOFF
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (14" - 20")



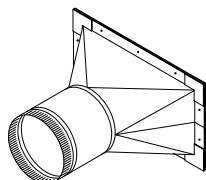
3300-DS 45° TAKEOFF
with 2" DAMPER HANDLE
STANDOFF (4" - 12")



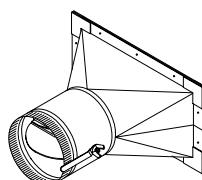
3300-DS2 45° TAKEOFF
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (4" - 12")

THE No. 3300 SERIES TAKEOFFS HAVE 1" WIDE GASKET ON THE RECTANGULAR OUTBOARD FLANGE.

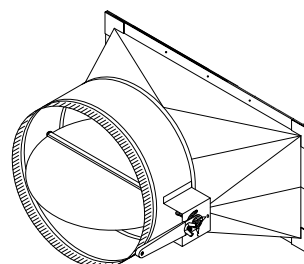
RECTANGULAR TO ROUND TAKEOFF



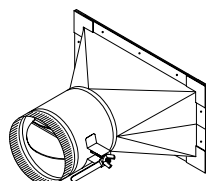
3400 TAKEOFF
CENTER TAPER



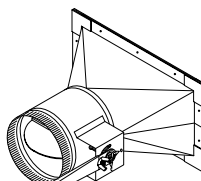
3400-D TAKEOFF
CENTER TAPER
with DAMPER



3400-DS TAKEOFF
CENTER TAPER
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (14" - 20")



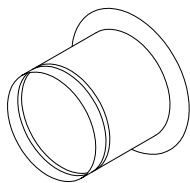
3400-DS TAKEOFF
CENTER TAPER
with 2" DAMPER HANDLE
STANDOFF (4" - 12")



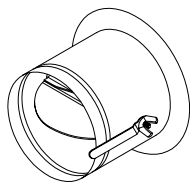
3400-DS2 TAKEOFF
CENTER TAPER
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (4" - 12")

THE No. 3400 SERIES TAKEOFFS HAVE 1" WIDE GASKET ON THE RECTANGULAR OUTBOARD FLANGE.

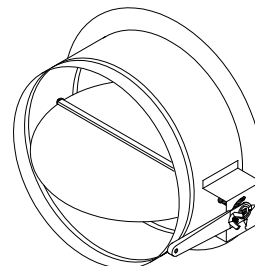
STRAIGHT TAKEOFF



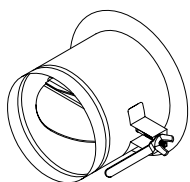
3710 TAKEOFF



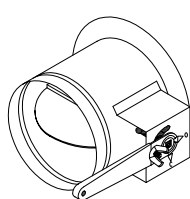
3710-D TAKEOFF
with DAMPER



3710-DS TAKEOFF
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (14" - 20")



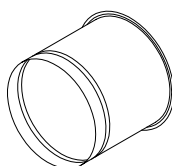
3710-DS TAKEOFF
with 2" DAMPER HANDLE
STANDOFF (4" - 12")



3710-DS2 TAKEOFF
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (4" - 12")

THE No. 3710 SERIES TAKEOFFS HAVE 1" WIDE GASKET ON THE OUTBOARD FLANGE.

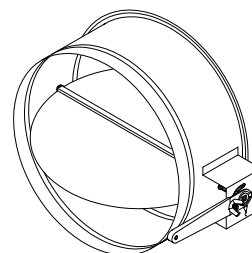
STRAIGHT SPIN-IN TAKEOFF



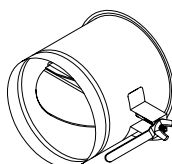
3720 SPIN-IN TAKEOFF



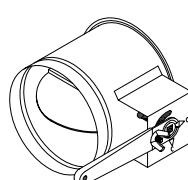
3720-D SPIN-IN TAKEOFF
with DAMPER



3720-DS SPIN-IN TAKEOFF
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (14" - 20")

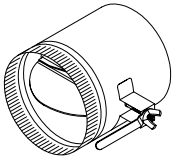


3720-DS SPIN-IN TAKEOFF
with 2" DAMPER HANDLE
STANDOFF (4" - 12")

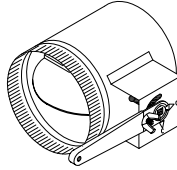


3720-DS2 SPIN-IN TAKEOFF
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF (4" - 12")

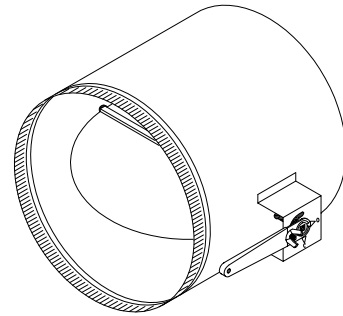
DAMPER SLEEVES



175-XS1 DAMPER SLEEVE
2" DAMPER HANDLE
STANDOFF
(SIZES 4" - 12")



175-XS2 DAMPER SLEEVE
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF
(4" - 12")



175-XS2 DAMPER SLEEVE
with $\frac{3}{8}$ " SOLID ROD AXIS
& 2" STANDOFF
(14" - 20")

NOTES

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